Seminar Nieuwe Eurocode 7-Geotechniek

Welkom!





Chairman of the day



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NEN Safety & Security

Volg instructies van het personeel

Verlaat het pand zo snel mogelijk via de dichtstbijzijnde nooduitgang



Program 09.30 Welcome 09.40 The new generation of Eurocodes – Eurocode EN1990 'Basis of Design' and the link to Eurocode 7 10.05 Eurocode 7 – Part 1 - Geotechnical Design – Safety concept, ULS- and SLS-design 10.30 EC7-Part 1 from a Dutch perspective **11.00** Coffee break naineerina Society

Welcome





Seminar on Eurocode 7 Introduction

Adriaan van Seters Chair TC250/SC7 NEN-Geotechniek

Development of Eurocode 7

2002 – 2007 – Introduction present Eurocodes

2011 – 2016 – Evolution Groups studing topics for revision of Eurocode 7

2015 – 2024 – Drafting of 2nd Generation Eurocode 7 by 6 project teams, 13 Review TaskGroups

2035 – 2040 – Next Generation of EC7??

Large Geotechnical Community involved:

- 30 in Project teams
- 200 in Taskgroups
- hundreds in National Mirror Committees





Main objectives for Second Generation EC7

CEN/TC250: Standard suitable for all common design cases without demanding disproportinate levels of effort

Other objectives:

Ease of use	 Clear language, same structure in all Eurocodes, Avoid alternative rules No rules of little practical use, no "textbook"
Harmonisation	 More common design rules, Less Nationally Determined Parameters Rules for Rock Engineering
Future developments	Finite Element MethodProbabilistic design



Main changes in Eurocode 7

Old Eurocode (3 parts):

- 1. Basis of design EN1990
- 2. EC7 Part 1 Geotechnical rules
- 3. EC7 Part 2 Testing and derivation of parameters

New Eurocode (4 parts!):

- 1. EN1990 Basis of design also geotechnical!
- 2. EC7 Part 1 General rules for all structures, safety, characteristic values
- 3. EC7 Part 2 Ground Properties and how to derive them from tests
- 4. EC7 Part 3 Rules for specific geotechnical structures, many calculation models in Annexes



Bond (2019)



Development of Eurocode 7



F.E. – Formal Enquiry – Comments from Member States F.V. – Formal Vote – Yes/No Vote from Member States



How can you contribute?

Participation in Eurocode 7:

Review of the Eurocode text:

- Per November: drafts of all 3 parts of Eurocode 7 are available
- Review by countries until End of January 2020

In The Netherlands:

- Get digital copy of the text from Carloes Pollemans NEN: <u>carloes.pollemans@nen.nl</u>
- Use the WORD-commenting form
- Send your comments before January 15th 2020 to Carloes.
- Dutch Mirror-group = NEN-committee Geotechniek et al.



The new generation of **Eurocodes – Eurocode EN1990** 'Basis of Design' and the link to **Eurocode 7** Andrew Bond 0

New generation of Eurocodes ENs 1990 & 1997: "Basis of design" and "Geotechnical design"

Dr Andrew BOND, Geocentrix (Past-Chairman TC250/SC7)

Redistribution of topics between Eurocode 7 and EN 1990



1st generation Eurocodes

Improvements in 2nd generation EN 1990

New generation of Eurocodes ENs 1990 & 1997

1st generation of EN 1990 and 1997-1 Verification of ultimate limit states

Loss of static equilibrium (limit state 'EQU') is verified using:



This expression caters for combined loss of equilibrium <u>and</u> rupture, which is only mentioned in NOTE 2 to Table A1.2(A) of EN 1990



2nd generation of EN 1990 ULS verification including non-linear behaviour

Ultimate limit states must be verified using:

$$E_d \leq R_d$$



2nd generation of EN 1990 Design values of the effects of actions

The design effect of actions E_d should be careful to the should be

$$E_{\rm d} = \overbrace{\gamma_{\rm Sd} E\left\{\Sigma(\gamma_{\rm f}\psi F_{\rm k}); a_{\rm d}; X_{\rm Rd}\right\}}^{\gamma_{\rm Sd} E\left\{\Sigma(\gamma_{\rm f}\psi F_{\rm k}); a_{\rm d}; X_{\rm Rd}\right\}}$$

For linear structural systems and certain geotechnical structures, $E_d \max$ be calculated from:

$$E_{d} = \overbrace{E\left\{\left[\Sigma F_{d}\right]; a_{d}; X_{Rd}\right\}}^{F_{d} = \gamma_{F}\psi F_{k}} = \underbrace{E_{\left\{\left[\Sigma F_{d}\right]; a_{d}; X_{Rd}\right\}}^{Factors applied to actions}}_{\gamma_{F} = \gamma_{Sd} \times \gamma_{f}}$$

For non-linear structural systems and certain geotechnical structures, $E_d \max$ be calculated from:

$$E_{d} = \overbrace{\gamma_{E}E\left\{\left[\Sigma F_{rep}\right]; a_{d}; X_{Rd}\right\}}^{F_{rep}=\psi F_{k}} = \underbrace{Factors applied to effects}_{\gamma_{E}=\gamma_{Sd}\times\gamma_{f}}$$

EN 1997 specifies the geotechnical structures for which these apply

2nd generation of EN 1990 'Design cases' replace Sets A, B, and C

design case

set of partial factors applied to actions or effects of actions for verification of a specific limit state

Design cases first appear here:

Annex A (normative) Application rules

A.I General application and application for buildings

Table A.I.8 (NDP) Partial factors on actions and effects for fundamental (persistent and transient) design situations

Similar tables will appear for other structural types:

- for general application and for buildings, in Annex A. I;
- for bridges, in Annex A.2;
- for towers, masts and chimneys, in Annex A.3;
- for silos and tanks, in Annex A.4;
- for structures supporting cranes and other machineries in Annex A.5;
- for marine coastal structures, in Annex A.6.

2nd generation of EN 1990 Partial factors for buildings/geotechnical structures

Action or effect				Partial factors $\gamma_{\rm F}$ & $\gamma_{\rm E}$ for Design Cases I-4				
Туре	Group	Symbol	Resulting effect	Struct- ural	Static equil upl	librium and ift*	Geotechnical design	
				DCI	DC2(a)	DC2(b)	DC3	DC4
Permanent	All	γ_{G}	unfavourable/	1.35 K _F	1.35 K _F			G _k is not
action (G_k)	Water	$\gamma_{G,w}$	destabilizing	Set	I.2 K	۰Δ,	Set	factored
	All	$\gamma_{G,stb}$	ata bilizin a	'B'	1.15	1.0	· C ,	
	Water	$\gamma_{G,w,stb}$	stabilizing	not D sea	1.0 Ta	hla	not	
	(All)	$\gamma_{\rm G,fav}$	favourable					
Prestress (P_k)		γ _P			other relevant	Lurocodes		
Variable action	All	γ _Q	unfovourable	1.5 K _F	NQ		I. . 2	1.1
(Q _k) Water	$\gamma_{\mathbf{Q},\mathbf{w}}$	uniavourable	1.35 K _F	1.3	5 K _F	1.15		
	(All)	$\gamma_{\rm Q,fav}$	favourable			0		
Effects-of-actions (E)		γ_{E}	unfavourable				1.35 K _F	
		$\gamma_{E,fav}$	favourable	effects are not factored				1.0
*worse outcome of (a) and (b) applies								

0

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2nd generation of EN 1990 The 'single-source principle'

Actions from a single source that, owing to physical reasons, induce <u>effects that</u> <u>are strongly correlated with one another may be treated as a single action</u>, even when they originate in, or act on, different parts of the structure, or originate from different materials.

NOTE I This rule is commonly known as the 'single-source principle'.

NOTE 2 The single-source principle typically applies to the self-weight of the structure or the ground and of components made of composite materials as well as for water pressures acting on both sides of a structure with flow passing around or underneath.

When verifying loss of <u>static equilibrium</u>, variations in the magnitude or spatial distribution of permanent actions from a single-source should be considered.

2nd generation of EN 1990 Applying single-source/variation from it



2nd generation of EN 1990 Specification of variable water actions

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The representative value of a variable water action $(Q_{w,rep})$ is given by:

$$Q_{w,rep} = G_{w,rep} + \underbrace{Q_{w,k}}_{=Q_{w,k}|Q_{w,comb}|Q_{w,freq}|Q_{w,qper}}^{depending on}$$

Value of variable water action	Symbol	Probability of exceedance	Return period (years)
Characteristic	Q _{w,k}	2% per annum	50
Combination	$Q_{\sf w,comb}$	5% per annum	20
Frequent	$Q_{w,freq}$	1% during design service life	-
Quasi-permanent	$Q_{w,qper}$	50% during design service life	-
Accidental	A _{w,rep}	0.1% per annum	1000

New generation of Eurocodes ENs 1990 & 1997: "Basis of design" and "Geotechnical design"

2nd generation of Eurocode 7 Specification of groundwater pressures

Representative groundwater pressure $(F_{w,rep})$ is given by:



If there is insufficient data to derive values on the basis of annual probability of exceedance, ... $Q_{w,k}$ and $Q_{w,comb}$ should be selected as a cautious estimate of the worst value likely to occur during the design situation

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Improvements in 2nd generation EN 1997

New generation of Eurocodes ENs 1990 & 1997

1st generation of Eurocode 7 Complexity of Design Approaches (Bond & Harris, 2008)



2nd generation of EN 1990 Design values of resistance

The design resistance R_d should be calculat Resistance now depends on actions

$$R_{\rm d} = \frac{1}{\gamma_{\rm Rd}} R \left\{ \frac{\eta X_{\rm k}}{\gamma_{\rm m}}; a_{\rm d}; \Sigma F_{\rm Ed} \right\}$$

R_d may be calculated from (the 'material factor approach Factors applied to strength

$$R_{\rm d} = R\left\{ \begin{bmatrix} X_{\rm d} \end{bmatrix}; a_{\rm d}; \Sigma F_{\rm Ed} \right\} = \underbrace{R\left\{ \underbrace{\frac{\eta X_{\rm k}}{|\Upsilon_{\rm M}|}}_{\gamma_{\rm M} = \gamma_{\rm Rd} \times \gamma_{\rm m}} \right\}}_{\gamma_{\rm M} = \gamma_{\rm Rd} \times \gamma_{\rm m}}$$

 $R_{d} = \frac{R\left\{\overline{X_{rep}}; a_{d}; \Sigma F_{Ed}\right\}}{\gamma_{R}} = \frac{R\left\{\overline{\gamma_{R}}; a_{d}; \Sigma F_{Ed}\right\}}{\frac{\gamma_{R}}{\gamma_{R}}} = \frac{R\left\{\overline{\gamma_{R}}; a_{d}; \Sigma F_{Ed}\right\}}{\frac{\gamma_{R}}{\gamma_{R}}}$

2nd generation of Eurocode 7 Partial factors for ULS (Bond et al., 2019)

Verific-	Partial factor on		Material fact	Resistance factor approach	
ation of			а		
Overall	Actions/effects	$\gamma_{\rm F}/\gamma_{\rm E}$	D0 γ _G = 1.0,		
stability of slopes	Ground properties	γ _M	$\gamma_{tan\phi}$ Harr	oice ^{lot}	
	Earth resistance	γ_{Re}	I NUL IA		
Spread foundations	Actions/effects	$\gamma_{\rm F}/\gamma_{\rm E}$	DCI γ_{G} = 1.35 K _F γ_{Q} = 1.5 K _F	DC3 $\gamma_{G} = 1.0$ $\gamma_{Q} = 1.3$	DC4 γ _Q = 1.1 γ _E = 1.35 K _F
	Ground properties	γ _M	_{γt} Nationa γ (N	nal choice via NDP _r MFA or RFA)	
	Bearing resistance	$\gamma_{\sf Rv}$	Not po	rpaittad	1.4
	Sliding resistance	γ_{Rh}	inot pe	milled	1.1
*Where two cases (a and b) are given, verify both					

2nd generation of EN 1997 Introducing 'representative' values of material properties

• Design value of a material property X_d should be calculated from:

$$X_{\rm d} = \frac{\overline{X_{\rm rep}}}{\gamma_{\rm M}} = \frac{\overline{\eta} X_{\rm k}}{\gamma_{\rm M}}$$

• Example, for concrete: EN 1992-1-1:2

$$\underbrace{f_{c,d} = \alpha_{cc} \frac{f_{c,k}}{\gamma_{c}}}_{f_{c,d}} \equiv \underbrace{\frac{\text{prEN 1992} - 1 - 1}{(\eta_{cc} k_{tc}) f_{c,k}}}_{\gamma_{c}} \Rightarrow f_{c,rep} = (\eta_{cc} k_{tc}) f_{c,k}$$

For ground properties:

 $X_{rep} = \begin{cases} \eta X_k & based \ on \ statistics \ (mostly, 50\% \ fractiles) \\ X_{nom} & based \ on \ judgement \ ("cautious \ estimate") \end{cases}$

1st generation of Eurocode 7 Geotechnical Categories are confused!



2nd generation of Eurocode 7 Separation of consequence and complexity



2nd generation of EN 1990 Consequence classes, examples, and factors

Cons c Dese	equence lass/ cription	Loss of human life*	Economic, social or environ- mental*	Examples of buildings	Factor K _F	
CC4	Highest	Extreme	Huge	Additional provisions can be	needed	
CC3	Higher	High	Very great	Grandstands, large buildings, e.g. a concert hall	1.1	
CC2	Normal	Medium	Considerable	Residential and office buildings, small buildings	1.0	
CCI	Lower	Low	Small	Agricultural buildings, buildings where people do not normally enter, such as storage buildings, etc.	0.9	
CC0	Lowest	Very low	Negligible	Alternative provisions may be	e used	
*CC is chosen based on the more severe of these two columns						

2nd generation of EN 1990 vs EN 1997 Minimum 'quality levels' based on consequence class

Consequ- ence class	Minimum design	Minimum design	Inimum design neck levelMinimum execution classMinimum inspection level	Minimum inspection	Consequence Class (CC)	Geotechnical Complexity Class (GCC)		
	quality level	check level			Lower (GCCI)	Normal (GCC2)	Higher (GCC3)	
Higher (CC3)	DQL3	DCL3	See relevant execution	IL3	Higher (CC3)			GC3
Normal (CC2)	DQL2	DCL2	and product standards	IL2	Medium (CC2)		GC2	
Lower (CCI)	DQLI	DCLI		ILI	Lower (CCI)	GCI		

2nd generation of Eurocode 7 Geotechnical complexity classes

Complexity		General features					
GCC3	Higher	Any of the following applies • difficult soils • difficult geomorphologies • significant thickness of r • sliding ground • steep soil slopes • significant geometric variability • significant sensitivity to groundwater conditions • significant complexity of the ground-structure interaction • little experience with calculation models for the current situation					
GCC2	Normal	Covers everything not contained in GCC1 or GCC3					
GCCI	Lower	All the following conditions apply • uniform ground conditions and standard construction technique • isolated shallow foundatic Good tically applied in the zone able for the local conditions and the planned construction technique • low complexity of the ground-structure-interaction					
2nd generation of EN 1990 vs EN 1997 Outcomes based on CC or GC



Conclusion

New generation of Eurocodes ENs 1990 & 1997

Improvements in 2nd generation of EN 1990

- Simplification of EQU, STR, and GEO
 - Improves treatment of combined ultimate limit states
- Catering for non-linearity and coupling
 - Incorporates basis of geotechnical design into EN 1990
 - Better treatment of non-linear structural design
- Design cases
 - Simple packaging of complicated loading conditions
- Simpler presentation of combinations of actions
 - Greater clarity in the text
- Water actions
 - Clear specification of probabilities of exceedance
- Management measures to achieve the intended structural reliability
 - Flexible system that caters for national preferences

Improvements in 2nd generation of EN 1997

- Organizational changes to Eurocode 7
 - Clearer layout aids ease-of-navigation
 - Greater consistency with EN 1990 aids ease-of-use
- No more Design Approaches!
 - Simpler (but not simple) choice of partial factors
- Catering for different groundwater conditions
 - Better specification of groundwater pressures
- Separating consequence from hazard
 - Clear distinction between consequence of failure and complexity of the ground
 - Geotechnical Categories now drive meaningful decisions

Thank you for your attention

Dr Andrew BOND, Geocentrix (Past-Chairman TC250/SC7)

Eurocode 7 – Part 1 -**Geotechnical Design – Safety** concept, ULS- and SLS-design Sebastian Burlon \mathbf{O}

Eurocode 7 – Part 1 – Geotechnical Design



Dutch Eurocode 7 Seminar Eurocode 7 – Part 1 – Geotechnical Design

Sébastien Burlon (PT6 Leader)

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Evolution of EN 1997-1: Collective Work

Contributions from PT1
 (November 2015- October 2017)

Contributions from PT2 (in charge of the first draft of EN 1997-1) (November 2015-April 2018)

PT6: S.Burlon, J.Estaire, G.Franzen, G.Nuijten and G.Scarpelli + A.Bond (Immediate Past-Chair) and A. Van Seters (Chair) (November 2018-April 2021)

> New draft of EN 1997-1: Some changes based on WG comments rock engineering and dynamic and cyclic loadings

> In April 2020, PT6 will have to harmonize the three parts of EN 1997

Content of EN 1997-1

- ➤ 12 Sections + 9 Annexes (normative and informative) 110 pages
- Sections:
- 1. Scope
- 2. Normative References
- 3. Terms, definitions and symbols
- 4. Basis of design
- 5. Materials
- 6. Groundwater
- 7. Geotechnical analysis
- 8. ULS
- 9. SLS
- 10. Execution
- 11. Testing
- 12. Reporting

≻Annexes:

- A. Partial factors for ground properties (N)
- B. Representative value assessment procedures (I)
- C. Limiting values of strutural deformation and ground movement (I)
- D. Checklist for construction supervision and performance (I)
- E. Additional requirements and recommendations for reporting
- F. Ground properties (N)
- G. Qualification and professional experience (I)
- H. Observational Method (I)
- I. Bibliography (I)

Some important issues

- ➤ 12 Sections + 9 Annexes (normative and informative) 110 pages
- Sections:
- 1. Scope
- 2. Normative References
- 3. Terms, definitions and symbols
- 4. Basis of design
- 5. Materials
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- 7. Geotechnical analysis
- 8. ULS
- 9. SLS
- 10. Execution
- 11. Testing
- 12. Reporting

- Rock engineering
- Reliability management: Ground Model, Geotechnical Design Model, Representative values
- ULS/SLS MFA/RFA
- Numerical modelling
- Groundwater pressures, uplift and hydraulic verifications
- Dynamic and cyclic loading

Rock engineering

> Soils and rocks are addressed at the same level: ground

EN 1997-1

Clause 3: Definitions

Clause 4: Reliability (GCC, CC, GC),

Observational Method, Verification by partial factors and other methods

Clause 5 : Ground/Soils/Rocks

EN 1997-2

Clause 3: main ground properties are described

EN 1997-3

Provide approaches and calculation methods to include rock engineering for the design of slopes, shallow foundations, deep foundations, retaining walls, anchors, reiforced ground and ground improvement

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Dutch Eurocode 7 Seminar Delft, 4th December 2019 EN 1997-1 is almost ready to be used for rock engineering

Reliability

> Many tools have been introduced in order to address reliability issues :



Verification of geotechnical structures

> Four procedures are presented at the same level:

- calculations using partial factor method (4.4) or other reliability-based methods;
- prescriptive measures (4.5);
- ➤ testing (4.6) see also Clause 11;
- ➤ the Observational Method (4.7) see also Annex I (modifications are still needed).

