

# Efficient Characterization of Interference Propagation in Multilayered Substrates with Multiple-Stage Open Discontinuities

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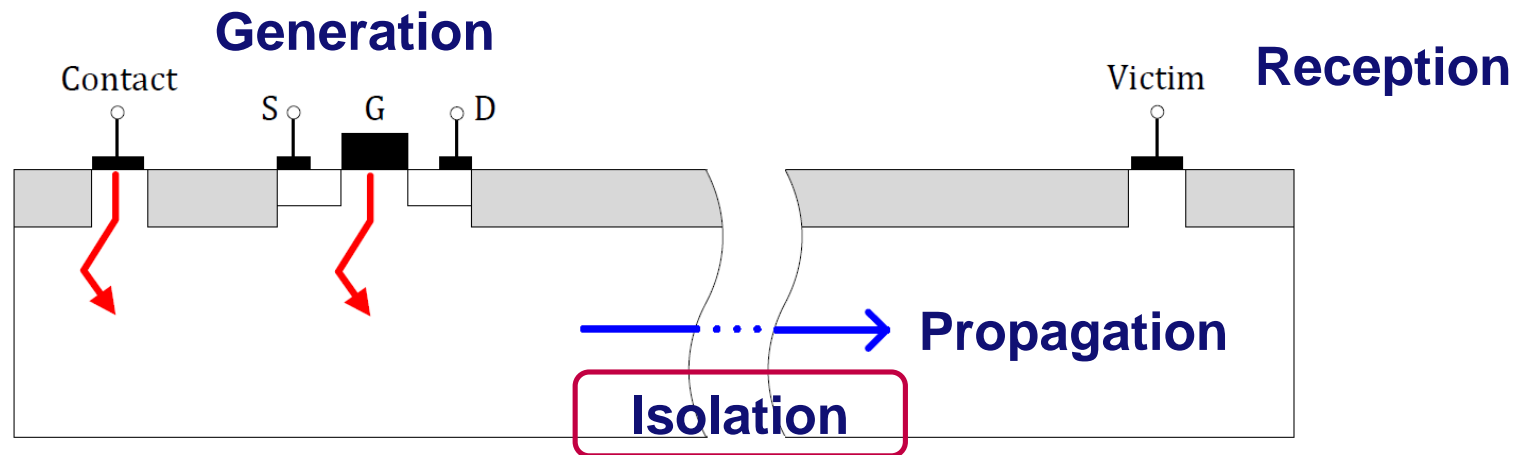
Where innovation starts

# Outline

- **Introduction**
- **EM characterization of IC substrates**
- **Substrate discontinuities**
- **Efficient modeling approach**
- **Study case: triple-well**
- **Study case: filled trench**
- **Conclusions**

# Introduction

- High-performance ICs include noisy digital or power circuitry together with sensitive analog systems
- EMC prediction at early design stages is highly convenient
- Evaluate the impact of substrate technology choices



# Introduction

## Source reduction

*(low impedance paths)*

- *Guard rings*
- *Substrate contacts*

## Interference blocking

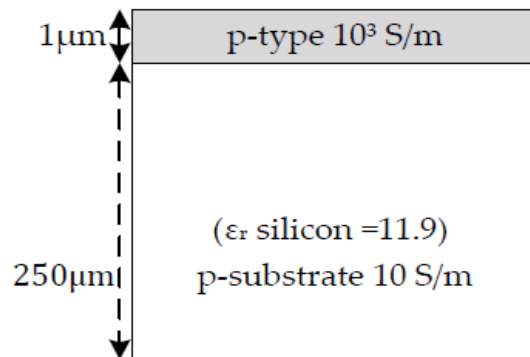
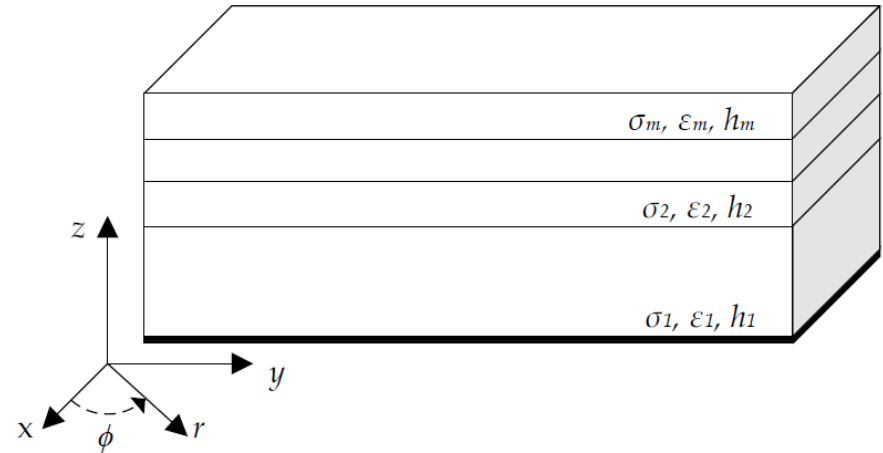
*(charge-free sections)*

