

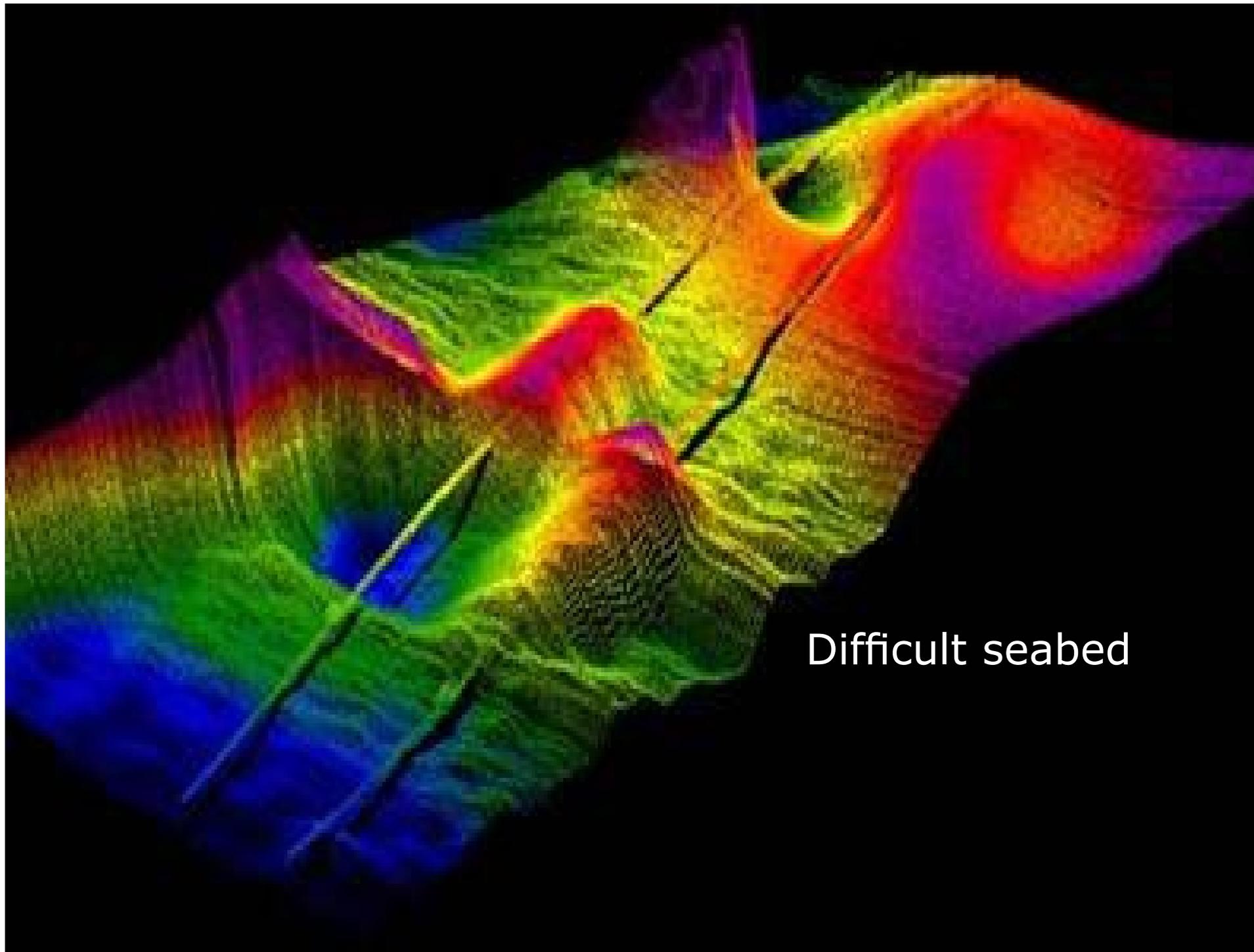
Exploring the Dark

John Sands, VP Seabed Intervention of AGR
presents

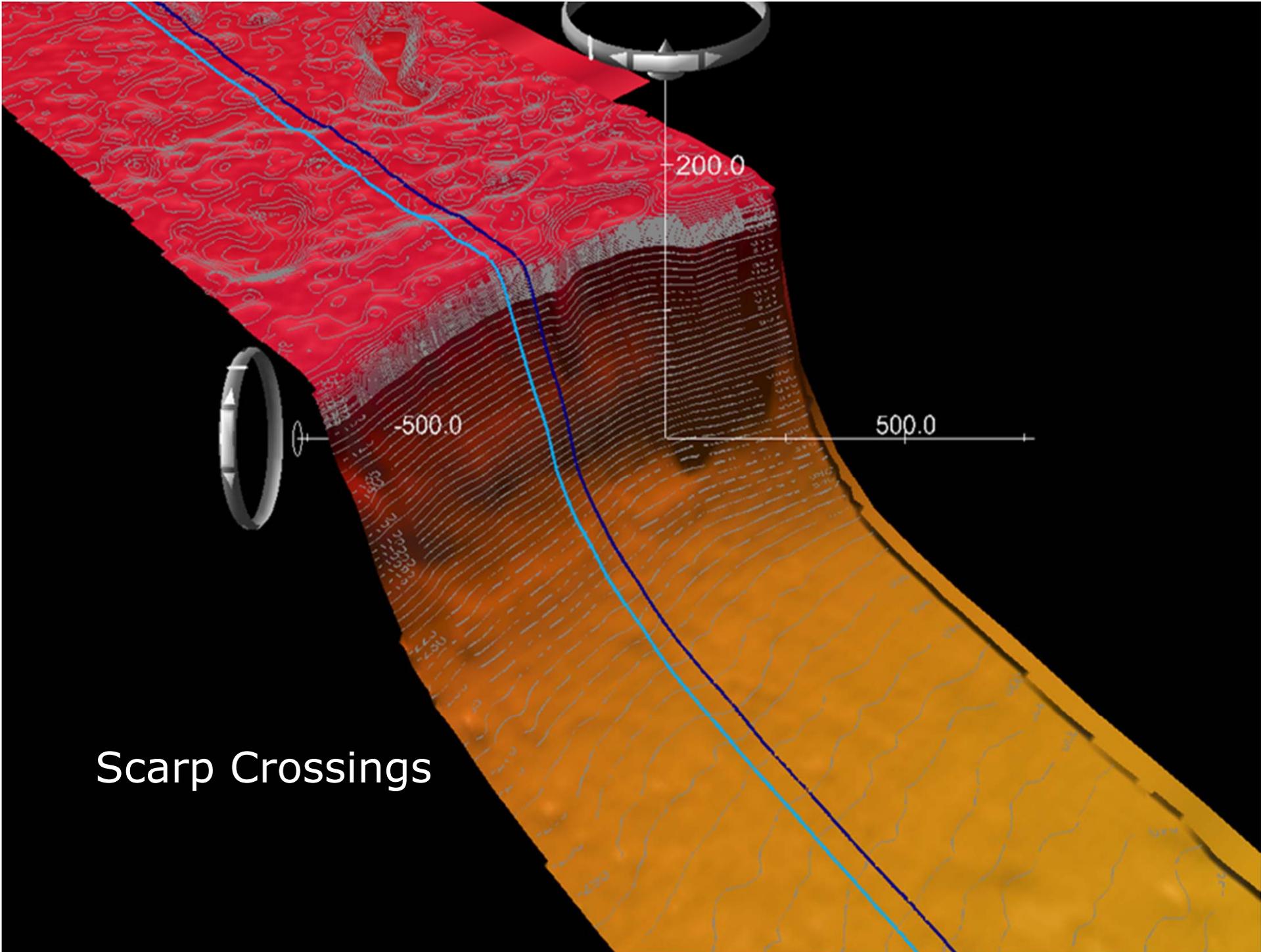
Brains and Brawn: Power and Intelligence in Seabed Preparation

14 March 2013





Difficult seabed



Scarp Crossings