> + Design assisted by testing (4.8).

Representative values

- > The concept of characteristic values has been updated.
- Representative values include now two complementary concepts that can be used in parallel based on <u>derived values</u> presented in the GIR:
 - "Nominal" values: cautious estimate of ground properties based on the experience and the avalaible information
 - Characterisitc values: statistical analysis of the available data (average with a reliability of 95%)
- Annex B presents the main equations to assess characteristic values (effect of the depth not considered).

 $X_{k} = X_{mean} - k_{N}\sigma = X_{mean}(1 - k_{N}.V)$ $X_{k} = e^{Y_{mean} - k_{N}\sigma} = e^{Y_{mean}(1 - k_{N}.V)} (Y = lnX)$ $k_{N} = \frac{t_{95,N-1}}{\sqrt{N}}$ $k_{N} = \frac{N_{95}}{\sqrt{N}}$ $k_{N} = \frac{\sigma}{\sqrt{N}}$ $k_{N} = \frac{\sigma}{\sqrt{N}}$ $k_{N} = \frac{\sigma}{\sqrt{N}}$

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ULS

> RFA (Resistance Factor Approach) / MFA (Material Factor Approach)

Many alternatives depending on : geotechnical structures, calculation methods (analytical, semiempirical, numeric modelling, , etc.)

\rightarrow The specific choices are presented in EN 1997-3

		Type of geotechnical limit states						
		Rupture and deform	d Excessive nation	<i>Static equilibrium and uplift</i>	Hydraulic failure			
Design Cases		MFA	RFA	MFA and/or RFA				
DC1	$\gamma_Q > \gamma_G > 1.0$	X (old DA1-1)	X (old DA2)					
DC2	$\gamma_{\rm Q} > \gamma_{\rm G} > 1.0$ $\gamma_{\rm G} = 1.0 \ ; \ \gamma_{\rm O} > 1.0$			x	Specific verifications:			
DC3	$\gamma_{\rm G} = 1.0 \; ; \gamma_{\rm Q} > 1.0$	X (old DA1-2)			 total stresses hydraulic gradient 			
DC4	$\gamma_{E} > 1.0$; $\gamma_{Q} > 1.0$		X (old DA2*) EFA					

The old DA3 does not exist anymore but many alternatives are existing : MFA+DC3 for slopes, MFA+DC3 and DC4 for retaining walls,

MFA+DC1 for shallow foundations, etc.

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Numerical modelling - Coupling DC4 (EFA) and MFA (DC3)



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Numerical modelling – MFA (DC3)

During the shear strength reduction procedure, Eurocode 7 recommends:

- (i) to reach the value 1.25 to check the geotechnical verifications,
- (ii) to check the structural verifications with the structural forces that are obtained from this calculation.





Delft, 4th December 2019

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Numerical modelling – EFA (DC4)



Groundwater pressures

> The text introduces piezometric levels and groundwater pressures: $h_w = p_w / \gamma_w + z$

- Representative values of piezometric levels and groundwater pressures can be selected.
- > Only **<u>design values</u>** of groundwater pressures can be defined.
- Modifications of the representative values of piezometric levels or groundwater pressures are possible.

Selection of groundwater pressures



Uplift



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Hydraulic verifications

>The two main verifications are the following:



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Dynamic actions :

- ➤ both for ULS and SLS
- Use of appropriate tools (pseudo-static conditions, full dynamic analysis with material and radiative damping especially for high frequency levels)

Cyclic actions :

- Effects of cyclic loading are assessed using the characteristic combinations of SLS (amplitude of the variable load) and the frequent combinations of SLS (effect of cycle number)
- If established, degradation of stiffness and strength properties are used for ULS and SLS combinations
- > Cyclic and Dynamic actions: consider both cyclic and dynamic aspects

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Interaction with EN 1997-2: all the parameters needed have been presented:

- > Secant shear modulus Accounting for strain level (« S » shaped curves)
- > Damping ratio Accounting for strain level



Interaction with EN 1997-3 (next steps):

Dynamic loading:

> Accepted concepts only for foundations (footings and piles).

- Gazetas'charts for dynamic design of shallow and deep foundations (interaction with EN 1998-5)
- Cyclic loading:
 - > Cyclic effects seem to be taken into account only for the design on foundations
 - > Criteria for cyclic effects and simplified rules for shallow and deep foundations:
 - Domain 1: cyclic analysis is not useful;
 - Domain 2: simplified cyclic analysis (degradation of soil properties adjust model factors);
 - > Domain 3: specific methods (not described in EN 1997).



Conclusions

- > General principles of geotechnical design are presented
- ➢ Reliability tools
- Very flexible code to manage ULS/SLS
- > New topics: groundwater pressures, dynamic and cyclic loading, rock engineering
- Your comments are welcome !



THANK YOU FOR YOUR ATTENTION

Terrasol

Immeuble Central Seine 42-52, quai de la Rapée 75583 Paris Cedex 12 France Phone: +33 1.82.51.52.00 / email: info@terrasol.com

www.terrasol.com/en

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EC7-Part 1 from a Dutch perspective



Deltares Enabling Delta Life

Geotechnical Design – go Dutch (economic optimisation & freedom)

Hans Brinkman

New Generation of Eurocodes and EC7-Part 1 from a Dutch perspective

- Design approaches a comparison
- Groundwater Extreme value statistics
- (re)use of information Bayesian updating
- Decrease with time of annual failure probability Take the survived construction phase in account
- Increase with time of annual failure probability How to deal with degradation?
- Probabilistic reliability analysis Standard option in software how about EN 1997?

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Design approaches – a comparison with current NL-situation

		MFA (a)	MFA (b)	MFA (c)	RFA (a)	RFA (b)		
4	Slopes, cuttings, and embankments	DC3 + M3						
5	Spread foundations	DC1 + M1	DC3 + M3	DC1 + M3	DC1 + $\gamma_{R;i}$			
6	Piled foundations, Axial				DC1 + $\gamma_{R;i;a}$	DC3+ $\gamma_{R;i;b}$		
	Piled foundations, Transversal	DC4 + M1	DC3 + M3					
	Pile groups and piled rafts	DC4 + M1	DC3 + M3					
7	Retaining structures	DC4 + M1	DC3 + M3		DC4 + $\gamma_{R;I}$			
8	Anchors				DC1 + $\gamma_{R;i;1}$	DC1 + $\gamma_{R; i;3}$		
9	Reinforced ground	DC4 + M1	DC3 + M3		DC4 + $\gamma_{R;i}$			
10	Ground improvement, Axial diffused ground improvement	DC1+M1	DC3+M1					
	Ground improvement, Axial discrete rigid Inclusions				DC1 + $\gamma_{R;i;a}$	DC3 + $\gamma_{R;i;b}$		
	Ground improvement, Transverse	DC4 + M1	DC4+M1					
at	at present NL De							

~at present NL



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Groundwater – Extreme value statistics

- prEN 1997-1:2019 art 6.3.3. (2) <REQ> When assessing design groundwater pressures directly or by applying a deviation to the representative piezometric level or groundwater pressure, design values of groundwater pressures for ultimate limit states shall have a probability of exceedance as specified in EN1990
- Groundwater is often the key risk driver
- In need of good guideline how statistics work for these Extreme value distributions and the combination of long-term regional and short-term local observations
- Now in prEN1997-1:2019 appendix B only detailed guidelines for the determination of characteristic values soil parameters
- Groundwater should be added to appendix B





Figure 6.1 Representative values of groundwater pressures – illustration of characteristic, combination, frequent, and quasi-permanent values

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Guidelines how to (re)use information

• Regional/Local parameter sets → Add Bayesian updating to 1997-1 appendix B

$$\mu_{1+2} = \frac{\frac{\mu_{1}\sigma_{2}^{2}}{n} + \mu_{2}\sigma_{1}^{2}}{\sigma_{1}^{2} + \frac{\sigma_{2}^{2}}{n}} \qquad \sigma_{1+2} = \sqrt{\frac{\frac{\sigma_{1}^{2}\sigma_{2}^{2}}{n}}{\sigma_{1}^{2} + \frac{\sigma_{2}^{2}}{n}}}$$

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Decrease with time of annual failure probability Take the survived construction phase in account for reliability of service life

- For many geotechnical structures influence variable load not dominant
- Construction phase critical and strength increases with time
- CC during construction phase lower than in Service life




Increase with time of annual failure probability How to deal with degradation?



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Example: the design of the degrading sheet pile structure is sensitive to deviations in a geometrical parameter

Design values of geometrical data EN1990 art 8.3.7

- High variation coefficient $V_{\bar{c}_{T_{ref}}}$ of horizontal average thickness reduction $\bar{c}_{T_{ref}}$
- Regional variation $V_{\bar{c}_{T_{ref}}}$ = ~0.65 (Amsterdam-Rijnkanaal and Twentekanalen)
- The variation of horizontal average thickness at T_{ref} depends on t_0

 $V_{\overline{t}_{T_{ref}}} = \frac{V_{\overline{c}_{T_{ref}}} \cdot \overline{c}_{m;T_{ref}}}{t_0 - \overline{c}_{m;T_{ref}}}$

- In EN 1993-5 only nominal degradation presented
- Guideline needed for sheet piles
 - Compulsory inspection at T_{ref} 10 years
 - Modification factor





Probabilistic reliability analysis Standard option in software

• EN1997 ~100% semi-probabilistic approach ?





Vervolg programma

11.30 Eurocode 7 – Part 2 – Geotechnical Investigation and testing – **Derived values for geotechnical** parameters 12.00 EC7-Part 2 from a Dutch perspective **Q12.30** Lunch



Eurocode 7 – Part 2 – **Geotechnical Investigation and** testing - Derived values for geotechnical parameters David Norbury \mathbf{O}



Tomorrow's geotechnical toolbox: EN 1997-2:202x Ground properties

La boîte à outils géotechnique de demain : EN1997-2:202x Propriétés des terrains

INTRODUCTION TO OCTOBER 2019 DRAFT



Presentation

Introduction to October 2019 draft for comment

- 3 Definitions
- 4 Ground Model
- 5 Sequence of ground investigations
- 6 Ground investigations: type and extent
- 7 Physical and chemical properties
- 8 Strength properties
- 9 Stiffness and consolidation properties
- 10 Cyclic response and seismic parameters
- 11 Groundwater and hydraulic conductivity
- 12 Thermal properties
- 13 Reporting

ALL - largely populated David Norbury **David Norbury David Norbury** Philippe Reiffsteck Marcos Arroyo Philippe Reiffsteck Sebastiano Foti Håkan Garin Håkan Garin **David Norbury**



Structural changes since 2007

- Change of title to reflect contents Ground Properties
- Inclusion of Ground Model

- 90⁰ turn around
 - lists of tests giving parameters have become
 - list of parameters and tests that can be used to measure them
- Inclusion of:
 - Investigation and testing of rock
 - Use of geophysics



4 Ground Model

- A ground model <u>shall</u> be formed of the conditions at, under and around the site
- Progressively developed by means of the Desk Study, Site Inspection, Ground Investigations
- The Ground Model should progress from a simple textual description of ground conditions to a two-dimensional graphic description, to a three-dimensional model to a multidisciplinary information model
- The coverage of and detail within the Ground Model shall be consistent with the zone(s) of influence of the structure(s) and the Geotechnical Category



5.1 Planning Ground Investigations:

- shall be planned so that the <u>necessary geotechnical information</u> in all the geotechnical units influencing the anticipated design situations is collected
- should be carried out in <u>phases</u> to identify and progressively <u>reduce</u> <u>uncertainties and increase reliability</u> of the information about the ground
- should investigate the <u>anisotropy</u> of the ground when appropriate
- should identify the soil and rock materials through <u>rockhead</u>
- shall identify ground or groundwater conditions that <u>may change</u> during execution or in the service life of the structure
- identify disposition of any <u>anthropogenic ground</u> with respect to the natural ground
- where contaminated or aggressive ground or groundwater conditions are likely to be encountered which can affect the site investigators appropriate safety measures shall be taken



5 Sequence of ground investigation

- 5.2 Desk Study
- 5.3 Site Inspection
- 5.4 Preliminary ground investigations
- 5.5 Ground investigation for design and execution
- 5.6 Groundwater investigations
- 5.7 Conformity testing
- 5.8 Geotechnical monitoring
- 5.9 Personnel for ground investigations



6.1 Ground investigations

- The type, extent and density of the ground investigations shall be based on the anticipated type and design of the structure, the GC and the zone of influence
- Results from the programme should be kept under continual review and the work adjusted as necessary



6.4 Disposition of GI

- The depth and lateral extent of ground investigation shall be sufficient to identify the distribution of geotechnical units and their properties
- The spacing and depth of ground investigation points for specific structures should conform to the requirements given in EN 1997-3 or below.
- Spacing 6.3.2

6.3.2 Spacing and depth of ground investigation points

(1) <REQ> Ground investigation points should be located no greater than X_{max} apart in plan.

NOTE 1. The value of X_{max} is given in Table 6.1 (NDP) unless the National Annex gives different values.

Structures		Geotechnical Category 1		Geotechnical Category 2	
		X _{max}	N _{min}	X _{max}	N _{min}
Low-rise structures		35 m	3 (1?)	30 m	3
High-rise	4-10 storeys	30 m	2	25 m	3 (4?)
structures	11-20 storeys	25 m	3	20 m	3 (5?)
	>20 storeys	20 m	3 (4?)	15 m	3 (6?)
Estate roads, parking areas and pavements		а	а	40 m	2
Power lines, wind turbines		а	а	1 per pylon	
Wind turbines		а	а	2 per turbine	
Linear structures	< 3 m high	а	а	100 m	-
	\geq 3 m high	а	а	50 m	-
Silos and tanks		а	а	15 m	3
Bridges piers		а	а	1 per pier/base	
Surface excavations		а	а	25 m	3
^a Where no spacing or number of points is given this should be assessed on a project-specific basis.					

 Table 6.1. (NDP) Maximum spacing and minimum number of ground investigation points

(2) <RCM> The number of ground investigation points should be no less than N_{\min} .

NOTE 1. The value of N_{\min} is given in Table 6.1 (NDP) unless the National Annex gives different values.



6.4 Disposition of GI

- The depth and lateral extent of ground investigation shall be sufficient to identify the distribution of geotechnical units and their properties
- The spacing and depth of ground investigation points for specific structures should conform to the requirements given in EN 1997-3 or below.
- Spacing 6.3.2
- Depth investigated shall cover:
- the zone of influence of the structure;
- the effects of unloading of the ground;
- the depth of effect of any dewatering works on groundwater conditions;
- the presence of any destabilising features in the ground on or around the site



6.6 Derived values

- Derived values should be determined using theory, correlation or empiricism
- Derived values should be established from data obtained in the Desk Study, Site Inspection, field and laboratory, testing ground investigation and the monitoring.
- Derived values should be reviewed together and compared for consistency and critically reviewed where there are differences
- The information given for each correlation should specify the applicable ground types, the database that supports the model, the estimated transformation errors
- It should be verified that the results of field or laboratory tests are at a scale, rate and with boundary conditions appropriate to the design situation(s)



Sections on parameters (7 – 12)

- Definitions given
- Failure/ behaviour models provided and permission given for their use; guidance given on how and when to use, and caveats as to when not appropriate
- Direct measurement by testing field and laboratory
- Indirect assessment via derivation with guidance on correlations (in annexes)



7 Physical and chemical properties

The physical properties of soils, rock, and water are controlled by the nature and proportions of the particles, water and air present. The properties which might need to be measured are listed with the tests appropriate for their measurement.

- 7.1 Classification
- 7.2 Intrinsic physical properties
- 7.3 State properties
- 7.4 Density Index
- 7.5 Degree of compaction
- 7.6 Ground chemistry
- 7.7 Groundwater properties



7.1 Classification

Main objective is classification according to

- soil for civil engineering purposes should conform to EN ISO 14688-2.
- materials for earthworks should conform to EN 16907-2.
- rock for civil engineering purposes should conform to EN ISO 14689.
- site for seismic purposes should conform to EN 1998-1.



7.2 Intrinsic physical properties

- 7.2.1 Particle density
- 7.2.2 Maximum and minimum void ratio
- 7.2.3 Particle size analysis
- 7.2.4 Particle shape
- 7.2.5 Consistency (Atterberg) limits
- 7.2.6 Organic content
- 7.2.7 Soil dispersibility and rock stability



7.3 State properties

- 7.3.1 Bulk density
- 7.3.2 Water content
- 7.3.3 Porosity
- 7.3.4 In situ stress state
- 7.3.5 Saturation



7.4 Density Index

7.5 Degree of compaction



Chemistry

7.6 Ground Chemistry

- 7.6.2 Mineralogy
- 7.6.3 Carbonate content
- 7.6.4 Sulfate content
- 7.6.5 pH value
- 7.6.6 Chloride content
- 7.7 Groundwater chemistry
 - 7.7.2 Density
 - 7.7.3 Chemistry



8 Strength

- Ground strength shall be described using strength envelopes.
 - Strength envelopes can describe one or various failure modes. A specific failure mode or combination thereof is dominant in most practical applications
- Strength envelopes may be defined in terms of total or effective stress
- The stress range of application should be indicated when a ground strength envelope is specified for design
- It should be indicated if a ground strength envelope applies to a:
 - peak strength condition; or
 - constant volume shearing strength condition; or
 - residual strength shearing condition



8.2 Strength parameters

- 8.2.1 Mohr-Coulomb envelopes
- 8.2.2 Hoek-Brown envelopes
- 8.2.3 Other models
 - Alternative strength envelopes to those defined above may also be employed.
 - More elaborate descriptions of the effect of intermediate principal stress on shear strength than those provided by Mohr-Coulomb and Hoek-Brown models are sometimes necessary.
 - Strength envelopes shall be considered as calculation models and validated according to 1997-1, 7.1.1.