- *SiO<sub>2</sub> trenches*
- *Buried oxide layers*
- *Reverse-biased junctions*

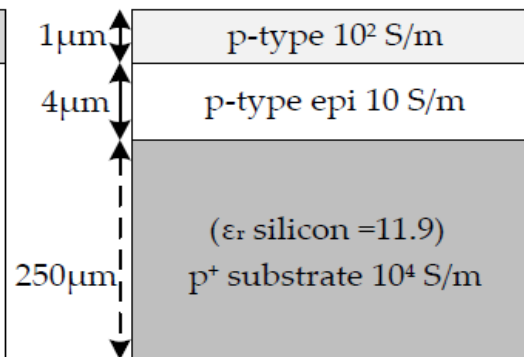
- **On-chip isolation structures**
- **Keep interference away from sensitive nodes**
- **Characterization by means of simulations, experimental tests or lumped-element models + extraction tools**

# EM Characterization of IC Substrates

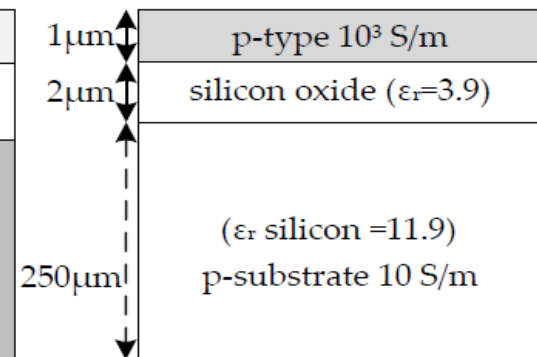
- Propagative description of interference coupling
- Multilayered open lossy dielectric radial waveguides