ClayCutter X Route Preparation System

opening up new possibilities in
pipeline installation



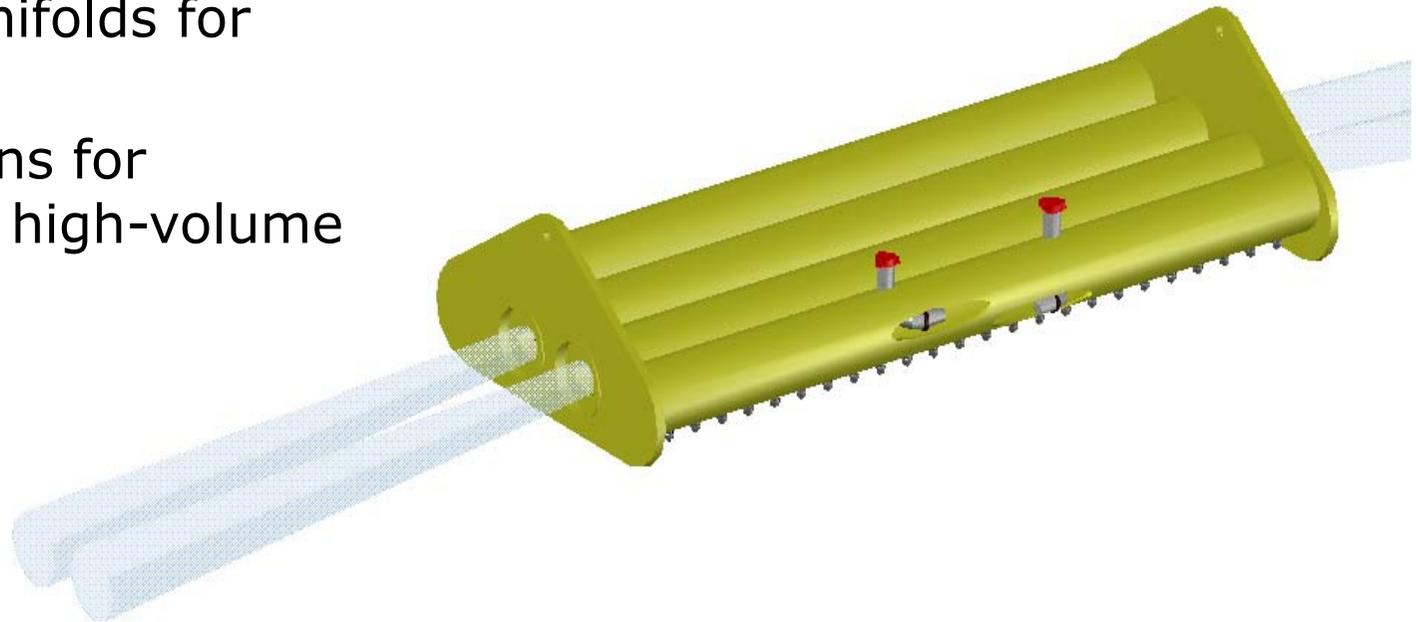
Operating Modes

- 2 jetting manifolds for stiff soils



Operating Modes

- 2 jetting manifolds for stiff soils
- 4 side cannons for levelling and high-volume excavation