Evaluation of strength parameters

8.3 Evaluation of strength parameters

Direct and Indirect determinations

- Test standards, parameters obtained and interpretation guidelines given
- 8.4 Evaluation of rock (and rock mass) strength parameters Direct and Indirect determinations
- 8.5 Evaluation of rock mass strength parameters TBD
- 8.6 Rock joint strengths
- 8.7 Interface strengths



9 Stiffness

- Ground stiffness should be described by a stress-strain curve over the expected stress and strain ranges for the anticipated design situation.
- Ground stiffness may be approximated by one or more elastic moduli, each modulus limited to a particular stress or strain range.
 - Relevant moduli include tangent moduli, such as the initial Young's modulus of elasticity (E0), and secant moduli, such as Young's modulus at 50 % of the maximum shear stress (E50).



9.1.2 Determination of stiffness

- Ground stiffness properties should be determined <u>directly</u> (from test results), according to 9.1.2.
- For structures in Geotechnical Categories 1 or 2, ground stiffness properties may be determined <u>indirectly</u> (using appropriate transformation models), according to 9.1.3.
- For structures in Geotechnical Category 1, ground stiffness properties may be estimated <u>using empirical models</u>, according to 9.1.4.



Compression or swelling

- 9.2 One dimensional compression or swelling
 - by direct, indirect or empirical methods



10 Cyclic response and seismic parameters

- Ground investigations of the mechanical response to dynamic loads shall provide the relevant information for:
 - seismic design;
 - design for cyclic loadings;
 - design for vibrations induced by human activities.
- Ground investigations for dynamic loading should provide the relevant information on:
 - stress-strain response to cyclic loads, including small strain elastic moduli;
 - development of excess pore pressures under cyclic loads;
 - cyclic shear strength .
 - post cyclic behaviour in terms of post-cyclic shear strength, consolidation of cyclic-induced pore water pressure and post-cyclic creep
- The pre-failure stress-strain response to cyclic loading may be described in terms of variation of the secant elastic modulus and damping ratio vs cyclic strain.

Evaluation



- direct and indirect methods using field (with geophysics) and laboratory testing
- 10.2 Measurement of cyclic response
- 10.3 Secant modulus and damping ratio curves
- 10.4 Small strain moduli and seismic velocities
- 10.5 Excess pore pressure
- 10.6 Cyclic shear strength
- 10.7 Additional parameters for seismic site response evaluation



11 Groundwater and hydraulic conductivity

- Groundwater investigations shall provide all relevant information on groundwater needed for geotechnical design and construction.
- Groundwater investigations should provide information on:
 - the depth, thickness, extent and conductivity of water-bearing strata in the ground;
 - joint systems in the rock;
 - the permeability or hydraulic conductivity of each geotechnical unit;
 - the piezometric head of aquifers and their variation over time;
 - actual piezometric heads including possible extreme levels and their periods of recurrence;
 - the piezometric pressure distribution;
 - the chemical composition and temperature of groundwater.
- Groundwater measurements shall be planned, conducted and reported in accordance with EN ISO 18674-4.



11.2 Piezometric pressure and piezometric head

- Piezometric pressure should be measured using:
 - open systems (open standpipe and open pipe with an inner hose)
 - closed systems.
- The type of equipment to be used for piezometric measurements shall be selected according to:
 - the type and conductivity of the ground;
 - $\circ\,$ the purpose of the measurements;
 - the required observation period;
 - the expected groundwater fluctuations;
 - $\circ\,$ the response time of the equipment and ground.
- Direct (eg standpipe, piezocone) or indirect (eg CPTU)



11.3 Hydraulic conductivity

- The evaluation of hydraulic conductivity should assess:
 - the extent to which the boundary conditions (degree of saturation, the direction of flow, hydraulic gradient, stress conditions, density and layering, side leakage and head loss in filter and tubing) affect the test results;
 - how well these conditions match the situation in the field.
- The following items shall be considered when determining the coefficient of conductivity of a geotechnical unit:
 - the preferred test type for conductivity determination;
 - the orientation of the test;
 - the need for additional classification tests.

Direct by field tests (eg EN 22282) or indirect (eg pumping, DPT)



12 Thermal properties

- Ground investigations of thermal properties shall provide relevant information needed for geothermal design and construction.
- Ground investigations for thermal engineering should provide information on:
 - geological conditions;
 - hydrogeological conditions;
 - geotechnical conditions;
 - hydrochemical conditions;
 - geothermal conditions.


12 Thermal properties (cont)

- 12.2 Frost susceptibility
- 12.3 Thermal conductivity
- 12.4 Heat capacity
- 12.5 Thermal diffusivity



13 Reporting

- The results of a geotechnical investigation shall be compiled in a Ground Investigation Report
- The Ground Investigation Report shall consist of:
 - the Ground Model;
 - a factual account of all investigation activities carried out
 - a presentation of all appropriate geotechnical information including geological features and relevant data;
 - a geotechnical <u>evaluation</u> of the information, stating the assumptions made in the interpretation of the test results.
- The contents of the Ground Investigation Report should include the headings listed in Annex L
- The GIR should include derived values
- The GIR shall state known gaps in the knowledge and limitations of the results



Annexes (all Informative but with NDPs)

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A Suitability of test methods

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Annexes

- All Informative providing "additional guidance"
- National Choice as whether to adopt (in NA)
- A Suitability of test methods
- B Desk study and site inspection
- C Information to be obtained from ground investigation
- D Methods for evaluating strength properties
- E Methods for evaluating stiffness and consolidation properties
- F Indirect methods for evaluating cyclic and seismic parameters
- G Ground Investigation report



New coverage

- Rock investigation
- Geophysics

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Rock investigation

- As with 1997-1, text considers that 'ground' includes 'soil and rock' wherever possible
- Current complete lack of EN test standards
 - Being addressed in TC 182 / 396 but will not be available for this draft
 - Relying on ISRM suggested methods or national standards



Geophysics

- Included as a method of investigation and measurement wherever possible.
 - Hampered by lack of standard documents elsewhere despite some early progress in TC ISO 182.

References to geophysics include:

- 5.3 use in site inspection
- 6.1 use in field investigation
- 6.2 classification of ground using
- <u>6.4.2</u> Geophysical testing may be used to identify:
 - Stratigraphy
 - Cavities
 - Buried objects
 - Relevant ground properties
 - Weathering
 - Groundwater conditions
- 9.1, 10.4 input to small strain moduli
- 10.4.2 determination of elastic velocities
- 10.7.1 depth to seismic bedrock
- 13.1.3 measurements in reporting



PT programme going forward

- ENQUIRY to NSBs
- PT Response to Enquiry
- PT deliver final document

underway

February – April





EC7-Part 2 from a Dutch perspective



Boskalis

EUROCODE 7 PART 2: NOTED CHANGES



CHANGES IN EC7: PART 2

- EXISTING EC7 PART 2 AND 3: FOCUS ON <u>TEST DESCRIPTIONS</u> TO FIND PROPERTIES WITH LAB TESTING (PART 2) AND FIELD TESTING (PART 3)
- NEW EC7 PART 2 DIFFERENT FOCUS: <u>WHAT SOIL PROPERTY</u> IS NEEDED AND WHAT SAMPLE + TEST REQUIRED TO DETERMINE THIS?
- TEST DETAILS NOT IN EC, BUT RELEVANT EN-ISO (+BS, ASTM) STANDARDS GIVEN
- CORRELATIONS AND FORMULAS IN APPENDICES PART 2 (WAS PART 3)
- QUANTIFY UNCERTAINTY IN TESTS AND CORRELATIONS: REPORT THIS

PARAMETER VS REQUIRED TESTING

Property	Test	Test standard	MQC	Comments on suitability and
				interpretation
In situ stress state:	Flat jack	ISRM suggested	-	measured response of the rock
horizontal effective stress p' ₀ , K ₀		method		mass in a stress-disturbed zone (e.g. the wall of a tunnel)
	Self-boring pressuremeter	EN ISO 22476-06	-	
	Pre-bored pressuremeter	EN ISO 22476-05	-	Pre-bored expansion test Specific procedure is used
	Full displacement pressuremeter	EN ISO 22476-08	-	Insertion by full displacement Specific procedure is used
	Marchetti dilatometer	EN ISO 22476-11	-	Insertion by full displacement Choice of correlation depending of soil type
	Total pressure cells	EN ISO 18674-05	-	Insertion by full displacement
Earth pressure coefficient at rest <i>K</i> ₀	Triaxial	EN 17892-09	1	Specific procedure shall be used
In situ stress state:	Hydraulic fracturing	ISRM suggested	-	Vertical axis often
minimum/maximum	/hydraulic tests on	methods		considered as one principal
horizontal stresses and orientation/components	pre-existing fractures			direction and vertical stress magnitude equals weigth of
In situ stress tensor	Overeering in e	ICDM suggested		Electic percentations required
components of the	borehole	methods	-	Elastic parameters required
Initial pore pressure	Piezomotors	EN ISO 18674-04		
Pre-consolidation state: $\sigma'_{\rm p}$, OCR	Incremental loading oedometer test	EN 17892-05	1	Specific apparatus and procedure shall be used
	Constant rate of stress oedometer test	ASTM D4186	1	

Table 7.9 — Laboratory and in situ tests for determination of stress properties

MINIMUM NO OF TESTS

6.3.2 Spacing and depth of ground investigation points

(1) <REQ> Ground investigation points should be located no greater than X_{max} apart in plan.

NOTE 1. The value of X_{max} is given in Table 6.1 (NDP) unless the National Annex gives different values.

Structures	Geotechnica	l Category 1	Geotechnical Category 2			
		X _{max}	N _{min}	X _{max}	N _{min}	
Low-rise structures	S	35 m	3 (1?)	30 m	3	
High-rise	4-10 storeys	30 m	2	25 m	3 (4?)	
structures	11-20 storeys	25 m	3	20 m	3 (5?)	
	>20 storeys	20 m	3 (4?)	15 m	3 (6?)	
Estate roads, parki	ng areas and pavements	а	а	40 m 2		
Power lines, wind t	rurbines	a a 1			1 per pylon	
Wind turbines		а	а	2 per turbine		
Linear structures	< 3 m high	а	а	100 m	-	
	\geq 3 m high	а	а	50 m	-	
Silos and tanks	-	а	а	15 m	3	
Bridges piers		а	а	1 per pier/base		
Surface excavations	S	а	а	25 m	3	
^a Where no spacing or number of points is given this should be assessed on a project-specific basis.						

Table 6.1. (NDP) Maximum spacing and minimum number of ground investigation points

(2) <RCM> The number of ground investigation points should be no less than N_{\min} .

NOTE 1. The value of N_{\min} is given in Table 6.1 (NDP) unless the National Annex gives different values.

STRENGTH PROPERTIES

- CHAPTER 8: STRENGTH PROPERTIES
- PARAMETERS / MODELS DEFINED:

-MOHR COULOMB -HOEK-BROWN -ROCK JOINT STRENGTH -"OTHER MODELS"

- BIT MEAGRE ON SOIL MODEL SIDE?
- WHAT ABOUT SHANSHEP MODEL OR SOFT SOIL/HARDENING SOIL MODELS?

GROUND INVESTIGATION REPORT

- 13.1.1 GENERAL
 - (1) <REQ> The results of a ground investigation shall be compiled in a ground investigation report
 - (2) <REQ> The Ground Investigation Report shall consist of: (....)
 - a geotechnical evaluation of the information, stating the assumptions made in the derivation of values from the test results.
- 13.1.4 EVALUATION OF GEOTECHNICAL INFORMATION
 - (1) <REQ> The geotechnical information shall be evaluated and reviewed, including: (...)
 - for each geotechnical unit, the geotechnical properties according to 7 to 12;
 - the derived values of geotechnical parameters;
 - apparently anomalous or outlier results for a parameter;
 - any limitations or gaps in the data;
 - the uncertainties in the data.

Lunch (atrium / ground floor) 0 0 **Engineering Society**

Vervolg programma

13.30 Eurocode 7 – Part 3 – Slopes, Raft and Pile foundations, Ground *Amprovement* 14.00 EC7-Part 3 from a Dutch perspective 30 Pauze



Eurocode 7 – Part 3 – Slopes, Raft and Pile foundations, Ground Improvement



Eurocode 7 – Part 3 Slopes, spread and pile foundations, ground improvement

Univ.-Prof. Dr.-Ing. habil. Christian Moormann

Leader Project Team PT 4 Head of Chair Institute for Geotechnical Engineering University of Stuttgart, Germany

University of Stuttgart · Institute of Geotechnical Engineering Pfaffenwaldring 35 · D-70569 Stuttgart christian.moormann@igs.uni-stuttgart.de · Tel.: +49 711 685 627437









1 Introduction to EN 1997-3

- 2 EN 1997-3: Clause 4 "Slopes, cuttings and embankments"
- 3 EN 1997-3: Clause 5 "Spread Foundations"
- 4 EN 1997-3: Clause 6 "Piled Foundations"
- 5 EN 1997-3: Clause 10 "Ground Improvement"
- 6 Résumé

EN 1997-3:202x: Input from EN 1997-1:2004 and EN 1997-2:2007



1st generation Eurocodes

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EN 1997-3: Geotechnical Structures - Contents

prEN 1997-3:202x

- 1. Scope
- 2. Normative references
- 3. Terms, definitions, and symbols
- 4. Slopes, cuttings, and embankments
- 5. Spread foundations
- 6. Piled foundations
- 7. Retaining structures
- 8. Anchors
- 9. Reinforced ground
- 10. Ground improvement
- Annexes A-G (corresponding to Clauses 4-10)



- $\leftarrow \text{Sections 11+12}$
- \leftarrow Section 6
- $\leftarrow \text{Section 7}$
- \leftarrow Section 9
- \leftarrow Section 8
- \leftarrow new
- \leftarrow new (Section 5.5)

Introduction to EN 1997-3

EN 1997-3: Geotechnical Structures - Contents

prEN 1997-3:202x

Scope 1.

1

- Normative references 2
- 3. Terms, definitions, and symbols
- Slopes, cuttings, and embankments ← Sections 11+12 4.
- 5. Spread foundations
- 6. Piled foundations
- Retaining structures 7.
- Anchors 8
- Reinforced ground 9.
- **10. Ground improvement**
- Annexes A-G (corresponding to Clauses 4-10)

prEN 1997-1:2004

- \leftarrow Section 6
- \leftarrow Section 7
- \leftarrow Section 9
- \leftarrow Section 8
- ← new
- \leftarrow new (Section 5.5)

EN 1997-3: Geotechnical Structures - Contents

Clauses 4-10 each follow a common sub-structure:

- 1. Scope
- 2. Basis of design
- 3. Materials \leftarrow new
- 4. Groundwater \leftarrow new
- 5. Geotechnical analysis
- 6. Ultimate limit states
- 7. Serviceability limit states

8.	Execution	← new
9.	Testing	← new
10.	Reporting	← new

SC 7

PT 4

EN 1997-3: New sub-clauses on materials, groundwater, execution, testing, and reporting

x.3 Materials

- primary source of information about ground properties: Part 2 Ground investigation
- Part 3 covers materials outside scope of other Eurocodes (e.g. geosynthetics)

x.4 Groundwater

- primary source of information: Part 1 General rules
- Part 3 adds detailed recommendations for specific geotechnical structures

x.8 Execution

- primary source of information: geotechnical execution standards (TC 288)
- > Part 3 caters for 'missing' standards, e.g. for slopes, spread foundations, gravity walls

x.9 Testing

- important in Clauses 6 Pile foundations and 8 Anchors
- defers to external testing standards for test procedures

x.10 Reporting

- primary source of information: Part 1 General rules
- Part 3 adds detailed recommendations for specific geotechnical structures

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EN 1997-3: Sub-clauses x.5 on Geotechnical Analysis

- ´pure geotechnical´ sub-clauses related to basis of analysis
 (→ i.e. no mention of verification, partial factors etc.)
- commonly-used formulae moved from old Annexes into sub-clauses x.5

Examples:

Clause 5 *Spread foundations* gives for bearing capacity:

$$R_N = A' \left(c' N_c b_c d_c g_c i_c s_c + q' N_q b_q d_q g_q i_q s_q + 0.5 \gamma' N_\gamma b_\gamma d_\gamma g_\gamma i_\gamma s_\gamma \right)$$

... where N_x , b_x , etc. are given in Annex B (and are subject to national determination)

Clause 7 Retaining structures gives for active earth pressure: $p'_a = K_{a\gamma}(\overline{\gamma_a} \times z_a - u) - K_{ac}c' + K_{aq}q$

... where $K_{a\gamma}$, K_{ac} , K_{aq} are given in Annex D (and are subject to national determination)

Members of PT 4

Leader	Christian	Moormann	D	Coordination, reviewing, reporting, harmonization, interdependencies,			
Member	Gary	Axelsson	S	Clause 4:	Slopes, cuttings and embankments		
Member	Trevor	Orr	IRL	Clause 5:	Spread Foundations		
Member	Chris	Raison	GB	Clause 6:	Piled Foundations		
Member	Bob	Essler	GB	Clause 10:	Ground Improvement		
(Ex-officio)	Bond	Andrew	GB	Past Chairman EC 7 and Project Direct			
(Ex-officio)	Adriaan	van Seeters	NL	Chairman E	EC 7		

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1 Introduction PT 4

Mandate for PT4

> To enhance ease of use

- identify common technical r
- focus on basic rules relevar
- consider only rules which a
- simplification and improvem
- include calculation models
- ➢ To harmonize practice acros → reduction in number of N
 - Compilation of Design Approaches nationally used
 - Compilation of NDPs nationally used, example: pile design