(a) Lightly Doped

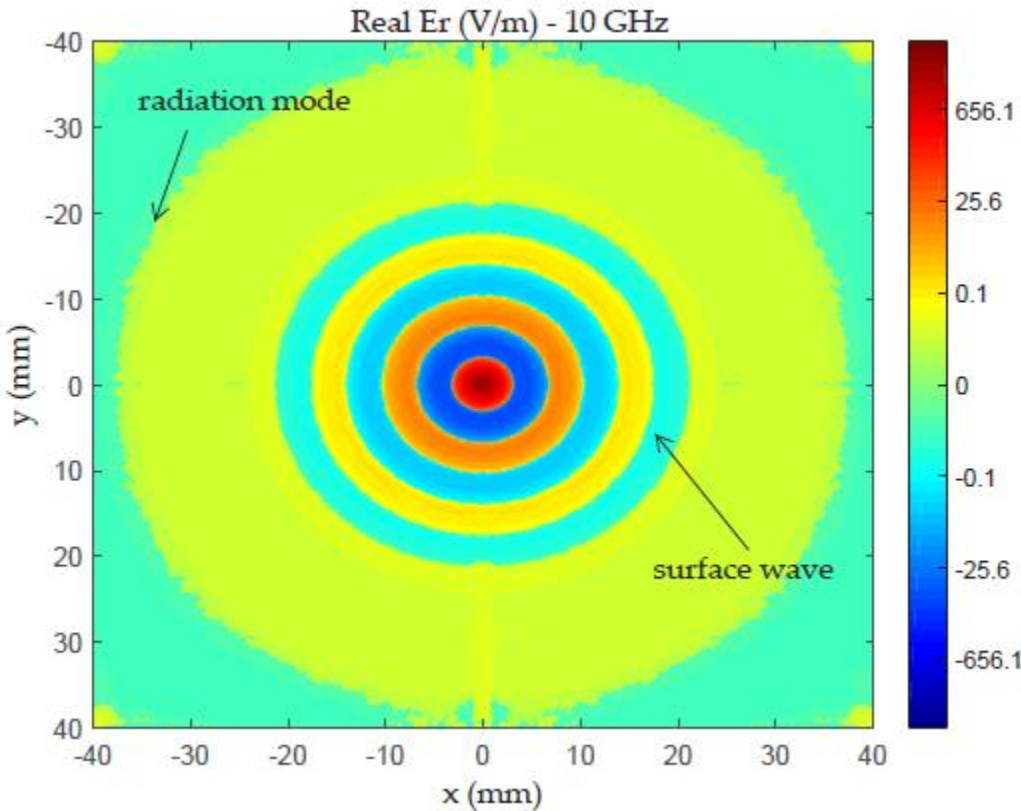


(b) Heavily Doped



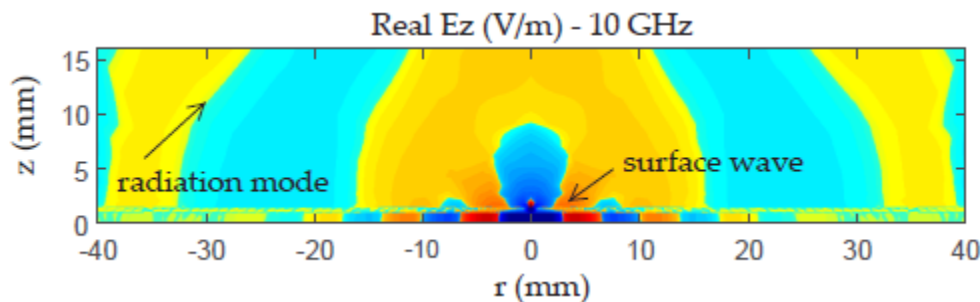
(c) Silicon on Insulator

# EM Characterization of IC Substrates



- Two types of propagation modes
  - Discrete (surface waves)
  - Continuous (radiation m.)
    - Propagative
    - Evanescent

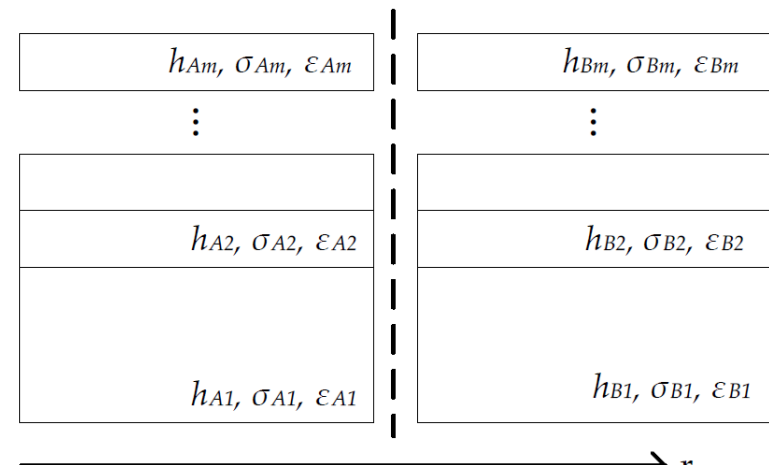
Dominant modes are determined by the parameters of the top active layer



# Substrates Discontinuities

- Different cascaded doping profiles
- Model of one-stage discontinuity:
  - Continuity of tangential fields
  - Orthogonality

Discontinuity interface



$$\mathbf{E}_A = a_{A1} \mathbf{e}_{A1} + \sum_{i=1}^{\infty} a_{A1} \rho_{Ai\_A1} \mathbf{e}_{Ai} + \int_{\mathcal{D}} a_{A1} \rho_{A\_A1}(k_r) \mathbf{e}_A(k_r) dk_r$$

$$\mathbf{E}_B = \sum_{j=1}^{\infty} a_{Bj} \mathbf{e}_{Bj} + \int_{\mathcal{D}} a_B(k_r) \mathbf{e}_B(k_r) dk_r$$

**Excitation**

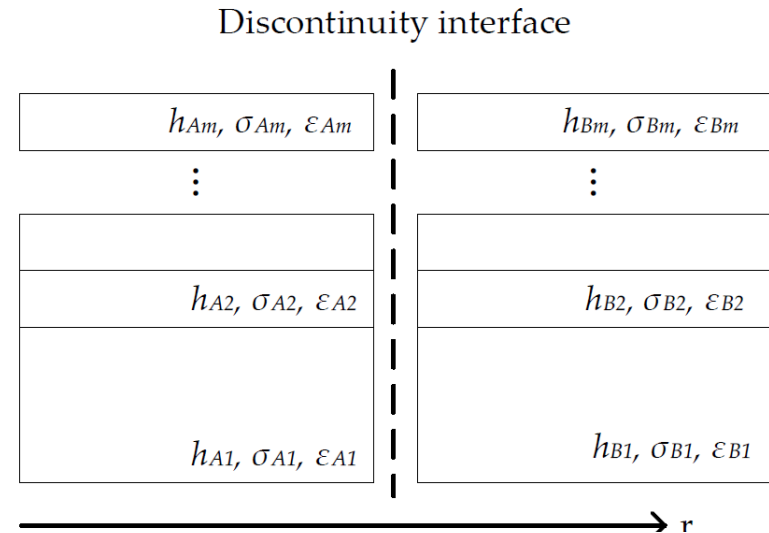
**Discrete**

**Radiation TU/e**

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# Substrates Discontinuities