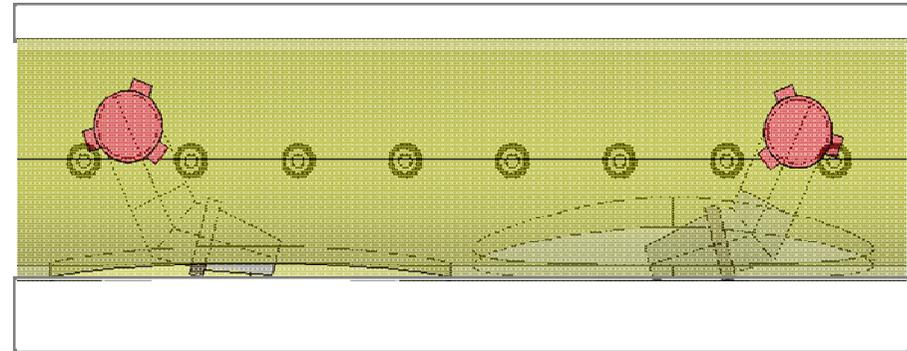
Operating Modes

- 2 jetting manifolds for stiff soils
- 4 side cannons for levelling and high-volume excavation
- Leading edge cannons can be fitted for boulder clearance

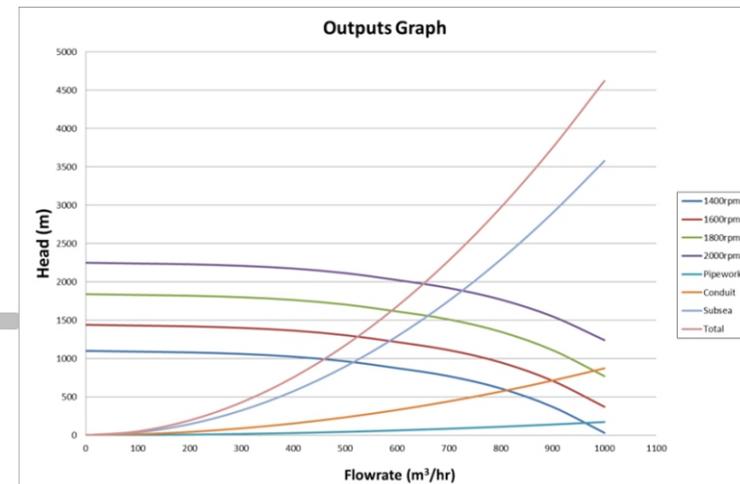
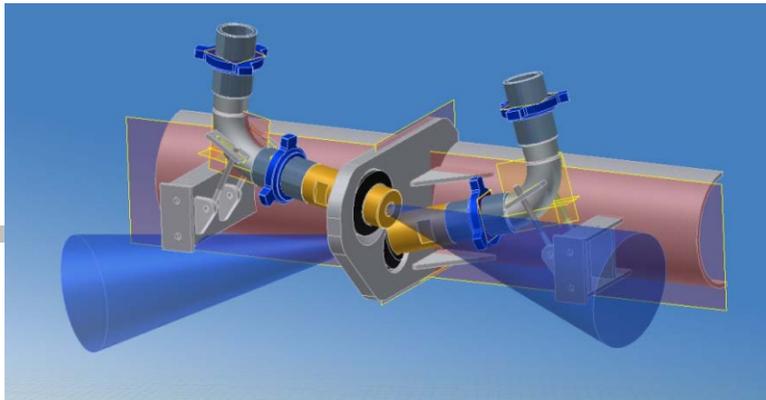