Piles	Rev 2			11 12											
	01.11.2015 Country	NSB		T peo	d Test	Table	A.6			Table	A.7			Table	A.8
			EN 1997-1	matel	Re	esistance fa	ctors - drive	en 👘	Re	sistance fa	ctors - bor	ed	Re	esistance fa	actors - CF
			Factor Set R1	5	χ 1,0	γ _s 1,0	γ _t 1,0	γ _{st} 1,25	Υ _b 1,25	γ _s 1,0	γ _t 1,15	γ _{st} 1,25	Υ _b 1,1	γ _s 1,0	γ _t 1,1
			R2 R3		1,1 1,0	1,1 1,0	1,1 1,0	1,15 1,0	1,1 1,0	1,1 1,0	1,1 1,0	1,15 1,0	1,1 1,0	1,1 1,0	1,1 1,0
			R4		1,3	1,3	1,3	1,6	1,6	1,3	1,5	1,6	1,45	1,3	1,4
GBR	UK Chris Raison	BSI	DA1-1(R1)	N	1,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0
	Confirmed 09 Jun 15	1	DA1-2(R4)	N	N 1,6	1,5	1,6	2,0	2,0	1,6	2,0	2,2	2,0	1,6	2,0
				Y	N 1,6	1,5	1,4	2,0	2,0	1,4	2,0	2,2	2,0	1,4	2,0
				Y	Y 1,4	1,3	1,4	1,7	1,7	1,4	1,7	1,7	1,7	1,4	1,7
DEU	Germany Christian Moormann	DIN	DA2(R2) Experience		1,1	1,1	1,1	1,15 1,5	1,1	1,1	1,1	1,15	1,1	1,1	1,1
	E-mail 09 Jun 15														
FRA	France Sebastien Burlon	AFNOR	ELU fond		1,1	1,1	1,1	1,15	1,1	1,1	1,1	1,15	1,1	1,1	1,1
	E-mail 08 Jun 15	J	220 000			1,0	.,		1,0	110	1,0	1,00		1,0	
POL	Poland Boleslaw Klosinski	PKN	DA2(R2)		1,1	1,1	1,1	1,15	1,1	1,1	1,1	1,15	1,1	1,1	1,1
	E-mail 08 Jun 15														
REI	Relation	NBN	DA1-1(R1)		axially load	led piles : or	NV DA1-1 (revision po	t vet publie	hed): vst =	vs (differe	nt installet	on factor for	tension)	
Det	Monika De Vos		normal QC		1,0	1,0	1,0	1,0	1,2	1,0	1,1	1,0	1,1	1,0	1,05
	L-mail oo Jun 10		DA1-2(R4)		1,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0	1,0
			normal QC higher degree of QC												
														Table	A.8bis
			DA1-1(R1) normal QC										Resis	tance facto	rs - Screw 1.00
			higher degree of QC										1,00	1,00	1,00
			normal QC										1,45		1,40
CVP	Cuprus	OVE			11		1.1	1.15			1.1	1.15	1,30	1,30	1,55
CIF	Panicos Papadopoulos		DA2(N2)		10	1.1	101	1,10	10	1.1	1.1	1,10		1.1	100
	E-mail 08 Jun 15	1													
DNK	Denmark Ole Maller	DS	LC1 (6.10a), GEO/STR		1,3	1,3	1,3	1,3	1,3	1,3	1,3	1,3	1,3	1,3	1,3
	E-mail 12 Jun 15		LC3 (6.10a), GEO/STR		1,3 K _{FI}	1,3 1,3 K _{FI}	1,3 K _{FI}								
			LC4 (6.10b), GEO/STR		1,3 K _{FI}	1,3 K _{FI}	1,3 K _{FI}	1,3 K _{FI}	1,3 K _{FI}	1,3 K _{FI}	1,3 K _{FI}	1,3 K _{FI}	1,3 K _{FI}	1,3 K _{FI}	1,3 K _{FI}
			LC5 (0.108), STR		* in LC5 (S	TR) the par	tial coefficie	ents on the	structural i	naterials ar	e increase	d (multiplie	d) by a facto	$r_{\gamma_0} = 1.2$ F	1,0 [.]
					Thus the	geotechnica	il resistanc	e is not rele	evant (or de	cisive) in L	C5				
SWE	Sweden	SIS	DA2(R2)		1,2	1,2	1,2	1,3	1,3	1,3	1,3	1,4	1,3	1,3	1,3
	Gary Axelsson	1													
	C-mail of sail 15	1													
ITA	Italy Alessandro Mandolini	UNI	R1 R2		1,0	1,0 1,45	1,0 1,45	1,0 1,6	1,0	1,0 1,45	1,0	1,0	1,0 1,6	1,0 1,45	1,0 1,55
	E-mail 08 Jun 15		R3		1,15	1,15	1,15	1,25	1,35	1,15	1,3	1,25	1,3	1,15	1,25
FIN	Finland buildings	SFS	DA2(R2)		1.2	1,2	1,2	1.35/1.5	1,2	1,2	1,2	1,35/1.5	1,2	1,2	1.2
	and buildings														
	Finland bridges														
	Veli-Matti Uotinen E-mail 04 Jun 15														
ESP	Spain	AENOR	R2		1,25	1,05	1,15	1,05	1,35	1,10	1,25	1,10	1,45	1,15	1,30
	José Estaire E-mail 12 Jun 15	1													
MKD	Macadonia	ISPM	ânu				0.000				30.00				30.00
MKU	Maceuonia	ISP.W	any			no ch	mge			no chi	ange			no ch	ange
	Josif Josifovski E-mail 15 Jun 15														
NLD	Netherlands	NEN	R3 - no inv. / use of inst records		1,4	1,4	1,4								
	Mandy Korff		R3 - no investigaation R3 - based on tests/CPT		1,8	1,8	1,8	1.35	1,8	1,8	1,8	1.35	1,8	1,8	1,8 1,2
	E-mail 26 Jun 15	J	R3- based on pile load test on specific piles		1,15	1,15	1,15	1,25	1,15	1,15	1,15	1,25	1,15	1,15	1,15
AUT	Austria	ON	DA2(R2)		1,1	1,1	1,1	1,15	1,1	1,1	1,1	1,15	1,1	1,1	1,1
	Schremser Roman	1													
	E-mail 02 Jul 15]													
NOR	Norway	SN	DA2(R2)		1,1	1,1	1,1	1,2	1,3	1,3	1,3	1,4	1,2	1,2	1,2
EST	Estopia	EVS	D42(P2)		4.4	11	11.	12	12	12	12	1.25	1.25	1.15	12
E01	Latorna	200	Una(N2)		1,1	1.1		1,2	1,3	1,3	1,3	1,35	1,20	1,10	1,2

PT4 shadowed by 4 Task Groups of WG3



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1 Introduction PT4

- 2 EN 1997-3: Clause 4 "Slopes, cuttings and embankments"
- 3 EN 1997-3: Clause 5 "Spread Foundations"
- 4 EN 1997-3: Clause 6 "Piled Foundations"
- 5 EN 1997-3: Clause 10 "Ground Improvement"
- 6 Résumé

• General:

- Sections 11 and 12 in EN 1997-1 were merged
- Similar clauses were deleted or rephrased
- Lots of textbook like clauses were deleted, e.g.:
 - *"When determining the weight of the embankment from the weight density of fill (see 3.3.3), care should be taken to include fill particles of size > 20 mm to 60 mm in the density tests. They are often not included but can have a considerable effect on the weight density."*
- Basic requirements are found in EN 1997-1 and EN 1990
- Execution standard EN 16907 Earthworks

• 4.1 Scope of clause 4:

- (1) <REQ> This clause shall apply to the **design of cuttings, embankments and existing** slopes within the zone of influence of construction works and activities.
- (2) <REQ> This clause shall also apply to **overall stability**, **local stability**, and displacement of nearby structures and infrastructure within the zone of influence.
- (3) <REQ> This clause shall also apply to **dams and levees** but excludes the verification of water retention of those structures

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PT 4

• 4.2.6 Recommendations for ground investigation

- 4.2.6 (2) <RCM> The minimum number of ground profiles and their maximum plan spacing shall conform to EN 1997-2, depending on the Geotechnical Category
- 4.2.6 (5) <RCM> The **depth of the ground investigation** (**z**_a), see Figure 4.1, should be selected considering the following:
 - the maximum depth of the excavation/cutting (h), of the embankment unless a stratum of high shear resistance is identified;
 - 1,5 times the maximum height (h), of the embankment unless a stratum of high shear resistance is identified;
 - the depth of any possible failure surface;
 - for embankments, at least down to the bottom of the deepest fine soil layer (or layer of high compressibility) that could undergo consolidation settlement, depending on the depth of influence.



Figure 4.1 - Reference level for measuring the minimum depth of investigation

4.2.7 Geotechnical reliability

Guidance provided for selecting Geotechnical Complexity Class (GCC) for slopes

- → Consequence Class and Geotechnical Category acc. to EN 1997-1
- \rightarrow detailed criteria for GCC1

Table 4.1 (NDP) – Selection of Geotechnical Complexity Class for slopes, cuttings, and embankments founded in or on fill or soil

Geotechnical Complexity Class	Complexity	General features causing uncertainty
GCC 3	Higher	 Considerable uncertainty regarding any of the following: soils with very high sensitivity to disturbance/deformation (St>30); possible progressive failure; continuously moving ground of slopes; potential presence of pre-existing failure surfaces; difficult^a deep excavation below groundwater level; high hydraulic gradient with significant^a seepage forces and /or significant^a adverse effects of internal erosion or piping; exposure to significant^a erosion or scour that could lead to failure; significant ongoing settlement that could lead to failure;
GCC 2	Normal	 significant uyuamit, cyclic, of seismic loads that could have adverse effects on the structure. GCC2 should be selected if GCC1 and GCC3 are not applicable. Some of the following could apply: ongoing ground settlement; significant influence of frost or thawing period; possible erosion or scour; artesian groundwater level or pressure; structures close to cuttings or slopes with limited risk of adverse
GCC 1	Lower	 effects. Negligible risk of overall stability and damaging settlements. The following conditions apply for cuttings: above the groundwater level and; less than 1,0 m depth in fine-grained soils of very low undrained shear strength (c_u = 10-20 kPa) or; less than 2,0 m depth in fine-grained soils of low undrained shear strength (c_u = 20-40 kPa) or; less than 3,0 m depth in coarse soil or fine-grained soils of at least medium undrained shear strength (c_u > 40 kPa) and; slope inclination, vertical to horizontal, less than 1:2; maximum 2 kPa external load^b within 1,0 m of the slope crest and all other loads^b are limited to 15 kPa or equivalent; close to level ground (< 1:10) within the zone of influence of the cutting/excavation. All of the following conditions apply for embankments: low embankment height (< 3,0 m) on competent ground; close to level ground (< 1:10) within the zone of influence of the embankment

4.3 Materials

Specification of ground properties needed as input for calculation

- $\rightarrow~$ link to EN 1997-2
- → volume friction angle and residual strength considered

4.3.1	.1 General
(1) •	<req> Ground properties shall be determined according to EN 1997-1, 5.1-5.4, and EN 1997-2.</req>
4.3.1	.2 Properties of soil and fill
(1) ·	<per> In accordance with EN 1997-1, 4.2.2(4), drained or undrained soil or fill parameters (or a combination of both) may be used in the design of slopes, depending on the soil's hydraulic conductivity and the duration of any loading or unloading.</per>
(2) ·	<rcm> Potential reduction in strength caused by weather conditions during or after execution, in particular exposure and saturation of the ground and thawing of frozen ground, should be considered.</rcm>
(3) · i	<rcm> The following soil and fill parameters and field measurements should be considered as input for calculations of both overall and local stability:</rcm>
-	undrained shear strength of fine soils;
-	effective shear strength;
_	internal friction angle (peak, constant volume, or residual);
-	weight density (dry, saturated, moist);
-	- groundwater pressure (groundwater ievei in coarse son); - sensitivity of fine soils:
-	- Atterberg limits of fine soils.
<add< td=""><td>reference to EN 1997-2 where relevant under (3) and (4)></td></add<>	reference to EN 1997-2 where relevant under (3) and (4)>
(4)	<rcm> The following soil and fill parameters and field measurements should be considered as input for calculations of settlement:</rcm>
-	- pre-consolidation pressure in fine-grained soil;
-	- weight density (dry, saturated, moist);
-	 groundwater pressure (groundwater level in coarse soil); compressibility parameters;
-	- hydraulic conductivity;
- 1-	- secondary compression muex (creep).

4.6.7 Partial Factors

 Material factor approach (MFA) for slopes using DC 3 with M3 according to EN 1997-1

Partial factors

- \rightarrow for persistent and transient
- \rightarrow for accidental design situations
- → reduced for constant-volume conditions and for residual slip surface
- allows for reduction of γ_M by K_{M,tr} ≤ 1.0 for transient design situations (NDP), default 1.0

 Table 4.2 (NDP) - Partial factors for the verification of ground resistance of slopes, cuttings, and embankments for fundamental (persistent and transient) design situations

Verification of	Partial factor on	Symbol	Material factor approach (MFA) ^{1,2}				
Overall stability	Actions and effects-of-actions	$\gamma_{\rm F}$ and $\gamma_{\rm E}$	DC3				
	Ground properties (other than those given below)	γм	M3 ³				
	Coefficient of internal friction under constant- volume conditions	γ _{tanφ,cv}	1,1 K _M				
	Coefficient of friction along a residual slip surface	$\gamma_{ an \phi, ext{res}}$	1,1 K _M				
Bearing resistance	see Clause 5						
¹ Values of the partial factors for Design Case 3 (DC3) are given in EN 1990 Annex A. ² Values of the partial factors for Set M3 are given in EN 1997-1 Annex A. ³ Also includes ground properties of diffused ground improvement.							

Table 4.3 (NDP) – Partial factors for the verification of ground resistance of slopes and embankments for accidental design situations

XI	Destin 1 Containing	0 1 1	Manadal					
Verification of	Partial factor on	Symbol	Material factor					
			approach (MFA) ¹					
			approach (http://					
Overall stability	Actions and effects-of-actions	$v_{\rm F}$ and $v_{\rm F}$	Not factored					
		11						
	Ground properties (other than those given	ν _M	M32					
	holow)	7.44						
	below							
	Coefficient of internal friction under constant-	γ	$max(1.0K_{w}; 1.0)$					
	coefficient of internal interior under constant	γ tanφ,c	max(1,01M, 1.0)					
	volume conditions							
	Coefficient of friction along a residual slip surface	27.	$max(1.0K_{w}; 1.0)$					
	coefficient of infection along a residual sup surface	y tanφ,res	max(1,01M, 1.0)					
Bearing	see Clause 5							
register as								
resistance								
1								
Walues of the par	Walues of the partial factors for Sat M2 are given in EN 1997 1 Append							
-values of the partial factors for set wis are given in EN 1997-1 Annex A.								
² Also includes gro	ound properties of diffused ground improvement.							
Aspects being currently discussed with WG3/TG1

- Annex A (informative) with overview on widely accepted calculation methods for stability of soil slopes
 Table A.1 - Calculation methods for analysing the stability of soil slopes
 - \rightarrow still too generic?
 - \rightarrow more guidance?
 - \rightarrow or to be deleted?

Noc	Method	Type of method ^{a,b}	Special design	Comments,
			conditions/limitations	assumptions
1	Bishop (simplified	Slices, circular arc	Not recommended with	Simplified ignores
	and rigorous)		external horizontal loads	interslice shear forces
				with interslice forces are
				horizontal
2	Generalized limit	Slices, any shape of	Applicable with all slope	
	equilibrium	surface	geometries and soil	
3	Janbu generalized	Slices, circular arc,	profiles	Location of interslice
	(modified)	non-circular,		normal force is assumed
		polyline		by a l i ne of thrust
4	Morgenstern-			Direction of interslice
	Price			forces by variable user
				function
5	Spencer			Constant interslice forces
				function
6	Sarma	Slices, polyline	Seismic loading, critical	Can include non-vertical
			acceleration. Static	slices and multi-wedge
			conditions: horizontal	failure mechanisms
			load set to zero	
7	Block/wedge	Multiple body,	Pre-defined planar failure	Earth-pressure can be
	method	polyline	surface. Divided into three	used as driving and
			segments	resisting force. No
				moment equilibrium
8	Multiple wedge	Multiple body,		No moment equilibrium.
	method	plane surfaces,		
		blocks, wedges		
9	Infinite slope	Single body, plane	Long shallow slopes	
10	Culmann, finite	surface	Steep slopes, drained	
	slope		analysis	
11	Logarithmic spiral	Single body;	Homogeneous soil,	No moment equlibrium
		logarithmic spiral	drained analysis	
aWhe	re ground or embanki	ment material is relative	ely homogeneous and isotropic,	circular failure surfaces can
norm	ally be assumed, excep	t when high external loa	ds are present	
^b poly	line includes interconn	ected plane surfaces		
crefer	ences to the methods a	ire listed in the Bibliogra	phy	



- 1 Introduction PT4
- 2 EN 1997-3: Clause 4 "Slopes, cuttings and embankments"
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- 6 Résumé

Concept / Strategy

- to update and revise the existing Section 6 of EN 1997-1 \rightarrow evolution
- to clarify the text and make it more understandable to remove textbook material
- to adjust to new structure of EN 1997-3
- to consider basic requirements found in EN 1997-1:2018 and EN 1990:2018

Scope of Clause 5

5.1 Scope

- (1) <REQ> This clause shall apply to the design of <u>spread foundations</u>, including pad, strip, and raft <u>foundations</u>.
- (2) <REQ> This clause shall also apply to the <u>design of working platforms and unreinforced load</u> transfer platforms.
- (3) <PER> This clause may be applied to the design of deep foundations, including <u>caissons</u>, that behave as spread foundations.

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PT 4

5.2.2 Geomterical data

Zone of influence for spread foundations

- (5) <RCM> In homogeneous ground or where the ground properties increase with depth, the minimum depth of the zone of influence should be determined as the larger of:
 - the depth at which the increase in vertical effective stress due to the applied load is 20% of the applied load; and
 - the depth at which the increase in vertical effective stress due to the applied load is 20% of the initial in situ vertical effective stress, $\sigma'_{v,init}$ as shown in Figure 5.1, i.e. $\Delta \sigma'_v = 0.2 \cdot \sigma'_{v,init}$.



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PT 4

5.2.6.2 Recommendations on ground investigation from existing EN 1997-2, slightly modified

\rightarrow Minimum depth of investigation





a) foundation



5.2.7 Geotechnical reliability

Guidance provided for selecting **Geotechnical Complexity Class (GCC)** for spread foundations

GCC 3		uncertainty
	Higher	Considerable uncertainty regarding any of the following:
		 ground with weak^a layers
		 ground with persistent movement
		 areas of probably site instability
		Further examples with high ^a complexity:
		 structures with high^a concentrated loads
		 foundations with relevant non-monotonic loading
		• foundations for tower structures like chimneys, pylons etc.
		• extended raft foundations on variable ground
		 spread foundations with significantly different foundation levels
		 spread foundations subject to significant dynamic, cyclic, or seismic loading that might affect the structure
GCC 2	Normal	GCC2 should be selected if GCC1 and GCC3 are not applicable. Some of the following could apply:
		frost heave
		uplift or settlement due to presence or removal of nearby trees
		potential erosion
GCC 1	Lower	Negligible risk of the occurrence of an ultimate or serviceability limit state
		The following conditions apply for spread foundations:
		• pad and strip foundations in combination with ground condition, which are simple and the properties of which are known from comparable experience
		 negligible^a risk of ground movements
		 no excavation below the groundwater level or such excavation is straightforward^a

Table 5.1 (NDP) Selection of Geotechnical Complexity Class for spread foundations

5.5 Geotechnical analysis

Formula provided for design by calculation as part of normative text:

- \rightarrow bearing resistance (depth factors included for bearing resistance)
- \rightarrow sliding resistance \rightarrow punching failure

Example: Drained bearing resistance of a spread foundation using soil parameters:

$R_{\rm Nu} = A'(c$	$_{u}N_{cu}b_{cu}d_{cu}g_{cu}i_{cu}s_{cu} + q + 0.5\gamma B'N_{\gamma u}$	(5.3)	$A' = B' \times L' = (B - 2e_{\rm B})(L - 2e_{\rm L})$
where:			where: B' is the effective foundation width shown
A'	is the effective plan area of the foundation;		L' is the effective foundation length showB is the actual foundation width shown in
B' N _{cu}	is the effective foundation width shown in Figure 5.3; is non-dimensional bearing resistance factor for undrained conditions;		L is the actual foundation length shown i $e_{\rm B}$ is the eccentricity of the applied load in $e_{\rm B}$ is the accentricity of the applied load in
$N_{\gamma u}$	is a non-dimensional bearing resistance factor for the influence of the soil weigh $(N_{\gamma u} is zero for undrained conditions except when the ground surface slopes do away from the foundation when it is negative)$	t density wnwards	e_ is the eccentricity of the appred toad in (V)
Cu	is the soil's undrained shear strength (assuming that $\varphi_{\rm u}$ = 0°)		E.
q	is the overburden pressure applied to the ground outside the foundation;		
$b_{cu}, d_{cu}, g_{cu}, i_{cu}$ and s_{cu} ,	are non-dimensional factors to account for the effects of base inclination, em depth, ground surface inclination, load inclination, and foundation shape.	bedment	-
NOTE 1.	Equations for bcu, dcu,, gcu, icu, and scu are given in Annex B.4b.		