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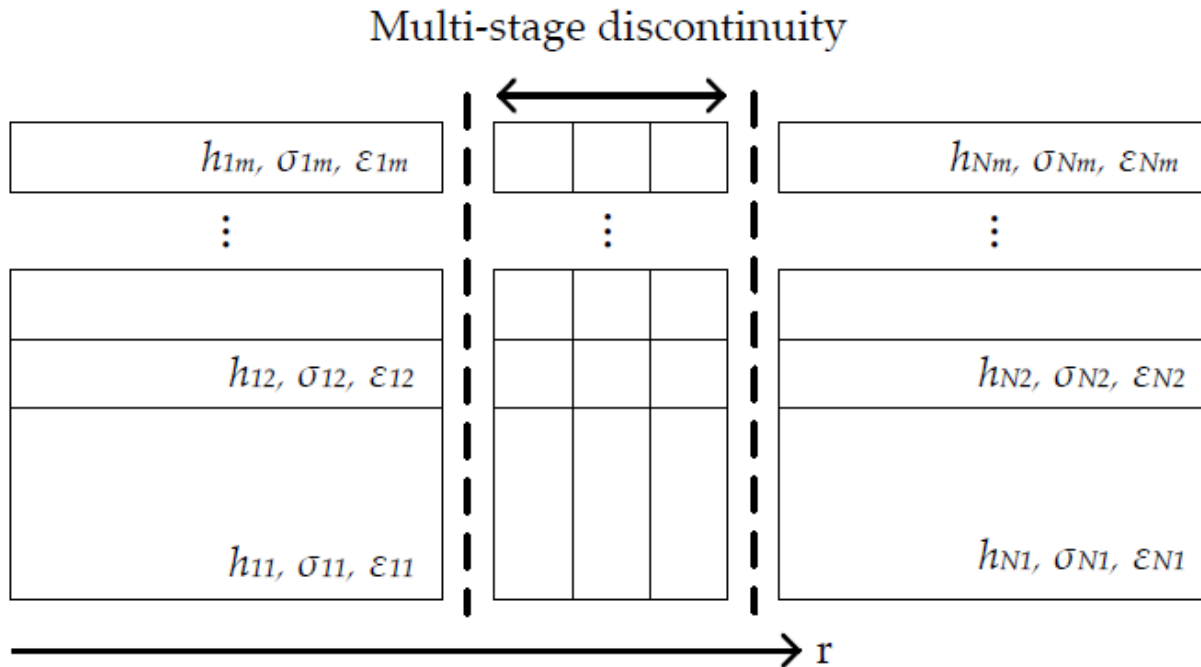
$$\mathbf{E}_B = \sum_{j=1}^{\infty} a_{Bj} \mathbf{e}_{Bj} + \int_{\mathcal{D}} a_B(k_r) \mathbf{e}_B(k_r) dk_r$$