Operating Modes

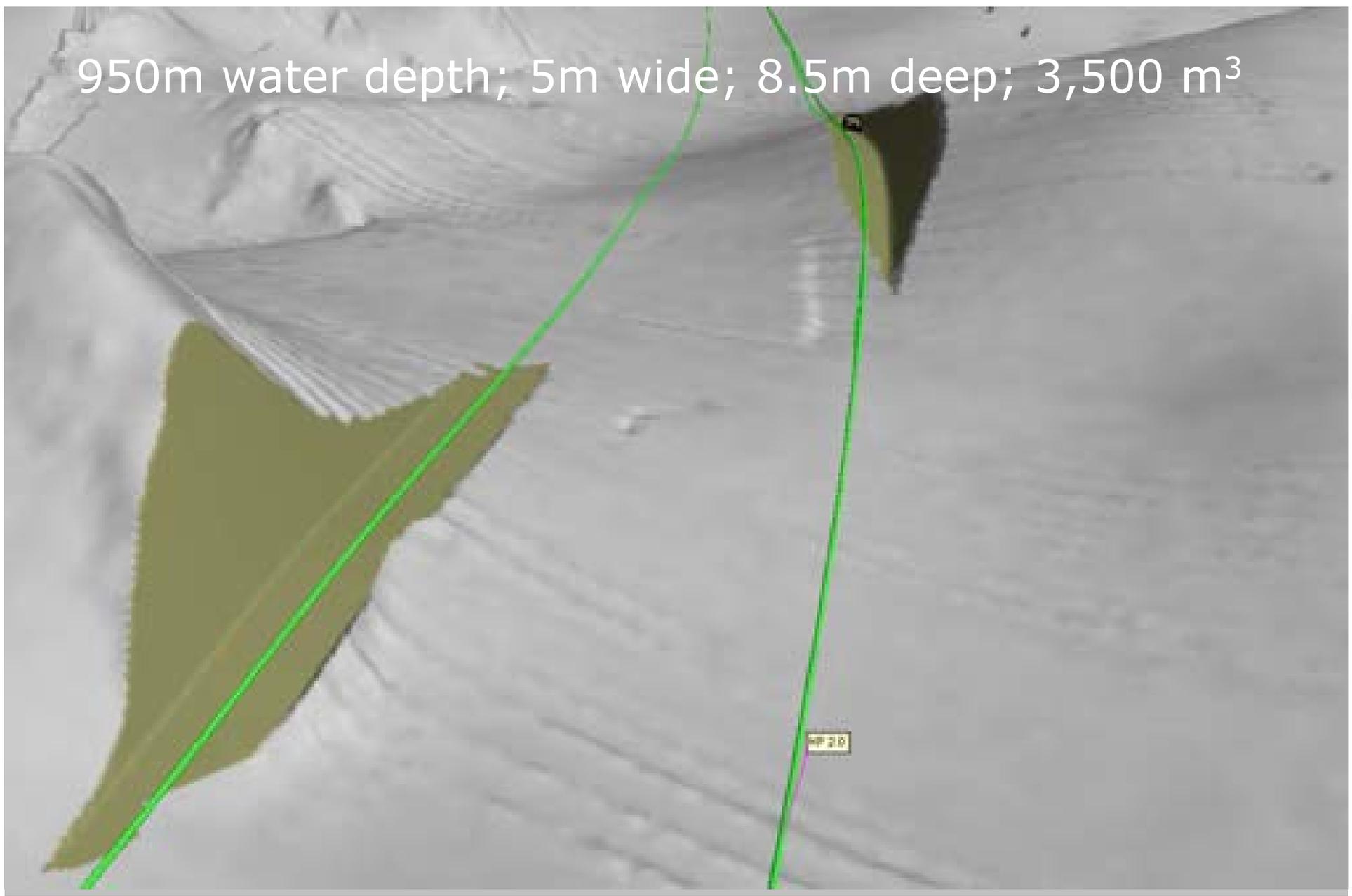
- 2 jetting manifolds for stiff soils
- 4 side cannons for levelling and high-volume excavation
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- System optimised for each job