(2) <RCM> The effective plan area of the foundation (A') should be calculated from Formula (5.4):

(5.4)

- n in Figure 5.3;
- vn in Figure 5.3;
- in Figure 5.3;
- in Figure 5.3;
- the direction of B;
- the direction of L.





Figure 5.3 - Notation for a spread foundation with an inclined base and eccentric load

Annex B.13:

New tables added providing presumed bearing resistances for spread foundations in Geotechnical Category 1 with different sizes resting on different types of soil.

Embedment depth (m)	Average soil consistency				
	Stiff	Very stiff	Hard		
	$(I_{\rm C} = 0,75-1,0)$	$(I_{\rm C} \approx 1, 0-1, 25)$	$(I_{\rm C} > 1,25)$		
0,5	90	140	200		
1,0	110	180	240		
1,5	130	210	270		
2,0	150	230	300		
$q_{ m u,rep}(m kPa)^{ m a}$	120 to 300	300 to 700	> 700		
^a Mean representative unconfined compressive strength					

Table B.8 – Presumed bearing resistance pressure (in kPa) for strip foundations on clay soils

→ Criteria 'bearing failure' and 'acceptable settlements' covered

Spread foundations subject to loads with large eccentricities:

5.6.5 Rotational failure (ULS)

5.7.4 Tilting (ULS)

(1) <REQ> The stability against rotational failure of spread foundations subject to loads with large eccentricities shall be verified by checking that the destabilizing design moments about the assumed point of rotation are less than or equal to the stabilizing design moments.

- (2) <REQ> The design stabilising and destabilising moments shall be calculated using the DC1 partial factors.
- (3) <RCM> The eccentricity of loading on a spread foundation should be limited to the values given in Table 5.2.

Table 5.2 Limits to the load eccentricity e in the case of ULS design

Fundamental	Strip foundation	Circular foundation	Rectangular foundation
(persistent and transient) situations	$e \le \left(\frac{7}{15}\right) B$	$e \le \left(\frac{37}{80}\right) D$	$e \le \left(1 - 2\frac{e_B}{B}\right) \left(1 - 2\frac{e_L}{L}\right) \ge \frac{1}{15}$

- (1) <REQ> For spread foundations subject to eccentric loading, it shall be verified that differential settlement of the foundation will not result in the occurrence of a serviceability limit state due to unacceptable tilting of the supported structure.
- (2) <RCM> To avoid the occurrence of a serviceability limit state, the eccentricity of the loading on a spread foundation should be limited to the values given in Table 5.5.

Table 5.5 Limits to the load eccentricity in the case of SLS design

Design situation	Strip foundation	Circular foundation	Rectangular foundation
SLS	$e \leq \frac{D}{6}$	$e \leq \frac{D}{8}$	$e \le \left(1 - 2\frac{e_B}{B}\right) \left(1 - 2\frac{e_L}{L}\right) \ge \frac{2}{3}$

- Material factor approach (MFA) or Resistance factor approach (RFA) for spread foundations
- Partial factors
 - \rightarrow for persistent and transient
 - \rightarrow for accidental design situations
- allows for reduction of γ_R by $K_{R,tr} \le 1.0$ for transient design situations (NDP), default 1.0

Table 5.2 (NDP) – Partial factors for the verification of ground resistance of spread foundations for fundamental (persistent and transient) design situations

Verification of	Partial factor on	Symbol	Material factor approach (MFA)		ctor IFA)	Resistance factor approach (RFA)
			(a)	(b)	(c)	
Overall stability			See C	lause 4		
Bearing and sliding resistance	Actions and effects-of-actions	$\gamma_{\rm F}$ and $\gamma_{\rm E}$	DC11	DC31	DC11	DC11
	Ground properties	γм	M1 ²	M3 ²	M3 ²	Not factored
	Bearing resistance	$\gamma_{ m Rv}$	N	ot factore	ed	1,4
	Sliding resistance	$\gamma_{ m Rh}$	N	ot factore	ed	1,1
¹ Values of the partial factors for Design Cases (DCs) 1 and 3 are given in EN 1990 Annex A, Table A.1.8. ² Values of the partial factors for Sets M1 and M3 are given in EN 1997-1 Annex A, Table A.1.8.				90 Annex A, Table A, Table A.1.8.		





- 1 Introduction PT4
- 2 EN 1997-3: Clause 4 "Slopes, cuttings and embankments"
- 3 EN 1997-3: Clause 5 "Spread Foundations"
- 4 EN 1997-3: Clause 6 "Piled Foundations"
- 5 EN 1997-3: Clause 10 "Ground Improvement"
- 6 Résumé

	Table C.1 - Examples of pile types in different classes				
4 EN 1997-3: Clause	Pile type	Class	Example pile types		
Main modifications with	Displacement piles	High	Driven cast-in-place concrete piles Solid section precast concrete piles Closed-ended tubular steel piles Closed-ended tubular precast concrete piles Open-ended tubular steel piles when plugged Open-ended tubular precast concrete piles when plugged Timber piles		
 Scope and classification of 6.1 Scope 		Low	Continuous helical displacement piles (also known as displacement auger piles) Cast-in-place concrete screw piles Open-ended tubular steel piles Steel sheet piles Steel H-section piles		
(1) <req> This Clause shall apply to the $det{det}$</req>	Replacement piles	CFA	Bored cast-in-place piles installed using continuous flight auger Micropiles		
(2) <rcm> Piles should be classified in acc NOTE 1. The pile class is used to determine</rcm>		Bored	Bored cast-in-place concrete piles with or without temporary casing Caissons excavated by hand or by machine Barrettes Diaphragm walls		
NOTE 2. Examples of piles in different clas	Other	High	Steel helical piles		

Table 6.1 – Classification of piles

Pile type	Description	Class			
Displacement pile	Pile installed in the ground without excavation	High displacement			
	of material, causing the ground to be displaced radially as well as vertically	Low displacement			
Replacement pile	Pile installed in the ground after the excavation	Continuous flight auger			
	of material	Bored			
Pile not listed above		Unclassified			
<drafting 6.1:="" are="" classes="" for<br="" guidance="" needed="" needs="" note="" pt4="" regarding="" table="" two="" whether="">replacement piles [as given in the current published EN 1997-1] or whether a single class is sufficient. If two classes are suggested, TG3 is asked for proposals, suitable names and a specification for these two</drafting>					

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6.2.7.1 Geotechnical Complexity Class

	•	
Geotechnical Complexity Class	Complexity	General features causing uncertainty
GCC 3	Higher	Considerable uncertainty regarding ground conditions or any of the following apply unless there is comparable experience or evidence of previous successful use: - difficult ground conditions - friction piles in very low strength ground - vertical or horizontal ground movements - site instability - significant cyclic, dynamic or repeated loading
GCC 2	Normal	GCC2 should be selected if GCC1 and GCC3 are not relevant
GCC 1	Lower	All of the following conditions apply: – negligible uncertainty regarding the ground conditions – no ground movements

Table 6.2 (NDP) – Selection of Geotechnical Complexity Class for piled foundations

• 6.3 Materials:

more information about pile materials included

6.3	3 Steel reinforcement
(1)	<req> Reinforcement for concrete piles and grout and mortar micropiles shall conform to EN 10080 and EN 1992-1-1.</req>
(2)	<req> Hollow steel reinforcement bars used as reinforcing elements shall conform to EN 10210, EN ISO 683-1 and EN ISO 683-2.</req>
6.3	4 Ductile cast iron
(1)	<req> Ductile cast iron for piles or piled foundations and the values of cast iron parameters shall conform to EN 1561.</req>
6.3	5 Plain and reinforced concrete
(1)	<req> Concrete for piled foundations shall be specified in accordance with and conform to EN 1992-1-1 and EN 206.</req>
(2)	<req> Exposure classes for concrete shall conform to EN 206 and concrete cover requirements to EN 1992-1-1.</req>
	NOTE 1. For the majority of reinforced concrete piles or piled foundations constructed in natural ground, the exposure class will be classified as XA1, XA2 or XA3. Currently EN 1992-1-1 does not provide guidance for the cover allowance for durability for these exposure classes.
(3)	<req> In the absence of guidance for durability purposes, the minimum cover required for environmental conditions $c_{\min,dur}$ shall be 25 mm for reinforced concrete used for both precast and cast-in-place piles.</req>
(4)	<req> The allowance for deviation Δc_{dev} shall be 50 mm for concrete cast against the ground and 10 mm for precast piles.</req>
(5)	<per> The value for Δc_{dev} for precast piles may be reduced in accordance with EN 1992-1-1, 6.4.3(3) when fabrication is subject to a quality assurance system with measurement of concrete cover.</per>
6.3	.6 Plain and reinforced grout and mortar
(1)	<req> Grout and mortar used for small diameter minipiles and micropiles shall be specified in accordance with and conform to EN 1992-1-1, EN 206, EN 445 and EN 447 as appropriate.</req>
(2)	<req> Exposure classes for grout and mortar and rules for durability and cover shall conform to 6.3.5(2) to (5).</req>

 6.5.2 Effect of ground displacement: more guidance provided especially for downdrag (negative skin friction)

C.11 Calculation model for downdrag due to vertical ground movements



6.5.2.2 Downdrag (negative shaft friction)

- (1) <REQ> The verification of limit states shall take account of downdrag caused by moving ground and shall determine whether the drag settlement results in a serviceability limit state in the overall structure.
- (2) <REQ> The adverse effect of the drag force shall be included in the structural design of the pile for both serviceability and ultimate limit states.
- (3) <RCM> The effect of the downdrag or negative shaft friction should be modelled by carrying out an interaction analysis to determine the depth of the neutral plane L_{dd} corresponding to the point where the pile settlement s_{pile} equals the ground settlement s_{ground} .
 - NOTE 1. This also marks the boundary between negative shaft friction above, and positive shaft friction below the neutral plane.
- (4) <RCM> The interaction analysis should provide force, displacement and strain profiles for the full depth of the pile to enable the representative drag force D_{rep} acting on the pile shaft above the neutral plane to be determined.
- (5) <PER> For simple cases, approximate assumptions may be adopted to identify the level of the neutral plane allowing the ground displacement to be treated as an equivalent drag force.
- (6) <PER> If the pile settlement is greater than the settlement of the surrounding ground, the neutral plane may be assumed to be located at the ground surface.
- (7) <PER> If the pile settlement is much smaller than the settlement of the surrounding ground, the neutral plane may be assumed to be located at the base of the settling layer.
- (8) <RCM> The equivalent drag force D_{rep} should be determined from Formula (6.3):

$$D_{\rm rep} = \pi D \int_0^{L_{\rm dd}} \tau_{\rm s} \cdot dz \tag{6.3}$$

where:

- *D* is the diameter of the pile for circular piles or equivalent diameter for non-circular piles;
- $\tau_{\rm s}$ is the unit shaft friction at depth *z*;
- $L_{\rm dd}$ is the depth to the neutral plane.

NOTE 1. Calculation models for downdrag are included in Annex C.

(9) <RCM> The value selected for the unit shaft friction should be based on upper (superior) ground parameters, in order to provide a cautious estimate of the downdrag force.

Desing of axially loaded single piles

6.5.3 Design of axially loaded single piles

6.5.3.1 Design by calculation

- (1) <PER> The axial resistance of a single pile may be based on the results of field and laboratory testing or comparable experience.
- (2) <REQ> The axial resistance of a single pile designed by calculation shall be determined by one of the following methods:
 - using derived ground properties determined for the various geotechnical units based on evaluation of all results of field and laboratory tests (Method A, the Ground Model Method); or
 - using derived ground properties or by direct correlations with individual profiles of field or laboratory tests (<u>Method B, the Model Pile Method</u>).

Design of pile groups

6.5.5 Design of pile groups

- (1) <REQ> Verification of limit states shall be carried out by numerical, analytical, or empirical calculation methods, based on the observed performance of comparable pile group foundations.
- (2) <REQ> Pile group design shall take into account that the resistance and load-displacement behaviour of individual piles in a group might show significant variation compared to the behaviour of single piles.
- (3) <RCM> Calculation of pile group effects should take into account the potential changes in stress and density of the ground resulting from pile installation together with the effects of group behaviour due to the structural loads.
- (5) <REQ> The <u>ultimate resistance of a pile group</u> shall be taken as the lower of:
 - the sum of the resistances of the individual piles in the group;
 - the resistance of the block of ground bounded by the perimeter of the pile group.
- (6) <RCM> The ultimate vertical compressive resistance of a pile group R_{group} should be determined from Formula (6.8):

$$R_{\text{group}} = \min\left\{\sum_{i}^{n} R_{\text{c,i}}; R_{\text{block}}\right\}$$

(6.8)



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Design of piled rafts



Validation of pile design by site-specific load testing or comparable experience

6.5.8 Validation of pile design by site-specific load testing o	r comparable experience			
(1) <rcm> Pile design should be validated using site-specific sta</rcm>	Table 6.4 (NDP) – Minimum quantity of load testing for validation of pile design			
parameter values, verify compressive or tensile resistance, a serviceability limit state conditions.	Type of load test	Validation of	f design by	
2) <per> Pile design against compression loading may also be</per>		Investigation Tests	Control Tests	
rapid load tests provided that these tests have been validate	Static load test	1 or $\ge 0.5\% N$	2 or \geq 1% <i>N</i>	
(3) <per> Site-specific load testing may be omitted where there</per>	Rapid load test	2 or \ge 1.0% <i>N</i>	4 or \geq 2% <i>N</i>	
similar ground conditions.	Dynamic impact load test	3 or \ge 2.5% <i>N</i>	6 or \geq 5% <i>N</i>	
NOTE 1. A classification of additional information for validation c	<i>N</i> = total number of working piles for	or a reference area of 2,500m ²		

Table 6.3 - Classification of additional information used to validate pile design

Classification ^a	Pile load tests on same site	Comparable experience ^b			
Comprehensive	Investigation tests as specified in Table 6.4 (NDP)	Extensive comparable experience or database			
Limited	Control tests as specified in Table 6.4 (NDP)	Limited comparable experience or database			
Minimum	No pile load tests	Minimum comparable experience or no database			
^a Classification based on the higher of the two columns ^b Comparable experience is defined in EN 1997-1, 3.1.1.17. For piled foundations, this includes documented data from different sites for similar pile types under similar ground and loading conditions such as historical pile load test data, research or evidence of successful use based on measurements or observations of pile performance.					
(5) <rcm> The number of site-specific pile loads tests n_{test} to conform to Table 6.3 should be select according to the type or purpose of the load test.</rcm>					
NOTE 1. Values of n_{test} are given in Table 6.4 (NDP) unless the National Annex gives different values.					

• 6.6 Ultimate limit states

Model factors

(2) <REQ> The design axial compressive resistance R_{cd}
 be determined from Formula (6.11):

$$R_{\rm cd} = \frac{R_{\rm c,rep}}{\gamma_{\rm Rc} \cdot \gamma_{\rm Rd}} \ or \ \left(\frac{R_{\rm b,rep}}{\gamma_{\rm Rb} \cdot \gamma_{\rm Rd}} + \frac{R_{\rm s,rep}}{\gamma_{\rm Rs} \cdot \gamma_{\rm Rd}}\right)$$

	Verification byModel factor y					
Calculation Method A Ground Model Method	Comprehensive additional information ¹	1.3				
	Limited additional information ¹	1.55				
	Minimum additional information ¹	1.8				
Calculation Method B Model Pile Method	Ménard Pressuremeter test	1.15				
nouel i ne netnou	Cone penetration test	1.2				
	CPT with comprehensive comparable experience	1.0				
¹ Classification of additior	nal information is given in Table 6.3.					