Mode conversion



# Substrates Discontinuities

- Multi-stage substrate discontinuities



# Efficient modeling approach

## Drawbacks

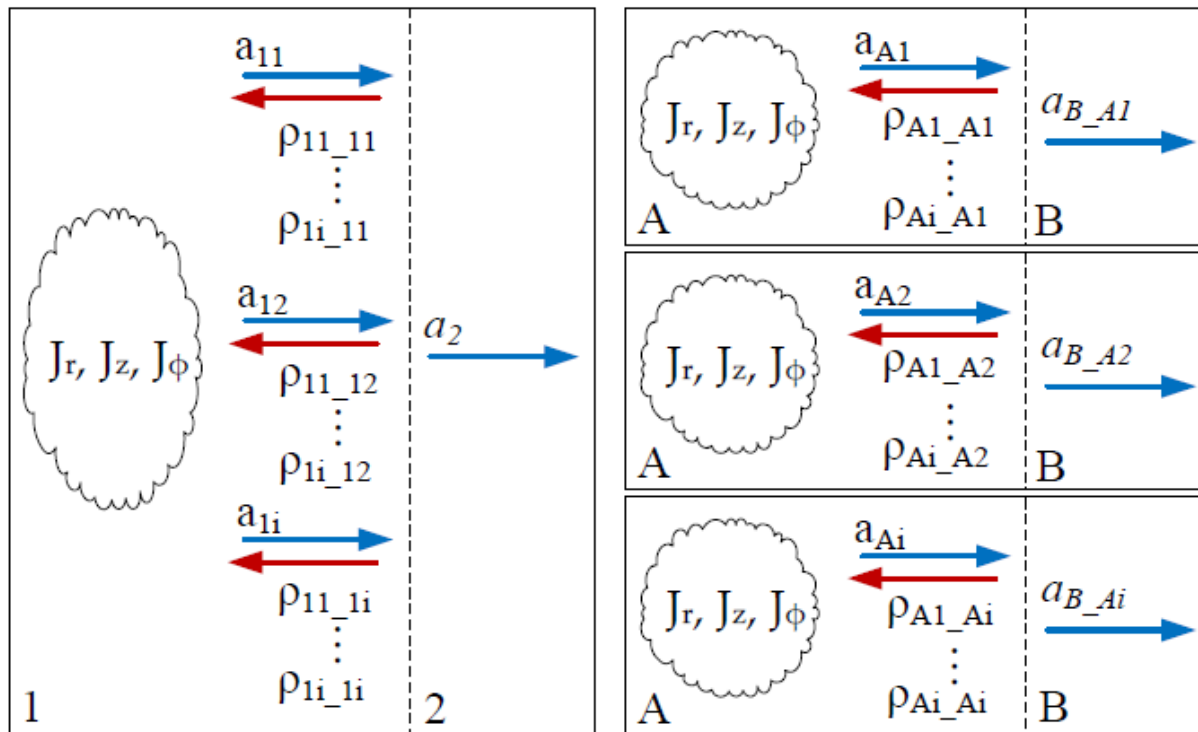
- *Large and complex system of equations*
- *Discretization of continuous spectrum*
- *Truncation of number of equations and modes considered*

## Proposed approach

- *Smart mode selection (greater contribution to transfer function)*
- *Bounded sections: few discrete modes*
- *Unbounded section: spectral components with better matching*

# Efficient modeling approach

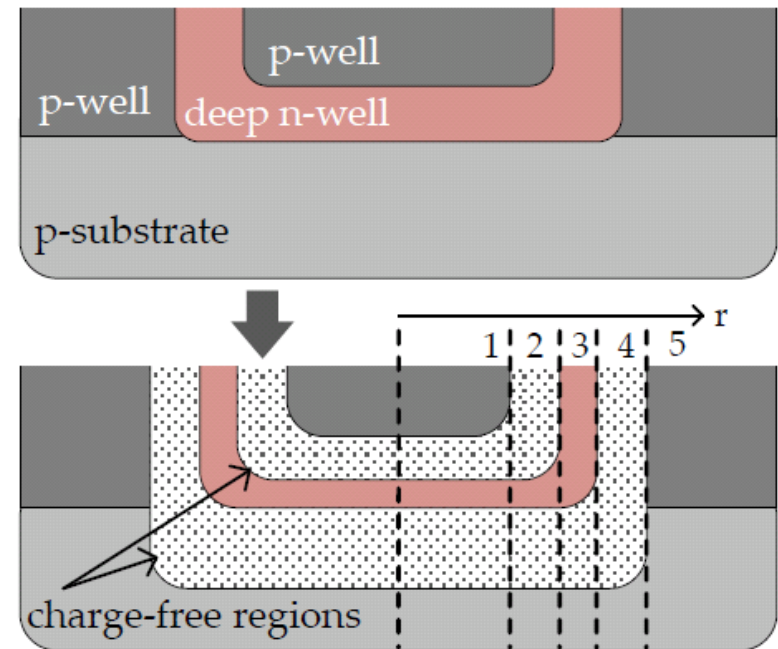
- Goal: describe each sections with few modes



- Isolate the section
- Select spectral component:
  - Known source
  - Arbitrary source