950m water depth; 5m wide; 8.5m deep; 3,500 m³



High Pressure Pumps – 3,100 hp each



Pumps on Deck

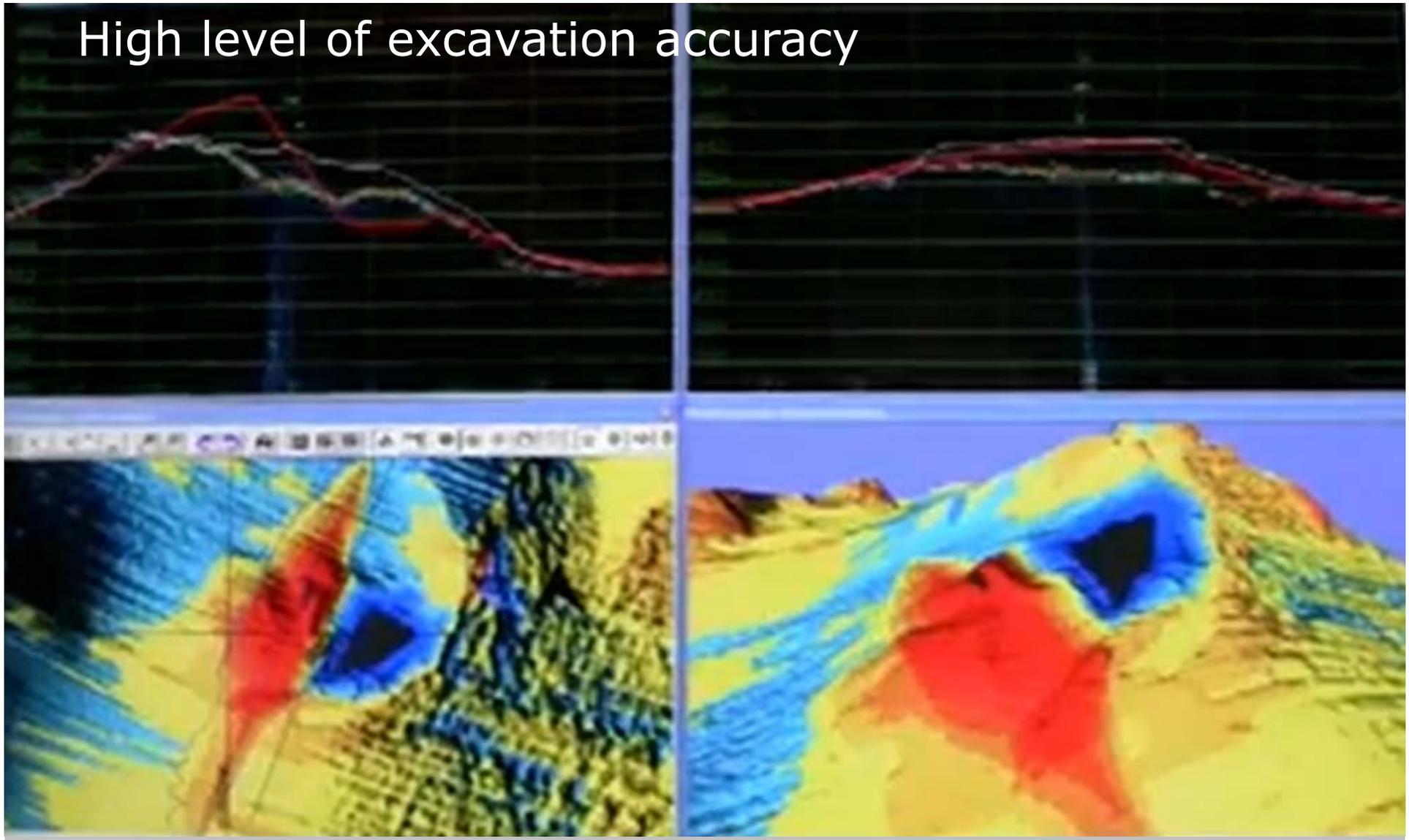


High Pressure Pumps

The pumps are key to the success of ClayCutter X

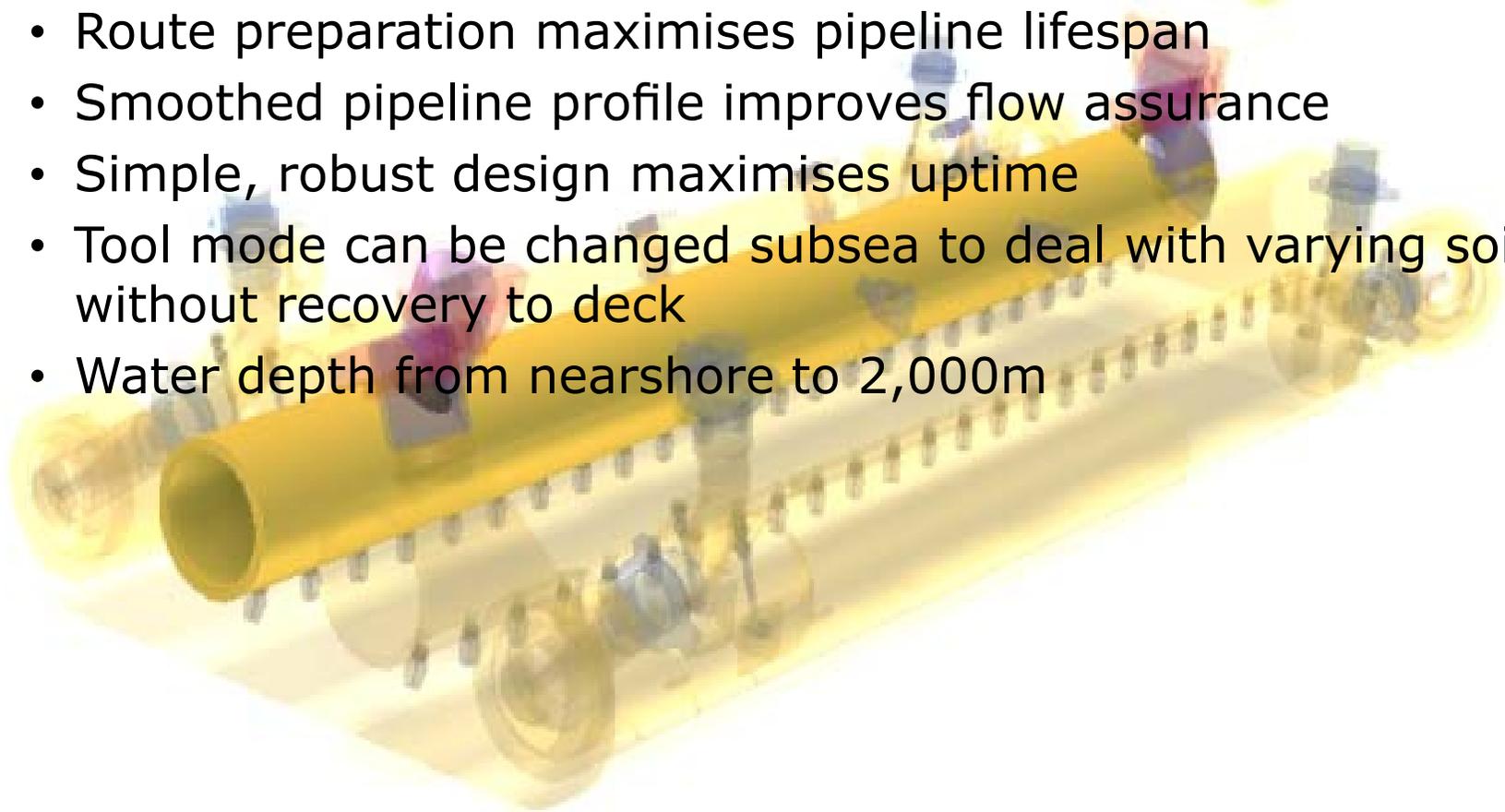
- Each pump delivers from 180m³/hr at 190 bar differential pressure to 450m³/hr at 135 bar
- Pump ends designed for continuous service
- MTU 65 litre V16 marine diesels – tight control over emissions
- Fuel consumption at maximum power 500 litre/hour per pump

High level of excavation accuracy



ClayCutter X Benefits

- Opens up previously impossible routes for pipe-lay
- Reduces overall seabed preparation time & cost
- Route preparation maximises pipeline lifespan
- Smoothed pipeline profile improves flow assurance
- Simple, robust design maximises uptime
- Tool mode can be changed subsea to deal with varying soils without recovery to deck
- Water depth from nearshore to 2,000m