Table 6.5 (NDP) – Model factor γ_{Rd} for verification of axial pile resistance by calculation

Table 6.6 (NDP) – Model factor γ_{Rd} for verification of axial pile resistance by testing

Verification by		Model factor y _{Rd}				
		Fine soils	Coarse soils	Rock	Competent	
					Rock	
Static load tests	_	1.0	1.0	1.0	1.0	
Dynamic impact and rapid load tests (closed	Shaft bearing	Not permitted	Signal matching	Signal matching	1.2	
form solutions) ^a	End bearing		1.3	1.3	1.2	
Dynamic impact and	Shaft bearing	1.5	1.1	1.2	1.1	
rapid load tests (signal matching) ª	End bearing	1.4	1.2	1.2	1.1	
Wave equation analysis		Not permitted	1.6	1.5	1.4	
Pile driving formulae		1.8	1.7	1.5		
^a When dynamic impact and rapid load tests are not calibrated by site-specific static load testing, but by comparable experience only, the values for γ_{Rd} are increased as follows:						
+0.1 when calibration is based on comprehensive additional information, as defined in Table 6.3 +0.25 when calibration is based on limited additional information, as defined in Table 6.3						
<drafting note="">The model factors in Table 6.6 (NDP) have been increased (provisionally) compared to</drafting>						
current EN 1997 so that they are > 1.0 (so that the model factor correctly reflects uncertainty in the model). The values are still under review by PT4 and once agreed the correlation factors for testing						
will be re-calibrated to the new model factors>						

• 6.6.1.7 Calculation of representative resistances

Method A

(1) <REQ> For design by calculation using Method A, the representative resistance of a single pile R_{rep} shall be determined from Formula (6.16):

Method B

(6.16) $R_{rep} = R_{calc}$ (2) <REQ> For design by calculation using Method B and for design assisted by testing, the representative resistance of a single pile R_{rep} shall be determined from Formula (6.17): $R_{\rm rep} = min\left\{\frac{(R_{\rm m})_{\rm mean}}{\xi_{\rm m,mean}}; \frac{(R_{\rm m})_{\rm min}}{\xi_{\rm m,min}}\right\}$ (6.17)(5) <REQ> The values of the correlation factors $\xi_{m,mean}$ and $\xi_{m,min}$ for Method B shall be determined based on the number of profiles in the single data set and the coefficient of variation CoV calculated in (4). NOTE 1. Values of $\xi_{m,mean}$ and $\xi_{m,min}$ for verification by calculation using Method B are given in Table 6.7 (NDP) unless the National Annex gives different values. NOTE 2. The correlation factors given in Table 6.7 (NDP) assume profiles arranged on a grid with maximum spacing of 30 m. Table 6.7 (NDP) – Correlation factors for pile design by calculation (Method B) **Coefficient of** Number of profiles Correlation factor variation 1 2 3 4 5 7 10 1.28 1.28 1.27 1.30 1.26 $\leq 12\%$ Use $\xi_{m,min}$ alone ζm.mean 15%1.40 1.39 1.38 1.37 1.36 20% 1.67 1.64 1.63 1.61 1.601.98 1.95 1.93 1.90 ≥25% 1.89 All ξ́m,min 1.4 1.27 1.23 1.20 1.15 1.12 1.08

• 6.6.1.7 Calculation of representative resistances

S [m²]

Correlation factors

Table 6.8 (NDP) - Correlation factors for pile design based on results of static load tests

Correlation	Number of static load tests						
factor	1	2	3	4	5		
چm,mean	1.4	1.3	1.2	1.1	1.0		
ξm,min	1.4	1.2	1.05	1.0	1.0		
Numbers of stat	Numbers of static load tests are per a reference area of 2 500 m ²						



Table 6.9 (NDP) - Correlation factors for pile design based on rapid load tests

Correlation	Number of rapid load tests							
factor	2	3	5	10	20	>50		
$\xi_{ m m,mean}$	1.6	1.55	1.5	1.45	1.4	1.3		
$\xi_{ m m,min}$	1.5	1.45	1.35	1.3	1.25	1.2		
<drafting note=""> PT4 requests guidance on suitable correlation factors for > 50 tests</drafting>								

Table 6.10 (NDP) - Correlation factors for pile design based on dynamic impact tests

Correlation	Number of dynamic impact tests						
factor	3	5	10	20	>50	All	
$\xi_{ m m,mean}$	1.55	1.5	1.45	1.4	1.3	1.25	
$\xi_{\rm m,min}$ 1.45 1.35 1.3 1.25 1.2 1.15							
<drafting note=""> PT4 requests guidance on suitable correlation factors for > 50 tests</drafting>							

• 6.6.4 Partial factors

Table 6.11 (NDP). Partial factors for the verification of ultimate resistance of single piles forfundamental (persistent and transient) design situations



- 6.6.4 Partial factors for pile groups and piled rafts
- MFA or RFA for axial resistance of pile groups & piled rafts
- MFA for transverse resistance of pile groups & piled rafts

Table 6.12 (NDP). Partial factors for the verification of ultimate resistance of pile groups and
piled rafts for fundamental (persistent and transient) design situations

Verification of	Partial factor on	Symbol	Materia appr (M)	al factor coach FA)	Resistance factor approach (RFA)	
			(a)	(b)		
Axial resistance	Actions and effects-	$\gamma_{\rm F}$ and	DC4	DC3	Use partial factors from	
	of-actions ¹	$\gamma_{\rm E}$			Table 6.11 (NDP)	
	Ground properties ²	γм	M1	M3		
	Resistance	$\gamma_{ m R}$	Not fa	ctored	1.4	
Transverse resistance	Actions and effects- of-actions ¹	$\gamma_{\rm F}$ and $\gamma_{\rm E}$	DC4	DC3	Not Used	
	Ground properties ²	γм	M1	M3		
	Combined axial	$\gamma_{ m Re}$	Not factored			
	and transverse					
Combined axial and	Same as for transverse resistance					
transverse resistance						
¹ Values of the partial facto	¹ Values of the partial factors for Design Cases (DCs) 3 and 4 are given in EN 1990 Annex A.					
² Values of the partial factors for Sets M1 and M3 are given in EN 1997-1 Annex A.						

$$F_{\rm d,group} \leq R_{\rm d,group}$$

$$R_{\rm d,group} = \frac{R_{\rm rep,group}}{\gamma_{\rm R}} or \left(\frac{\sum_{i}^{n} R_{\rm c,rep,i}}{\gamma_{\rm Rt}} + \frac{R_{\rm rep,raft}}{\gamma_{\rm R,raft}} \right)$$

• 6.9 Testing

6.9.6 Acceptance tests

6.9.6.1 Rig monitoring and instrumentation

- (1) <REQ> For continuous flight auger and displacement auger piles, the piling rig shall be fitted with a suitable automated instrumentation and monitoring system capable of measuring the execution metrics throughout the boring and concreting of the pile.
- (2) <RCM> Piling rigs used to install driven displacement piles should be fitted with a suitable automated instrumentation and monitoring system capable of measuring the execution metrics throughout the pile driving process.

6.9.6.2 Non-destructive integrity tests

- (1) <RCM> All cast-in-place or precast concrete piles shall be subject to non-destructive integrity testing to verify the pile does not include any defects within the shaft and has not been damaged during installation.
- (2) <PER> The method for integrity testing may be chosen from the following:
 - low strain Pile Integrity Test;
 - thermal integrity profiling;
 - cross-hole sonic logging method;
 - distributed fibre optic sensing method.



- 1 Introduction PT4
- 2 EN 1997-3: Clause 4 "Slopes, cuttings and embankments"
- 3 EN 1997-3: Clause 5 "Spread Foundations"
- 4 EN 1997-3: Clause 6 "Piled Foundations"
- 5 EN 1997-3: Clause 10 "Ground Improvement"
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5 EN 1997-3: Clause 10 "Ground Improvement"

Concept / strategy

Effectively a new clause

3.1.8.5 discrete ground improvement

ground improvement zone comprising inclusions created in the ground with properties differing from the surrounding ground

3.1.8.6 diffused ground improvement

ground improvement where the ground improvement zone can be modelled with a single set of parameters

Scope and families of ground improvement

10.1 Scope

- (1) <REQ> This Clause shall apply to all forms of ground improvement used with the following geotechnical structures and applications:
 - slopes, cuttings, and embankments (see also Clause 4);
 - spread foundations (see also Clause 5);
 - retaining structures (see also Clause 7);
 - water control.
- (2) <<u>REQ</u>> Ground improvement shall be classified according to Table 10.1 and divided into two families:
 - <u>diffused ground improvement; or</u>
 - discrete ground improvement.

NOTE 1. Examples of ground improvement in these two families are given in Table 10.2.

NOTE 2. Details of example techniques listed in Table 10.2 are given in Annex G.

5 EN 1997-3: Clause

Concept / strategy

Families of ground improved

Class	Family			
	Diffused	Discrete		
I – Improved ground	Compactive Methods Soil Replacement Consolidation Methods	Granular Columns		
II – Modified Ground	Grouting Methods Mixing Methods Other Methods	Grouting/Mixing Methods Steel/Wood Columns Concrete/Grout Columns		
III – Groundwater control	Fissure grouting in rock Grouting methods	Cut-off walls Drains		

Table 10.2 - Examples of ground improvement in different classes and families

Table 10.1 – Classification of ground im \square

Cla	SS	Family				
		Diffused	Discrete			
I Improved ground		having increased shear capacity and/or reduced permeability compared to the surrounding ground but can be classified as improved ground	containing inclusions with increased shear capacity and stiffness compared to the surrounding ground			
II	Modified Ground	having measurable unconfined compressive strength and is significantly stiffer than the surrounding ground and/or of reduced permeability and comprises a composite of a binder and ground. It usually behaves as a structural zone	containing rigid inclusions with measurable unconfined compressive strength and is significantly stiffer than the surrounding ground, may be an engineered material such as timber, concrete/grout or steel or a composite of a binder and ground			
III	Groundwater control	having reduced or increased permeability with a primary function to control groundwater pressures or flows	provides either a barrier to groundwater flow or elements to increase drainage			

5 EN 1997-3: Clause 10 "Ground Improvement"

Concept / strategy

 Annex G.3
 Examples of discrete and diffused ground improvement techniques

Method	Technique	Class	Description	Execution
				Standard
Mixing Methods	Dry methods	II&III	Mechanical disaggregation of soils while introducing a dry binder pneumatically and commonly cement. Most usually executed in soft to very soft clays and silts. Land and marine based rigs available to considerable depths.	EN 14679
	Wet methods	II&III	Mechanical disaggregation of soils while introducing a fluid binder. Generally more powerful system than the dry system and can be executed in various type of soils. Land and marine based rigs available to considerable depths.	EN 14679
	Jet grouting	II&III	Hydraulic disaggregation of soils using high velocity jets of fluid binder combined or not with either water or water and air. Suitable for most soils and available for land or marine use to considerable depths.	EN 12716
Granular Columns	Stone columns/ Vibro- replacement	Π	Compacted stone columns are created in the ground to form a composite ground with the surrounding soil. For cohesive soil, this increases the shear strength, and at the same time, it stabilises early settlement to reduce the consolidation settlement rate. For granular soils, it increases the relative density, thus enhances the shear strength. Land and marine based rigs available to considerable depths.	EN 14713
	Sand columns/ Sand compaction piles	II	Compacted sand columns are created in the ground to form a composite ground with the surrounding soil. For cohesive soil, this increases the shear strength, and at the same time, it stabilises early settlement to reduce the consolidation settlement rate. For granular soils, it increases the relative density, thus enhances the shear strength. Land and marine based rigs available to considerable depths.	EN 14713
	Dynamic replacement	II	The use of dynamic compaction to drive bulbs of granular material into soft soils thereby both improving the soil by the dynamic compaction and the introduction of competent granular piers. Most often used in soft cohesive soils to improve strength and accelerate drainage. Land and marine based rigs available.	None
	Geosynthetics encased columns	II	Stone or sand columns, encased in a geotextile casing, formed in very soft soils where the lateral restraint is too small to prevent very significant column bulging. The geotextile casing provides support to the columns and prevents excessive bulging under load. Land and marine based rigs available to significant depths.	None
Steel/Wood	Vibrated	II	Rigid columns of steel or wood are vibrated into the ground, causing some densification, to form a composite ground with	None

Table G.2 - Examples of discrete ground improvement techniques

Concept / strategy

Definition of terms

3.1.8.4 rigid inclusion

inclusions with higher stiffness and a measurable unconfined compressive strength

(7) <REQ> The design differentiation between a pile and a rigid inclusion shall be based on:

- the physical or structural connection or contact detail (if any) with the foundation;
- whether the foundation support design includes any load contribution from the ground other than direct shaft or other friction applied to the inclusion.
- (6) <REQ> An inclusion placed in the ground in isolation and acting as a single element shall be designed as a piled foundation in accordance with Clause 6.



Geotechnical Complexity Class (GCC) for ground improvement

Geotechnical Complexity	Complexity	General features causing uncertainty		
Class				
GCC 3	Higher	Considerable uncertainty regarding the following apply:		
		difficult ground or groundwater conditions		
		difficult geomorphologies or complex geological conditions		
		• significant complexity of the ground-structure interaction		
		• unusual application of ground improvement with no comparable experience		
		 unusual performance requirements for the ground improvement out with documented comparable experience 		
GCC 2	Normal	Some of the following apply:		
		• some uncertainty regarding the ground or ground water conditions		
		some ground-structure interaction		
		• ground improvement application with previous design experience		
		performance requirements within previously achieved limits		
GCC 1	Lower	Not applicable to Ground Improvement		
¹ The terms 'difficult', 'significant', etc. are relative to any comparable experience that exists for the particular geotechnical structure and design situation				

 Table 10.5 (NDP) - Selection of Geotechnical Complexity Class for ground improvement

10.3.2 Improved ground properties

10.3.2.3 Diffused or Discrete Ground Improvement – Class II							
(1) <req> The characteristic value of the unconfined compressive strength of the improved ground $q_{\text{uk,imp}}$ shall be determined from Formula 10.4:</req>							
$q_{\rm uk,imp} = \exp(m_{\rm y} - k_{\rm n}\{P\} \cdot s_{\rm y}) \tag{10.4}$						(10.4)	
where:							
my	mean of the measured values of $log(q_{u, field})$;						
Sy	standard deviation of the measured values of $\log(q_{\mathrm{u, field}})$;						
$k_n\{P\}$	acceptance value for the sample distribution in terms of <i>P</i> ;						
$\log(q_{\mathrm{u, field}})$	logarithm of the unconfined compressive strength measured in unconfined compressive tests on field samples;						
Р	percentage of test results passing the required characteristic value.						
NOTE 1. Table 10.1 gives values of k_n for varying passing percentages.							
NOTE 2. The value of P is 10% unless the National Annex gives a different value.							
Table 10.1 – Values of k_n to be used with Formula 10.4							
Percent Passing, P(%) 5% 10% 15% 20% 25% 30%							
Acceptance	Septance value, k_n 1.64 1.28 1.04 0.84 0.69 0.53						

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- 10.5.3 Geotechnical Analysis – Discrete ground improvement
- (1) <REQ>Where discrete ground improvement is utilised as part of a system to support or retain a structure an interaction calculation method shall include:
 - the evaluation of the interaction effects between the ground, discrete inclusions, and the overlying structure, embankment, or load transfer platform similar as for piled rafts (see 6.5.6);
 - the derivation of the neutral plane corresponding to the point where the inclusion settlement equals the ground settlement (see Figure 10.3);
 - the derivation of the distribution ratio to determine the proportion of the load applied to individual discrete inclusions;
 - a verification of the structural resistance of the individual discrete inclusions;
 - a verification of buckling resistance.



Ultimate limit state

10.6.1 General

- (1) <REQ> Verification of design shall be by the appropriate method as set out in EN 1997-1, E5.3.
- (2) <REQ> For all ground improvement, verification shall determine that:
 - the design improved ground properties have been achieved;
 - external/geotechnical stability of the overall system and internal/structural stability of the ground improvement is achieved; and
 - installed inclusions conform geometrically to the requirements of the design.
- (3) <RCM> The design resistance of ground improvement system with rigid inclusions $R_{sys,d}$ should be determined from Formula (10.10):

$$R_{\rm sys,d} = \frac{R_{\rm sys,rep}}{\gamma_{\rm R,sys}\gamma_{\rm Rd}}$$

(10.10)

SC 7

PT 4

 Ultimate limit state – partial material factors for improved ground

 Table 10.6 (NDP) – Partial factors for the verification of ultimate resistance of ground improvement for fundamental (persistent and transient) design situations

Verification of	ication of Partial factor on		Material factor approach (MFA)		Resistance factor approach (RFA)	
			(a)	(b)	(c)	(d)
Axial compressive resistance of diffused ground	Actions and effects-of-actions ¹	$\gamma_{\rm F}$ and $\gamma_{\rm E}$	DC1	DC3		
	Ground properties ²	γм	Not factored		Refer to other clauses as appropriate	
improvement	Total resistance	$m{\gamma}_{ m t}$	Not factored			
Axial compressive	Actions and effects-of-actions ¹	$\gamma_{\rm F}$ and $\gamma_{\rm E}$	Not Used		DC1	DC3
resistance of discrete rigid inclusions	Ground properties ²	γм			Not factored	
	Bearing resistance of LTP	$\gamma_{ m R}$			Refer to Clauses 5 and 9	
	Overall system resistance	$\gamma_{ m R,sys}$			1.2	1.4 <i>K</i> _R
Transverse resistance of	Actions and effects-of-actions ¹	$\gamma_{\rm F}$ and $\gamma_{\rm E}$	DC4	DC3	Not Used	
discrete and diffused ground	Ground properties ²	γм	M1	M3		
improvement	Transverse resistance	$\gamma_{ m Re}$	Not factored			
¹ Values of the partial factors for Design Cases (DCs) 1, 3, and 4 are in EN 1990 Annex A. ² Values of the partial factors for Sets M1 and M3 are in EN 1997-1 Annex A.						

10.9 Testing

Ground Improvement Class	Area of ground improvement zone (m²)	No. of tests*				
Land III	<900	Minimum 5				
I and III	>900	Minimum 5 + 1 test per 625m ²				
	No of Inclusions	Type A+	Type B+			
	1 to 600	1 in 75	1 in 150			
II	601 to 2000	8 + 1 additional per 150 (maximum 16)	4 + 1 additional per 300 (maximum 8)			
	>2000	16 + 1 additional per 250	8 + 1 additional per 500			
*Type of control testing as required by the relevant execution standard or as specified by the relevant						
authority or for a specific project with the relevant parties.						
+ Type A – Inclusions required for ULS, Type B Inclusions required only for SLS						

Table 10.7 - Testing frequency for ground improvement
5 EN 1997-3: Clause 10 "Ground Improvement"

Subjects of discussion

 Should flow charts included as example for progressive design of ground improvement?



Figure G.1 – Flow chart showing preliminary and detailed design of ground improvement



- 1 Introduction PT4
- 2 EN 1997-3: Clause 4 "Slopes, cuttings and embankments"
- 3 EN 1997-3: Clause 5 "Spread Foundations"
- 4 EN 1997-3: Clause 6 "Piled Foundations"
- 5 EN 1997-3: Clause 10 "Ground Improvement"
- 6 Résumé



Sincere thanks to

- all members of PT 4
- all members of WG3 / TG 1, TG 2, TG 3 and TG 7
- Andrew Bond
- Adriaan von Seeters



...and you for your kind attention!

EC7-Part 3 from a Dutch perspective





Part 3 – Slopes, Shallow and Pile foundations, Ground Improvement

Introduction and discussion

Dr. ir. Mandy Korff

28 februari 2020

In the Netherlands levees are not designed with Eurocode, except for SLS conditions if the levees are part of the primary or secundary defense system.

Levees are usually designed based on probabilistic soil scenarios.



28 februari 2020

For embankments Eurocode 7 is used (2019)

Tekst new:

- 4.1 Scope
- <REQ> This clause shall apply to the design of cuttings, embankments and existing slopes within the zone of influence of construction works and activities.

NOTE 1. EN 16907 applies to the construction of earthworks, including cuttings and embankments.

- (2) <REQ> This clause shall also apply to overall stability, local stability, and displacement of nearby structures and infrastructure within the zone of influence.
- (3) <REQ> This clause shall also apply to dams and levees but excludes the verification of water retention of those structures.

Shallow foundation

Checking of existing foundations is currently the main issue in the Netherlands

Observational method?

5.5.5 Verification by the Observational Method

- <PER> The Observational Method may be used to verify the limit states of a spread foundation if any
 of the following conditions apply:
 - it is not possible to verify by calculation, testing or prescriptive measures that the occurrence of the limit states referred to in 4.2.4 are sufficiently unlikely;
 - the assumptions made in the calculations are not based on reliable data.