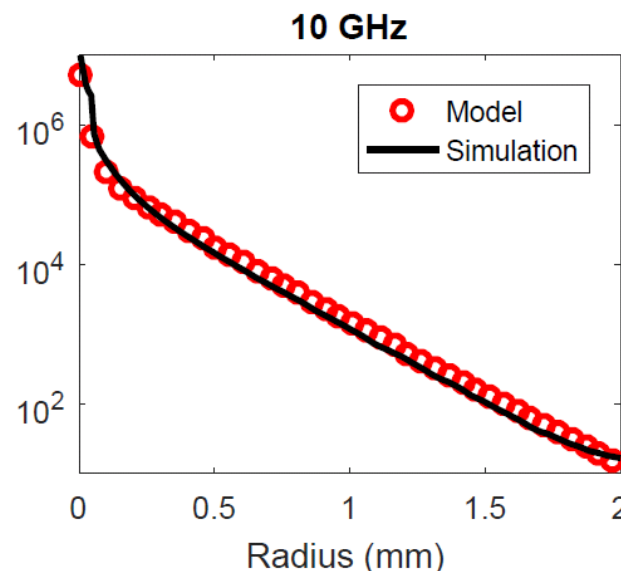
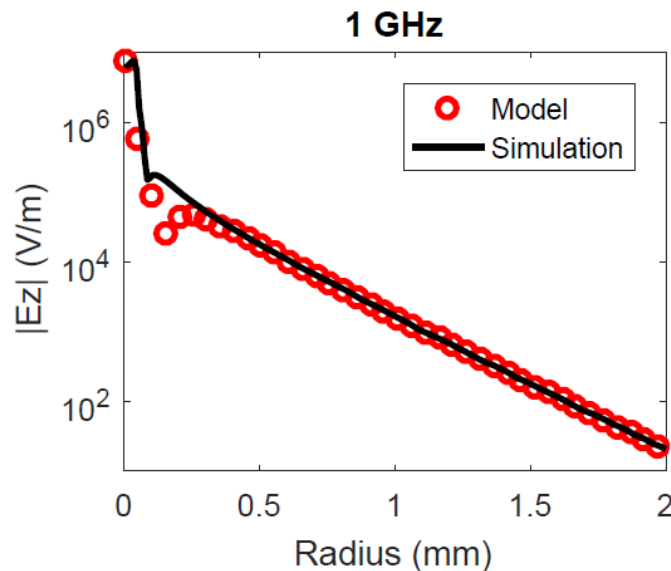
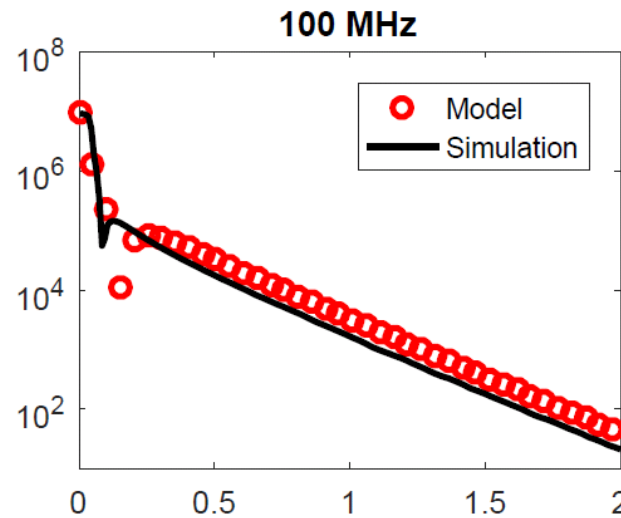
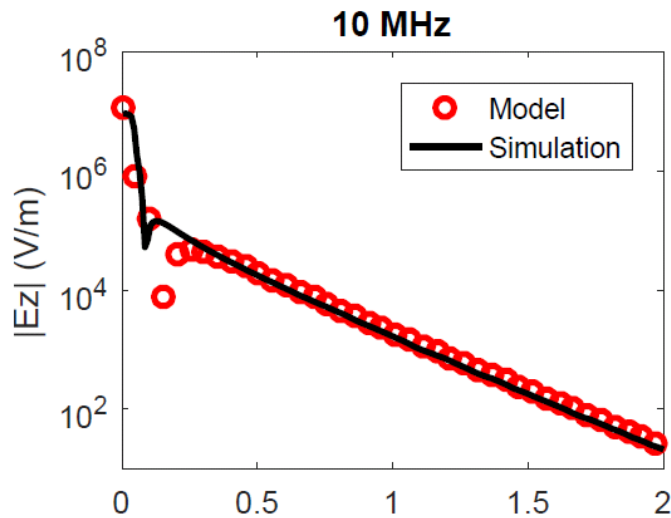
# Study Case: triple well

- Triple-well: 2 consecutive reverse-biased junctions
- Characterized with 5 sections
- Each section is characterized with either 2 or 3 modes
- Computation time was 12 minutes for 100 freq. points



- Results are compared to full-wave simulations (CST)