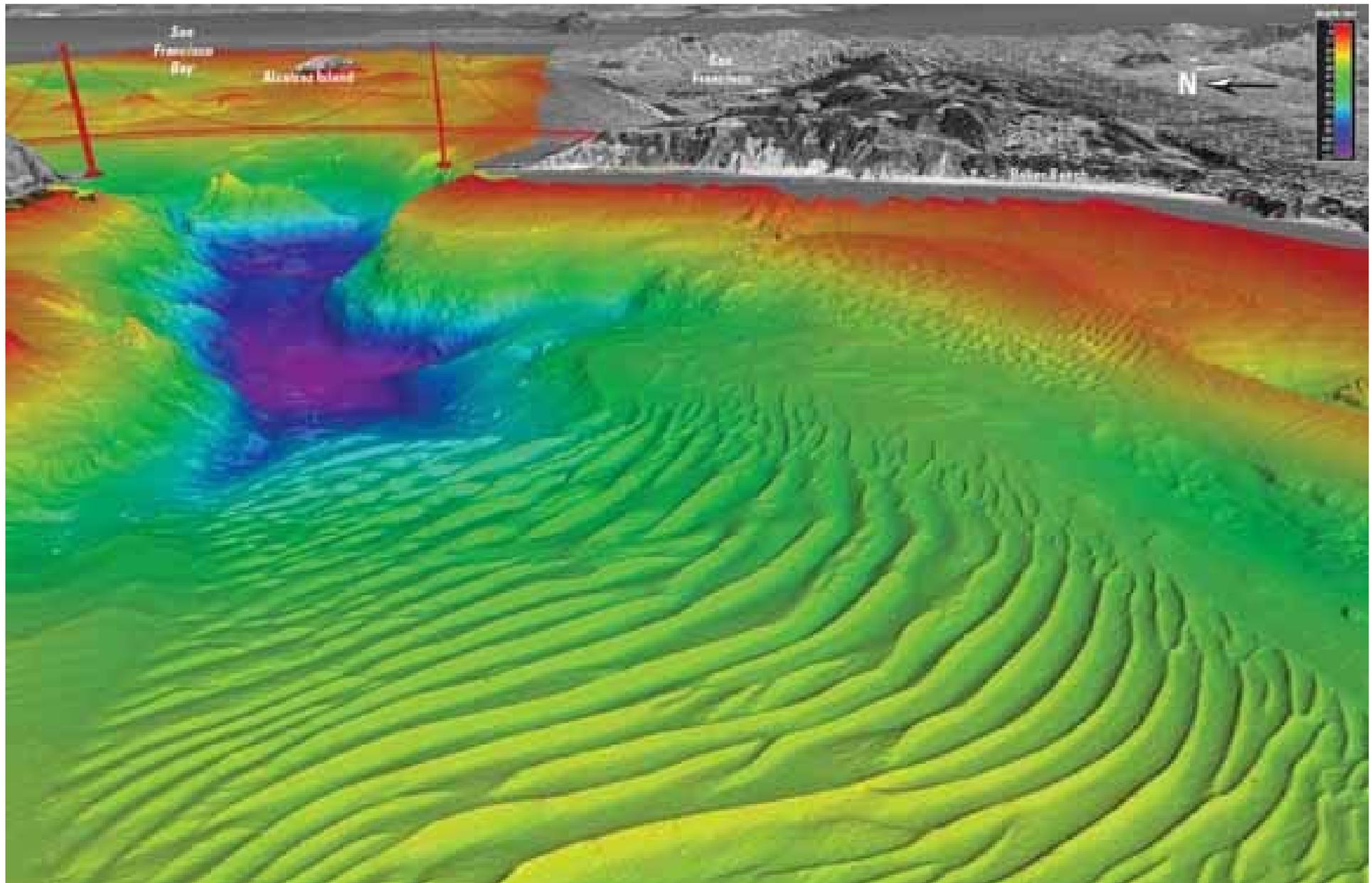


Deepwater Seabed Issues...

- Sand waves and mega ripples
- Slumps
- Thermal insulation
- Lateral and upheaval buckling