Many developments ongoing in The Netherlands at the moment

- pile load testing (static / RLT) Piles
- development of new pile design method (updating Dutch method/Koppejan)

Common topics for Dutch conditions:

- Negative skin friction
- Group effects (positive and negative)
- Variable loads



Deltares



Will these clauses lead to new checks?

6.2.2.2 Pile geometry

- <REQ> Pile dimensions shall be selected according to the pile type and method of execution, the stability of the ground, and the susceptibility of the ground to changes caused by pile installation, taking into account potential bulging of the pile and oversized or undersized bores.
- (2) <REQ> The adverse effect of pile imperfections (including positional and verticality tolerances or curvature of the pile shaft) that affect pile behaviour shall be taken into account in the verification of limit states.

6.2.5 Robustness

 <REQ> The design of piled foundations shall be modified to account for any significant variations from the expected pile behaviour encountered during driving or variations from expected ground conditions revealed during boring.





(3) <REQ> For piled foundations in soils or very weak and weak rock masses, the minimum depth of investigation below the anticipated base of the piled foundation d_{min} shall be determined from Formula (6.1):

$d_{min} = max(5 m; 3D; p_{group})$	(6.1)

where:

D is the base diameter (for circular piles) or one-third of the perimeter (for non-circular piles) of the pile with the largest base;

 p_{group} is the smaller dimension of a rectangle circumscribing the group of piles forming the foundation, limited to a maximum of 25 m

Is this realistic for pile groups? Depth of CPTs to 25 m under the tip?



Piles

Table 6.2 (NDP) - Selection of Geotechnical Complexity Class for piled foundations

Geotechnical Complexity Class	Complexity	General features causing uncertainty	
GCC 3	Higher	Considerable uncertainty regarding ground conditions or any of the following apply unless there is comparable experience or evidence of previous successful use: difficult ground conditions friction piles in very low strength ground vertical or horizontal ground movements site instability significant cyclic, dynamic or repeated loading	
GCC 2	Normal	GCC2 should be selected if GCC1 and GCC3 are not relevant	
GCC 1	Lower	All of the following conditions apply:	
		negligible uncertainty regarding the ground conditions no ground movements	
Duefting notes DT	16 to advise on why	at a subtitute a significant qualia demonsion on you cated loading	

<Drafting note: PT6 to advise on what constitutes significant cyclic, dynamic or repeated loading>



(7) <PER> If the pile settlement is much smaller than the settlement of the surrounding ground, the neutral plane may be assumed to be located at the base of the settling layer.

(8) <RCM> The equivalent drag force D_{rep} should be determined from Formula (6.3):

$$D_{\rm rep} = \pi D \int_0^{L_{\rm dd}} \tau_{\rm s} \cdot dz \tag{6.3}$$

where:

- *D* is the diameter of the pile for circular piles or equivalent diameter for non-circular piles;
- $\tau_{\rm s}$ is the unit shaft friction at depth *z*;
- L_{dd} is the depth to the neutral plane.
 - NOTE 1. Calculation models for downdrag are included in Annex C.

No group effect in NSF?

Table 6.11 (NDP). Partial factors for the verification of ultimate resistance of single piles for fundamental (persistent and transient) design situations

$ \begin{array}{ c c c c c c c c c c c c c c c c c c c$	Piles	partial fac	tors	۱ م	Verification of	Partial factor on	Symbol	Materia appr (Mi	l factor oach FA)		Resistance	factor app (RFA)	roach
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Values are NDPs!InterstanceInterstanceInterstanceVerification ofPartial factor on ofSymbol Material factor approach (MFA)Interstance factor approach (RFA)InterstanceAxial compressive resistanceActions and effects-of-actions1 properties2 $\gamma_{\rm F}$ and (MFA)Not UsedAllDC1DC3Interstance InterstanceDowndrag properties2 $\gamma_{\rm F,drag}$ Ground properties2 $\gamma_{\rm F,drag}$ (MFA)Not UsedAllDC1DC3Interstance InterstanceBase and shaft resistance in compression $\gamma_{\rm F}$ in pression $\gamma_{\rm F}$ in properties2 $\gamma_{\rm F}$ in 				F C	compressive	effects-of-actions ¹	yF and	NOU	Jseu	All		DCI	DCS
Values are NDPS! Image: constraint of properties of properite of properties of properties of properties of properties of pr				r	resistance	Downdrag	γF,drag	1				1.15	1.0
	Values	are NDPs!				Ground	γм	1				N	ot factored
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Axial compressive resistanceActions and effects-of-actions1 γ_F and γ_E Not UsedAllDC1DC31.31.3Downdrag properties2 $\gamma_{F,drag}$ $\gamma_{F,drag}$ Not UsedAllDC1DC31.4Ground properties2 γ_M γ_M γ_M 1.15 1.0 1.35 1.75 Base and shaft resistance in compression $\gamma_b \gamma_s$ High displacement 1.2 1.0 1.35 1.3 Total resistance in compression γ_t γ_t Γ_f Γ_f 1.5 1.6 1.6 Total resistance in compression γ_t γ_t Γ_f Γ_f 1.35 1.35 1.36 Total resistance in compression γ_t γ_t Γ_f Γ_f 1.35 1.35 1.35 1.36 Total resistance in compression γ_t Γ_f Γ_f 1.35 1.35 1.36 1.35 1.35 1.36 1.66 1.6 1.35 1.35 1.35 1.35 1.35 1.35 1.36 1.66 1.66 1.66 1.6 1.35 1.25 1.9 1.55 1.66 <				((MFA)								1.6 1.3
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$ \begin{array}{ c c c c c c } \hline Bored & 1.1 & 1.1 & 1.6 & 1.3 \\ \hline Bored & 1.3 & 1.25 & 1.9 & 1.5 \\ \hline Total resistance in compression & γ_t & $High displacement & 1.1 & 1.3 & 1.3 & 1.3 & 1.3 & 1.3 & 1.3 & 1.3 & 1.3 & 1.3 & 1.3 & 1.4		compression				СГА			1.1	1.1	1.45	1.5	1.6
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Bored 1.5 Unclassified 1.3 1.75						CFA					1	.4	
Unclassified 1.3 1.75						Bored					1	.5	1.4
						Unclassifi	ed			1.3	1.	75	

S

28 februari

Subscription PTS requests feedback on the proposed values for $\gamma_{F,drag}$

(4) <RCM> Monitoring of pile execution should be carried out for all piles over the full depth of each pile

and should include:

<u>Pile monitoring</u>

- piling rig monitoring and instrumentation records;
- drive blow records for driven piles;
- visual inspection of spoil and observations of ground conditions for auger bored and drilled piles.

6.9.6.1 Rig monitoring and instrumentation

- (1) <REQ> For continuous flight auger and displacement auger piles, the piling rig shall be fitted with a suitable automated instrumentation and monitoring system capable of measuring the execution metrics throughout the boring and concreting of the pile.
- (2) <RCM> Piling rigs used to install driven displacement piles should be fitted with a suitable automated instrumentation and monitoring system capable of measuring the execution metrics throughout the pile driving process.

- (4) <REQ> Execution of the trial pile shall be performed in an identical manner to that proposed for the working piles and shall conform to the relevant execution standards given in 6.8.1.
- (5) <PER> In cases where it is impractical to install or construct full-size large diameter trial piles, a smaller diameter trial pile can be installed provided that:
 - the ratio of the trial pile to working pile diameter is not less than 0.5;
 - the trial pile is constructed or installed in an identical manner to the proposed working piles;
 - the trial pile is instrumented to allow separation of the base and shaft resistance during any test

6.9.4 Static load tests

(1) <REQ> The execution of the test pile shall be carried out in an identical manner to that proposed for the working piles and shall conform to the execution standards given in 6.8.1.

Reinforced ground structures

Extensive of EC Part 3

 Table 9.1 (NDP) - Selection of Geotechnical Complexity Class for reinforced ground structures

Geotechnical Complexity Class	Complexity	Examples of general features causing uncertainty
GCC 3	Higher	Considerable uncertainty regarding any of the following:

d. Concentric arches method

(1) <REQ> In the concentric arches method, the surcharge on the load transfer platform shall be assumed to have a shape of inverse triangle.

NOTE 1. The detailed calculation procedure can be found in the Dutch Design Guideline CUR226.

known from comparable experience
 negligible^a risk of ground movements
 low excavation below the groundwater level or such excavation is straightforward^a
 low height vertical or steep slope structures (< 3 m)
 ^athe terms 'weak', 'high', 'low', 'negligible', and 'straightforward' are relative to any comparable experience that exists for the particular design situation

Ground improvement

Tab	le 10.1 - Classificati	on of ground improvement techniqu	es	Family			
Class		Far	nily		-		
		Diffused	Discrete	Diffused	Discrete		
Ι	Improved ground	having increased shear capacity and/or reduced permeability compared to the surrounding ground but can be classified as improved ground	containing inclusions with increased shear capacity and stiffness compared to the surrounding ground	Compactive Methods Soil Replacement Consolidation Methods	Granular Columns		
II	Modified Ground	having measurable unconfined compressive strength and is significantly stiffer than the surrounding ground and/or of reduced permeability and comprises a composite of a binder and ground.	containing rigid inclusions with measurable unconfined compressive strength and is significantly stiffer than the surrounding ground, may be an engineered material such as timber, concrete/grout or steel or a	Grouting Methods Mixing Methods Other Methods	Grouting/Mixing Methods Steel/Wood Columns Concrete/Grout Columns		
III	Groundwater control	in usually behaves as a structural zone having reduced or increased permeability with a primary function to control groundwater pressures or flows	provides either a barrier to groundwater flow or elements to increase drainage	Fissure grouting in rock Grouting methods	Cut-off walls Drains		

Much more context in nw EC7 – part 3 for ground improvement

Starting points for discussion



In the Netherlands levees are not designed with Eurocode, except for SLS conditions if the levees are part of the primary or secundary defense system.

Levees are usually designed based on probabilistic soil scenarios.







Many developments ongoing in The Netherlands at the moment

- pile load testing (static / RLT) Piles
- development of new pile design method (updating Dutch method/Koppejan)

Common topics for Dutch conditions:

- Negative skin friction
- Group effects (positive and negative)
- Variable loads



Deltares

Piles

Table 6.2 (NDP) - Selection of Geotechnical Complexity Class for piled foundations

Geotechnical Complexity Class	Complexity	General features causing uncertainty	
GCC 3	Higher	Considerable uncertainty regarding ground conditions or any of the following apply unless there is comparable experience or evidence of previous successful use: difficult ground conditions friction piles in very low strength ground vertical or horizontal ground movements site instability significant cyclic, dynamic or repeated loading	
GCC 2	Normal	GCC2 should be selected if GCC1 and GCC3 are not relevant	
GCC 1	Lower	All of the following conditions apply:	
		negligible uncertainty regarding the ground conditions no ground movements	
Duefting notes DT	16 to advise on why	at a subtitute a significant qualia demonsion on you cated loading	

<Drafting note: PT6 to advise on what constitutes significant cyclic, dynamic or repeated loading>





(3) <REQ> For piled foundations in soils or very weak and weak rock masses, the minimum depth of investigation below the anticipated base of the piled foundation d_{min} shall be determined from Formula (6.1):

$d_{min} = max(5 m; 3D; p_{group})$	(6.1)

where:

D is the base diameter (for circular piles) or one-third of the perimeter (for non-circular piles) of the pile with the largest base;

 p_{group} is the smaller dimension of a rectangle circumscribing the group of piles forming the foundation, limited to a maximum of 25 m

Is this realistic for pile groups? Depth of CPTs to 25 m under the tip?





Vervolg programma

15.00 Eurocode 7 – Part 3 – Retaining structures, Anchors and Reinforced Soil
15.30 EC7-Part 3 from a Dutch perspective perspective
16.00 Pile Load Testing in The Netherlands. What happens in practice?
16.30 Afsluiting



Eurocode 7 – Part 3 – Retaining structures, Anchors and Reinforced Soil



Eurocode 7 – Part 3

Retaining structures, anchors, and reinforced ground

PT5

Chris Jenner Martin Vanicek Klaus Dietz Christos Vrettos Pierre Schmitt

NEN Seminar Nieuwe Eurocode 7, Delft, December 4th, 2019

PT5 presentation

- Scope of PT5
 - Clause 7 : Retaining structures
 - Clause 8 : Anchors
 - Clause 9 : Reinforced ground
- The status of these Clauses were very different in practice :
 - Clause 7 : Existing Clause 9 (now Clause 7) in previous EC7 was already consistent, but had not been modified after 2005
 - Clause 8 : Clause 8 had already been re-written in 2014
 - Clause 9 : This Clause did not exist at all in previous EC7

Eurocode 7 – Part 3

Clause 7 : Retaining structures

NEN Seminar Nieuwe Eurocode 7, Delft, December 4th, 2019



- Consistency with previous EC7:
 - Scope = embedded structures, gravity walls, composite structures
 - General recommendations relative to earth pressure calculation in the main text, earth pressure coefficients provided in Annex.
 - In practice, Clause 9 in previous EC7 included wise requirements that we did not delete (reduce and simplify when necessary).
 - Unchanged list of limit states to verify.
 - Reference to Clause 5 (Spread foundations) for the geotechnical resistance under gravity walls.
 - Reference to Clause 4 (Overall stability).
 - Reference to Clause 8 (Geotechnical resistance of anchors).

PT5 presentation

- Main evolutions compared with previous EC7:
 - SC7 requirements : provide more guidance about calculation models, promote cost-efficiency, look for harmonization, have ease-of-use in mind, try to be understood outside Europe as well. Not so easy to reconcile in practice...
 - Consensus on detailed calculation models not easy to achieve, but we tried to review main existing models and to provide guidance on their application ranges.
 - Basal heave addressed in Annex D, as a complement to hydraulic failure (hydraulic heave, piping, uplift) adressed in EN 1997-1.
 - Annex D also includes recommendations on compaction effects, vertical stability of embedded structures, and interaction between anchors and retaining structures.

PT5 presentation

- Observational method:
 - Previous EC7 promoted OM as a design method, recommended to be used when geotechnical behaviour is complex and difficult to predict by calculation only.
 - First drafts of EN 1997-1 rather introduced OM as an option to increase cost-efficiency in specific conditions.
 - As retaining structures are an essential field of application for OM, it was decided to develop it within Clause 7, as part of Robustness, and Execution as well to insist and regulate interfaces between Execution and Design.
 - Use of OM is either a <PER>, when the purpose is cost-efficiency, or a <REC>, when the purpose is to increase robustness and deal with geotechnical hazard.

• MFA / RFA status :

- MFA is now mandatory for overall stability.
- Meanwhile, regarding the assessment of structural forces applied to retaining structures, MFA can be performed through various calculation models (analytic-Bishop, FEM) that do not provide the same results.
- MFA or RFA still may be used to justify rotational stability, although MFA implicitly applies if FEM has been used to justify overall stability.



- MFA / RFA proposal :
 - Countries that use RFA to calculate the required embedded length with respect to rotational stability generally concentrate partial factors on the passive earth resistance.
 - Such approach may not be safe in the presence of overall displacements, that may increase earth pressures acting on the wall, more especially if safety factors are low with respect to overall stability, and even more if the retaining structure itself may play a part in the stabilization process.



PT5 presentation

- MFA / RFA proposal :
 - Countries that use RFA to calculate the required embedded length with respect to rotational stability generally concentrate partial factors on the passive earth resistance.
 - Such approach may not be safe in the presence of overall displacements, that may increase earth pressures acting on the wall, more especially if safety factors are low with respect to overall stability, and even more if the retaining structure itself may play a part in the stabilization process.
 - It is thus recommended to use higher safety factors on (external) overall stability when RFA is used to verify rotational stability.
 - That makes a link with previous EC7 and national practices, while allowing both approaches.

- Unsolved issues :
 - Minimum earth pressure : every one agrees on the necessity to specify a minimum pressure, but not on its value.
 - Intermediate values of earth pressure : Annex D provides guidance to assess relevant orders of magnitude of the subgrade reaction coefficient, but there is a requirement to limit the number of clauses allowed to traditional methods compared with numerical models.
 - This needs to be discussed, more especially as SC7 required some guidance about soil reaction models applicable to the specific case of bridges abutments.
Eurocode 7 – Part 3

Clause 8 : Anchors



- Consistency with previous versions :
 - Clause 8 applies to anchors with a free length only.
 - Geotechnical resistance cannot derive from calculations only (this was allowed in the 2005 version, but tests were mandatory in the 2014 version).
 - As a consequence, MFA is not applicable to assess the design geotechnical resistance of anchors.
 - For RFA, the partial factor to be used is 1.1 as in previous versions.

- Main evolutions compared with previous versions (1) :
 - Clarification of terminology : « grouted anchors » instead of « ground anchors ». EN 1537 to be revised accordingly.
 - Investigation and suitability tests are still mandatory, but NA may authorize designs based on comparable experience.
 - The design anchor force is clearly defined compared with the 2014 version, it explicitly refers to the calculation of the retained structure or slope.
 - The expression $F_{serv,k}$ is replaced by $F_{SLS,k}$.

PT5 presentation

- Main evolutions compared with previous versions (2) :
 - Acceptance tests are mandatory for all anchors, and not only for grouted anchors as in the 2014 version.
 - Only Test Methods 1 and 3 are now applicable.
 - Annex E provides guidance for the layout of anchors in stratified ground and staggering of anchors in case of a protuding wall corner.

- Design by testing (1) :
 - Evolution of terminology : the « pull-out resistance » used in previous versions is the maximum force that can be taken by the anchor. This implicitly refers to an asymptotic load-displacement curve, that may not be systematically obtained in practice.
 - As test methods described in EN-ISO 22477-5 refer to creep rate rather than displacement evolution with load, it has been decided to exclusively refer to criteria based on measured creep rates, and accordingly define a « geotechnical ultimate limit state resistance » that may generally be considered as conservative compared with the properly-so-called pull-out resistance.

- Design by testing (2) :
 - As Test Method 2 is now abandoned, only 2 design philosophies now subsist in Europe, that is a significant step towards harmonization...
 - Test Method 1 (Cyclic Load Test, CLT) applies a severe criterion to derive the Geotechnical ULS resistance ($\alpha 1 = 2mm$), so that no explicit verification is needed with respect to SLS.
 - Test Method 3 (Maintained Load Test, MLT) applies a larger criterion $(\alpha 3 = 5 \text{mm})$, unless the pull-out resistance itself is met during the test, but requires an explicit verification for SLS, that consists in checking that the service load is lower than the Critical Creep Load defined in EN-ISO 22477-5.