# Study Case: triple well

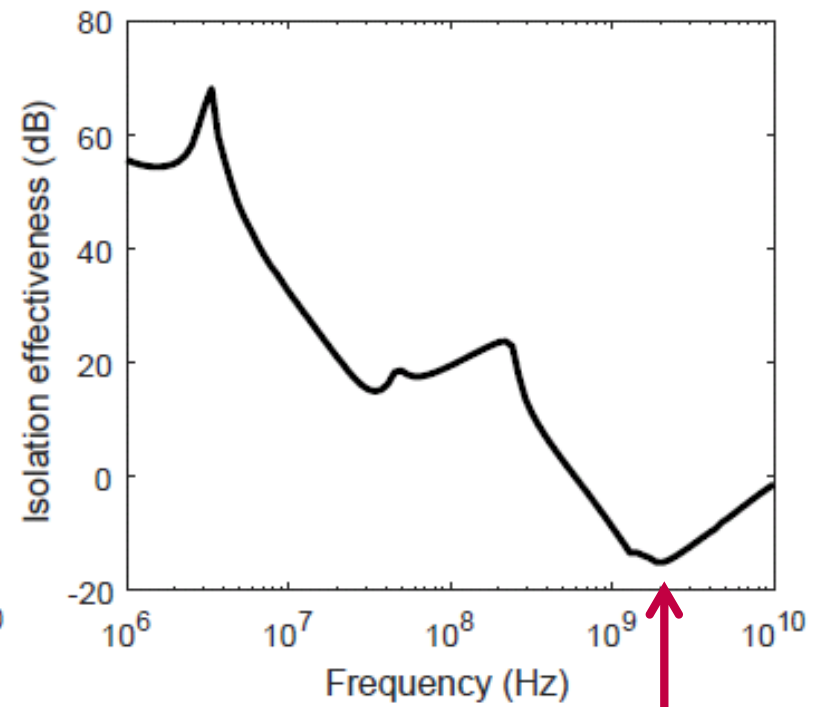
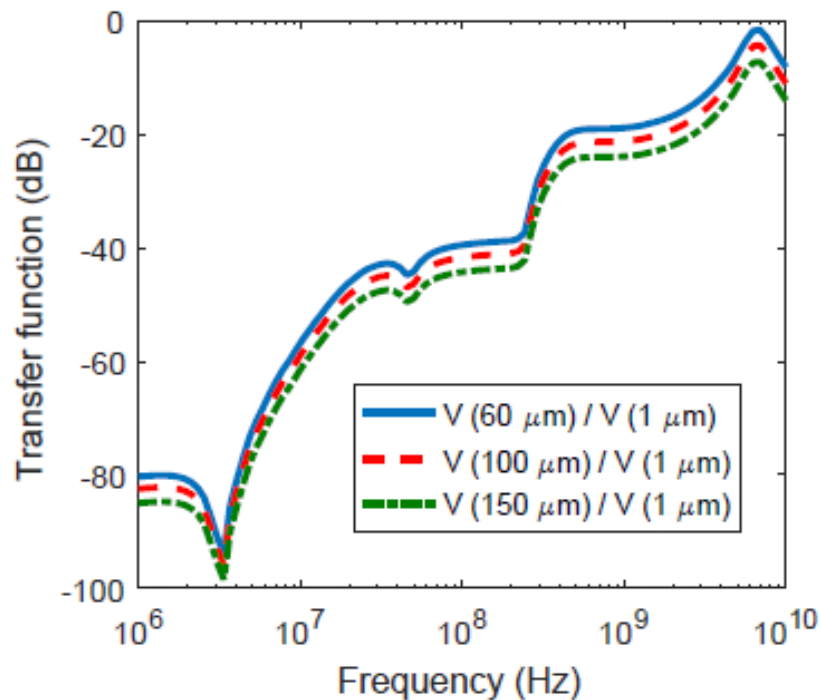