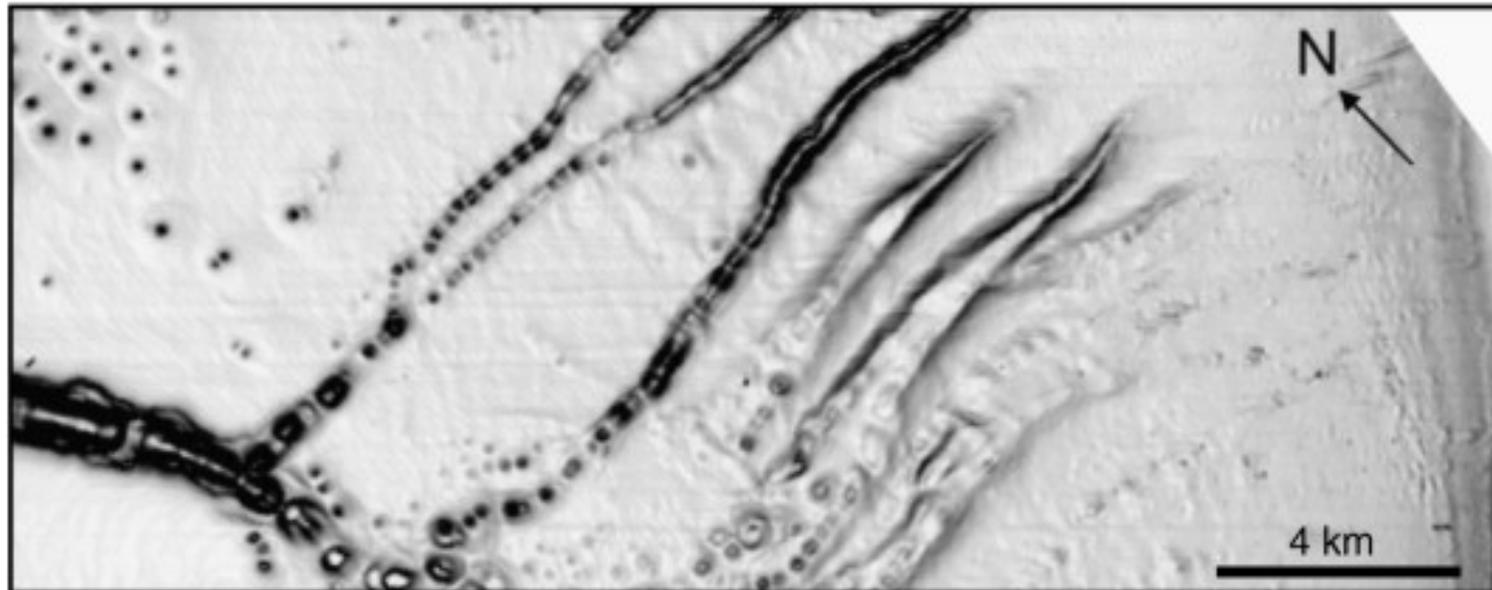
...same as in shallower water

Sand Waves

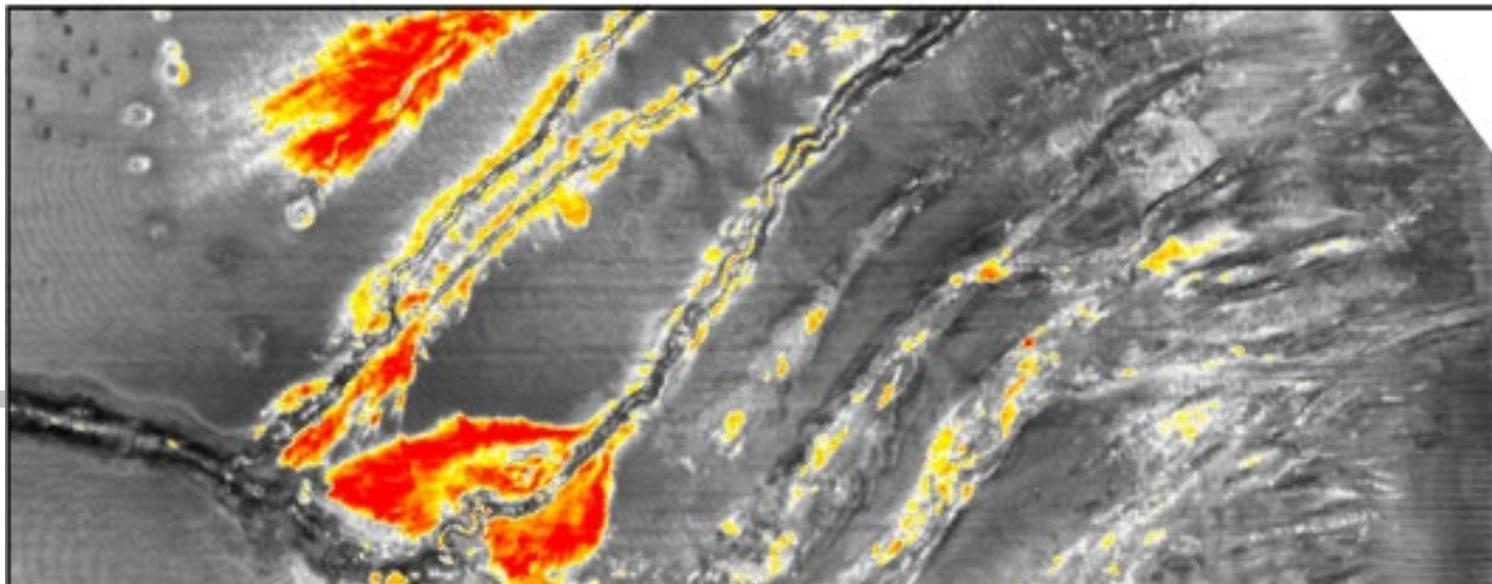


Slumps

(a)



(b)