- Design by testing (3):
 - Partial factors applied over the Critical Creep Load when Test Method 3 is used are 1.2 for permanent anchors (design life > 2 years) and 1.1 for temporary anchors. In practice, the value of the Critical Creep Load must be assessed based on test results.
 - When checking that SLS is not met during suitability or acceptance tests, the service load is increased by a factor 1.25 for permanent anchors or 1.15 for temporary anchors, and an additional α 3 criterion is used.
 - A significant difference between Test Methods 1 and 3 is that proof loads applied during suitability or acceptance tests refer to the ULS design load only for the former, and to the SLS load only for the latter.
 - In both cases, correlation factors may be taken as 1 since all anchors are tested.

- Unsolved issues:
 - Still two Test Methods TM1 and TM3 (although it is likely that associated designs are not so different in practice).

Eurocode 7 – Part 3

Clause 9 : Reinforced ground



• Scope of Clause 9, compared with Clause 10:

- Reinforced ground (Clause 9) is not Improved ground (Clause 10)
- Clause 9 does not include rigid inclusions
- Inclusions covered by Clause 9 are not vertical, but horizontal or subhorizontal.
- Reinforced ground member elements covered by Clause 9 are not supposed to act as a direct foundation, but used to retain ground.

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PT5 presentation

• Clause 9 covers a large variety of materials:

- Reinforced ground (e.g. Soil nailed structures)
- Reinforced fill (e.g. Reinforced Earth)
 - Steel reinforcements
 - Geosynthetics reinforcements
- Rock bolts

- Clause 9 covers a large variety of structures:
 - Reinforced fill (slopes/embankments, walls, bridge abutments)
 - Soil nailed structures (slopes/cuttings, walls)
 - Bolt structures (rock bolts)
 - Basal reinforcement for embankments (with or without rigid inclusions)
 - Voids overbridging
 - Veneer reinforcement
 - Reinforcement under shallow foundations
 - Geosynthetic encased columns

• Consequences for design recommendations:

- Clause 9 essentially focuses on reinforcements themselves, in terms of resistance and durability
- For the evaluation of actions, it refers to other Clauses (4, 7, 10) whenever relevant, with additional recommendations specific to reinforcements themselves.
- Specific calculation models are proposed in Annex F for checking that geotechnical structures involving reinforced ground elements are safely designed.

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- Specific calculation models:
 - Coherent gravity method (reinforced fill structures)
 - Tie-back wedge method (reinforced fill structures)
 - Two-part wedge method (reinforced fill structures and nailed structures)
 - Resistances to transverse sliding and extrusion (reinforced embankment bases)
 - Hewlett and Randolph method (embankments over rigid inclusions)
 - EBGEO method (embankments on rigid inclusions)
 - Concentric arches method (embankments on rigid inclusions)
 - Voids overbridging
 - Veneer stability

- Specific failure mechanisms for reinforced fill or soil nailed structures:
 - Geotechnical resistance entirely outside the structure External stability reference to other Clauses (4, 5, 7)
 - Geotechnical resistance partly outside partly inside the structure Compound stability – reference mainly to Clause 4
 - Structural resistance (internal stability) : tensile and shear resistances of reinforcing elements (structural and geotechnical), resistances of connections, resistances of facing elements – generally covered internally in Clause 9

- Design resistance (strength) of reinforcing elements
 - Geosynthetics
 - material Eurocode does not exist
 - ISO TR 20432
 - National guidance / codes
 - ISO TR + EBGEO selected as basis for EC7
 - Steel for fill applications
 - EC 3 as material Eurocode exists
 - Durability for tension elements not covered by EC3
 - Specific research data available for tension steel fill reinforcing elements
 - How to combine EC3 and specific data task for this meeting
 - Soil nails
 - Steel tendons without grout cover similar issues as above
 - Steel tendons with grout cover approach similar to anchors / tension piles assumed
 - Non steel tendons not enough data available allowed only after specific study

PT5 presentation

- Factoring approaches:
 - For external stability
 - Reference to clauses 4 and 5 / 7 are made
 - For compound stability
 - Reference to clause 4 is applied
 - For internal stability
 - Both MFA and RFA are allowed
 - For reinforcing materials
 - The available strength in element is reduced by material resistance factor
 - Material resistance factor varies according to MFA or RFA approach used during the analysis point for discussion during this meeting
 - Calibration exercises are still under way to confirm the actual values
 - For ground × reinforcing element interface
 - Strength / resistance of the interface can be determined by both testing and calculation
 - Both MFA and RFA are allowed for calculation determination
 - RFA is used for testing determination
 - Calibration exercises are still under way to confirm the actual values of partial factors

PT5 presentation

EC7-Part 3 from a Dutch perspective



EC7-3 from a dutch perspective Retaining walls, anchors

Jan van Dalen







Contents

Retaining walls

- Dutch approach of the safety factors and design calculations
- Method of determination of passive effective stresses
- Diaphragm walls

Anchors and corrosion

• Dealing with anchor types used in the Netherlands

Dutch approach to retaining wall calculations

• ULS with design parameters; material factors based on fault-tree and reliability analyses





Determination of partial factors

• Factors on:

- Strength parameters of soil
- Loads
- Prescribed variations in surface levels

• Factors determined by

- Based on Monte Carlo simulations on different types of constructions
- Determination of influence factors per parameter

Dutch approach to retaining wall calculations

Some parameters can have a positive or a negative effect:

- Groundwater level at the passive side
- Horizontal Stiffness of the soil, prior to active or passive situation (subgrade reaction coeff.)

Dutch ULS check with sensitivity analyses

Calculation nr	Limit state	Subgrade react. coeff.	Design value freatic level on the passive side
1 ^b	ULS	Low	High max($\mu + \gamma \times \sigma$; $\mu + \Delta$)
2 ^{b c}	ULS	High	High max($\mu + \gamma \times \sigma$; $\mu + \Delta$)
3	ULS	Low	Low min($\mu - \gamma \times \sigma$; $\mu - \Delta$)
4 °	ULS	High	Low min($\mu - \gamma \times \sigma$; $\mu - \Delta$)

Dutch ULS check with sensitivity analyses

Calculation nr	Limit state	Subgrade react. coeff.	Design value freatic level on the passive side
1 ^b	ULS	Low	High max($\mu + \gamma \times \sigma$; $\mu + \Delta$)
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3	ULS	Low	Low min($\mu - \gamma \times \sigma$; $\mu - \Delta$)
4 °	ULS	High	Low min($\mu - \gamma \times \sigma$; $\mu - \Delta$)
5 ^d	SLS	Low	Low Characteristic value

Factors, to be applied on the results of nr. 5 (SLS calculation):

RC1, RC2	<i>M</i> _{s;d} = 1,2 x <i>M</i> _{s;k}	$D_{s;d} = 1,2 \times D_{s;k}$	<i>P</i> _{max} = 1,2 x <i>P</i> _k
RC3	<i>M</i> _{s;d} = 1,35 x <i>M</i> _{s;k}	$D_{s;d} = 1,35 \times D_{s;k}$	<i>P</i> _{max} = 1,35 x <i>P</i> _k

Subgrade reaction coefficient

Text in EC:

D.7 Beam-on-spring models

(1) <PER> Intermediate values of earth pressures may be calculated by use of the subgrade reaction coefficient, k = Δσ / Δy, where Δσ is the variation of earth pressure associated with a variation of horizontal wall displacement Δy.

NOTE 1. This is a simplification that assimilates the ground to independent springs.

NOTE 2. Due to its empirical nature, assessed values of the coefficient of subgrade reaction should always be derived from comparable experience in similar conditions. Guidance is provided in Annex D.8.

Horizontal effective stresses

(Beam on springs and analytical models)

Dutch method, 2 alternatives:

- <u>Curved slip surfaces</u>, (most used method: Kötter)
 - Used in most cases with straight ground level and continues loads



example

Literature hor. soil pressures

Culmann, K., 1866. "Die Graphische Statik." Zürich.

Kötter, F., 1903. "Die Bestimmung des Druckes an gekrümmten Gleitflächen." Sitzungsbericht Kön. Preu. Ak. d. Wissenschaften, Berlin.

Müller-Breslau, H., 1906. "Erddruck auf Stützmauern." Verlag Kröner, Stuttgart.

Current NAD, Earth pressures and wall friction

Naming of the wall	Definition of the	Wall friction (<i>ð</i>)		
roughness	wall roughness	Straight slip surface	Curved slip surface	
Toothed	> 10 d ₅₀	0,67 <i>φ</i> ′ _k	$\leq {oldsymbol arphi}_{k}$	
Coarse	0,5 d ₅₀ – 10 d ₅₀	0,67 <i>φ</i> ′ _k	$\leq \varphi'_{k} - 2.5^{\circ}$ with a maximum of 27.5°	
Half coarse	0,1 <i>d</i> ₅₀ – 0,5 <i>d</i> ₅₀	0,33 <i>φ</i> ′ _k	0,5 <i>φ</i> ′ _k	
Smooth	< 0,1 <i>d</i> ₅₀	0 °	0°	

Current NAD, Earth pressures and wall friction

Interpretation in case of steel, prefab concrete, plastic or wood

	Naming of the wall roughness	Definition of the	Wall friction (<i>ð</i>)		
		wall roughness	Straight slip surface	Curved slip surface	
÷	Toothed	> 10 d ₅₀	0,67 φ′ _k	$\leq oldsymbol{arphi}_{k}$	
d ₅₀ < 2mm	Coarse	0,5 <i>d</i> ₅₀ – 10 <i>d</i> ₅₀	0,67 <i>φ</i> ′ _k	$\leq \varphi'_{k} - 2.5^{\circ}$ with a maximum of 27.5°	
2 ≤ d ₅₀ ≤ 8mm	Half coarse	0,1 <i>d</i> ₅₀ – 0,5 <i>d</i> ₅₀	0,33 φ′ _k	0,5 <i>φ</i> ′ _k	
d ₅₀ > 8mm	Smooth	< 0,1 <i>d</i> ₅₀	0°	0°	

Based on experience by Rijkswaterstaat

Earth pressures and wall friction

7.5 Geotechnical analysis

7.5.1 Determination of earth pressures

(5) <REQ> The amount of shear stress that can be mobilised at the interface between the ground and the structure shall be determined by the ground/structure interface coefficient (tan δ), where δ is the inclination of stresses applied to the interface.

(6) <REQ> The value of the ground/structure interface coefficient (tan δ) shall satisfy Formula 7.1:

```
\tan\delta \le k_{\delta} \times \tan\varphi
```

(7.1)

where:

- $\tan \varphi$ is the value of the soil's coefficient of internal friction;
- k_{δ} is a constant depending on the roughness of the ground structure interface and local disturbance during execution.
- (7) <REQ> The value of k_{ii} shall not exceed 1.0.
- (8) <PER> A value of k_{ii} = 1,0 may be assumed for concrete cast directly against soil and for stone infill or backfill used for crib walls and gabions.

(9) <RCM> The value of k_{ii} should not exceed 2/3 for retaining structures formed with smooth surfaces.

Earth pressures and wall friction

7.5.4 Values of passive earth pressure

(5) <REQ> If limiting values of passive earth pressure are calculated by assuming planar failure surfaces, the ground/structure interface coefficient (tan δ) in Formula (7.1) shall be taken as 0.

In our view too conservative for a requirement!

Wall friction Diaphragm walls

7.5 Geotechnical analysis

7.5.1 Determination of earth pressures

- (5) <REQ> The amount of shear stress that can be mobilised at the interface between the ground and the structure shall be determined by the ground/structure interface coefficient (tan δ), where δ is the inclination of stresses applied to the interface.
- (6) <REQ> The value of the ground/structure interface coefficient (tan δ) shall satisfy Formula 7.1:

```
\tan \delta \le k_{\delta} \times \tan \varphi \tag{7.1}
```

where:

- $\tan \varphi$ is the value of the soil's coefficient of internal friction;
- k_{δ} is a constant depending on the roughness of the ground structure interface and local disturbance during execution.

(7) <REQ> The value of k_i shall not exceed 1.0.

- (8) <PER> A value of k_{ii} = 1,0 may be assumed for concrete cast directly against soil and for stone infill or backfill used for crib walls and gabions.
- (9) <RCM> The value of k_i should not exceed 2/3 for retaining structures formed with smooth surfaces.

Installation of Diaphragm walls

Use of support fluid





Bentonite in the excavated trench
Trench stability: Microstability

filtercake in case of coarse material:



Trench stability: Micro stability



forming of filtercake in case of sand ($d_{10} < 0.2$ mm)



Filtercake forming
 under laboratory
 circumstances



Filtercake, as peeled from a D-wall

MSc. Thesis: SKIN FRICTION OF DIAPHRAGM WALLS

Soil/D-wall interface: layered system

Experimental study: Direct-shear tests on sand/filter cake/concrete samples



Jip de Wolf









Conclusions for Diaphragm walls in sand $(d_{10} < 0.2 \text{mm})$

- Curved slip surfaces: $\delta'_{k} = \varphi'_{k}$ with a maximum of 20°
- Straight slip surfaces: $\delta'_{k} = 2/3 \varphi'_{k}$ with a maximum of 13.3°



Anchors

8.3 Materials

(4) <REQ> For grouted anchors, corrosion protection shall be in accordance with EN 1537.

EN 1537 focusses on grouted anchors with high tensile strength:

- For permanent anchors, full corrosion protection is required
- This is needed if steel vulnerable to forms of pit corrosion => brittle failure

Anchors of steel with lower tensile strength ($f_v \le 500$ to 600 N/mm²)

- In the Netherlands those anchors are often used
- These steels are not vulnerable for forms of pit corrosion, only general corrosion
- For these anchors a corrosion rate / residual cross section end of life span is formulated

Concluding statements for discussion

Retaining walls

- Sensitivity analyses should be required
 - for groundwater level at the passive side
 - for subgrade reaction coefficients
- $\delta = 0$ for all methods with planar failure surfaces is too conservative
- For Diaphragm walls in sand $\delta=\phi$ is too optimistic

Anchors

• Demanding EN1537 corrosion protection for all grouted anchors is too conservative and rules out many used anchors in the Netherlands!

Pile Load Testing in The Netherlands. What happens in practice?





Pile load testing: Dutch practice



Seminar New Eurocode





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ternational Conference on

Piling and Deep Foundations

Amsterdam, 31st May – 2nd June 2006

Session Comparison Event: EC 7 Calculation

Maurice Bottiau,

Group Commercial Director, Franki Geotechnics B

Wolf-R. Linder and Björn Böhle

Brückner Grundbau, Essen

Chairman and member EFFC, Technical Working Group

Frits van Tol

10th Int'l Conf. Piling & Deep Foundations: Ams Session: Comparison Event: EC 7 Calculations

Techn. University of Delft, GeoDelft



Example 1: bored pile / pile group

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R





But times have changed

- NEN-EN 1997-1+C1+A1:2016
 >NEN 9997-1+C2: 2017
- α_p -/- 30%
 mare / lerger
 - more / larger piles
 - + installation energy
 - feasability
- NPR 7201: 2017
 - Pile testing culture for α_p >?

CUR-report 229 – "Axial bearing capacity of piles"

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NPR- Axial pile load tests 4 Classes

Class	Testload	Method	Measurement	Result
A1	Failure	SLT + sensors	Separate shaft / tip	α -factors (NL or local)
A2	Failure	SLT / RLT + sensors	Separate shaft / tip	Pile capacity project
В	Failure	SLT / RLT	Displacement top	Pile capacity project
С	1,37 – 1,67 F _d	SLT / RLT	Displacement top	Acceptance pile design
D	1,0 F _d	SLT / RLT	Displacement top	Acceptance specific pile



....3 years later

- Pile tests at projects
- <u>National</u> α_s , α_p en α_t -factors
- <u>R&D</u>

Projects: Port of Rotterdam

Motivation

- New set of pile base factors results significant increase in project costs.
- No foundation pile failure are known in Rotterdam
- Much higher risk of damage during installation

<u>Scope</u>

- 4 precast concrete piles # 450x450
- Steel test frame, 8 grout anchors
- Test load 9,000 kN



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Full scale field test 2017 Waalhaven Rotterdam

Project costs

■ €450,000

Results

- Failure load: 6,500 kN
- 25% less foundation piles

Benefits

- 5% reduction of project costs
- ≈€550,000



1947 70 2017

Projects: van Rossum, Crux, Van 't Hek

Motivation

- High resistance sand layer below NAP -/- 25m
- Risk of low production and so delay on schedule
- Much higher risk of non withdrawal of casings

<u>Scope</u>

- 1 suitability pile SI Ø 762/950 (DDI)
- 3 load test piles SI Ø 609/850 (DDI)



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RLT: StatRapid, 40 ton

Results

- Failure load: 7,000 kN
- $\alpha_s = 0.009, \alpha_p = 0.84 \text{ [x q_c]}$
- PTL NAP -/- 25m
- 10% less foundation piles







<u>National</u> α_s , α_p : contractors

Situation

Motivation

- Procedures
 - Effect of soil conditions
 - Method Statement documented
 - $\circ \ \alpha \text{-factors} \ \text{only} \ \text{valid for concerning} \\ \text{supplier}$
- Costs



$\frac{National}{Rotterdam} \alpha_{s}, \alpha_{p}: Port of$

Motivation

- Reduce installation risks
- Optimize project costs (change SI-piles into vibro piles??)
- CO₂ reduction
- Derive appropriate values for α_p and α_s and limiting value=> A1 test.
- Verify existing design methods (Koppejan)

3 km new deep sea quay wall



Full scale field test 2019/2020 MV2, Rotterdam

<u>Scope</u>

- 4 precast concrete piles # 400x400.
- 4 SI piles Ø 609/850
- 4 Vibro piles Ø 356/480
- Spider-shaped test frame
- 100 SI-anchors.
- Project costs ≈ €2,500,000
- ⇒ Test load **25,000 kN** !!! ⇒ Planning: Nov 2019 – Jan 2020





₴



TU Delft: Prof. Dr. Ken Gavin

- Installation effects on σ'_{gr} => α_{p}
- Installation effects on α_s
 => aging / set up
- Length / depth effects on α_s

<u>NVAF</u>

Installation variables SI-piles



R&D: NVAF

Installation variables

- Shape pile tip
- Flat tip
- o Conical tip





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R&D: NVAF

<u>Results</u>				Pile	Tip shape	α _n	α
SI piles			3	flat	0.31	0.007	
				7	flat	0.35	800.0
Driven piles				mean		0.008	
				2	conical	0.40	0.008
Pile	Tip shape	α_{p}	α_{s}	6	conical	0.39	800.0
1	flat	0.48	0.007		mean		0.008
					Δ	17.5 %	0 %



R&D: NVAF

Installation variables

- Shape pile tip
- Grouting parameters
 - Flow [l/min]
 - **W.B.R.**
 - \circ Tip grouting



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Pile load testing: Dutch practice

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Hopeful development

- **Contractors**
- **Owners**
- Science
- NEN





Dank voor uw aanwezigheid!