Simulation time  
was 3 hours for  
5 freq. points

Transitory  
effects due to  
destructive  
mode  
interaction

# Study Case: triple well

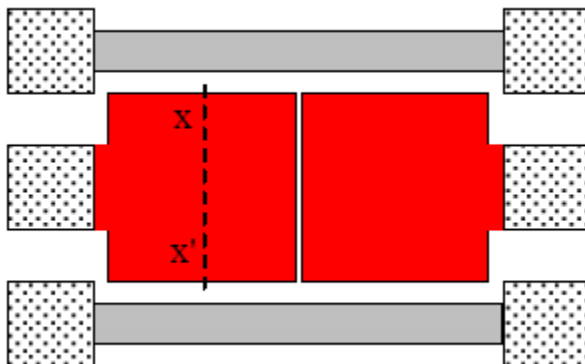
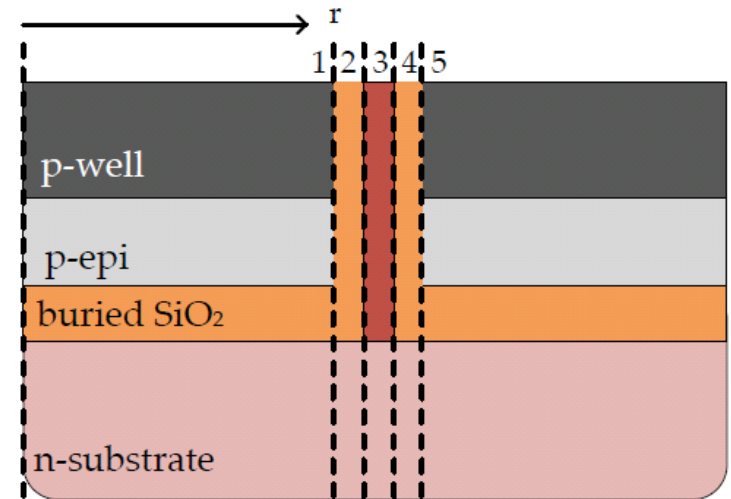
- Transfer function vs. Isolation effectiveness



Interference enhancement due to mode conversion

# Study Case: filled trench

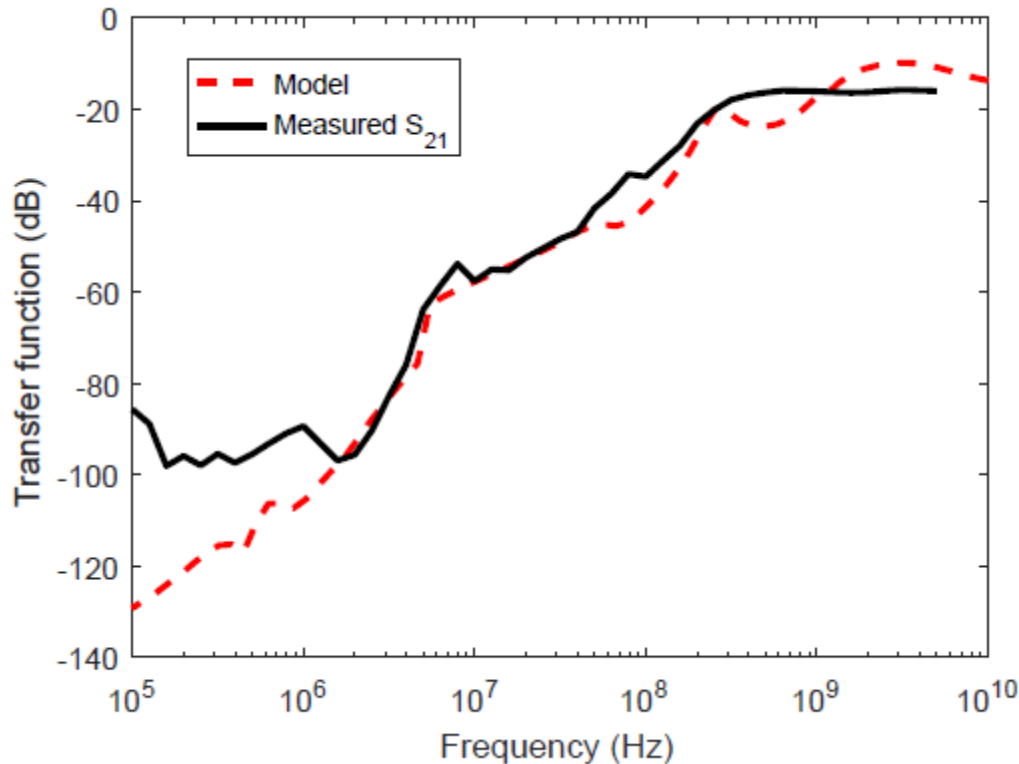
- Characterized with 5 sections
- Test structure in 0.13  $\mu\text{m}$  SOI technology, embedded in a Ground-Signal-Ground structure
- Two 200 x 200 islands surrounded by Deep Trench Isolation



cross-section xx'

# Study Case: filled trench

## Transfer function vs measured S<sub>21</sub>



Computation time was 8 min. for 100 freq. points

Noise floor below 1 MHz

Radially symmetric structures are equivalent



# Conclusions

- **EM modeling approach based on modal analysis**
- **Provides early and fast estimation of isolation effectiveness**
- **Smart mode selection enables a significant simplification of the system of equations**
- **Results show that effects derived from mode conversion are present even at few MHz (transitory isolation peaks and interference enhancement)**
- **Results obtained with radially symmetric structures can be extrapolated to other topologies**

**Thank you for your attention**