Shallow Water Solution

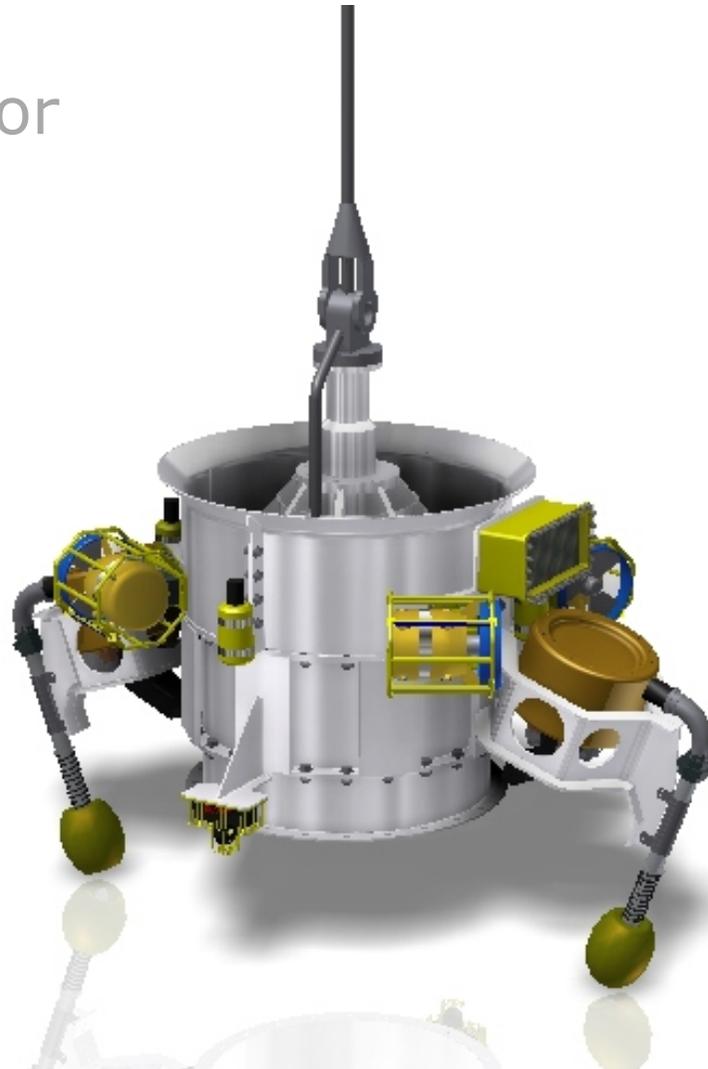
- In water depths up to $\approx 150\text{m}$ we would use a Mass Flow Excavator to resolve these issues
- Ship's propeller mounted in housing
- Driven by hydraulic motor
- Downwards water flow from tool moves soft or unconsolidated soils at very high rates
- Guide wires and clump weights to maintain heading of tool
- Tool position entirely reliant on vessel positioning

Typical Mass Flow Excavator



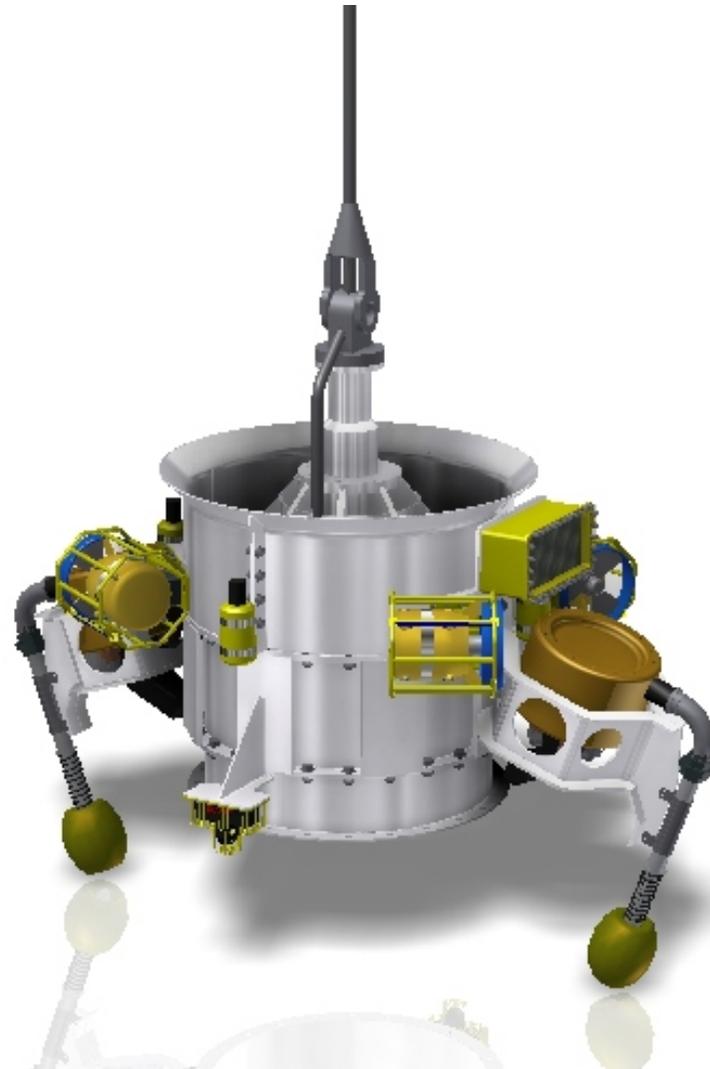
Deep Water Solution: E-Vator

- New ultra deepwater excavator
- Design depth 3,000m
- Auto heading
 - Improved station keeping
 - Semi-autonomous tracking
- Electric drive propeller and thrusters
- ROV umbilical provides support, power conductors and fibre-optic data transfer



E-Vator controls

- Incorporate data from:
 - Multi-beam echo sounders
 - Pipe trackers
 - Seabed beacons
 - Inertial Navigation System
 - Doppler Velocity Log
 - Ring laser gyro
 - Digiquartz pressure sensor
- AUV-based software gives:
 - Intelligent positioning
 - Track seabed features
 - Track based on relative or absolute coordinates



Contact us...

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Image credits

With thanks to:

- Norsk Hydro
- Chevron
- Norske Shell
- USGS

