

# EMC on a system level



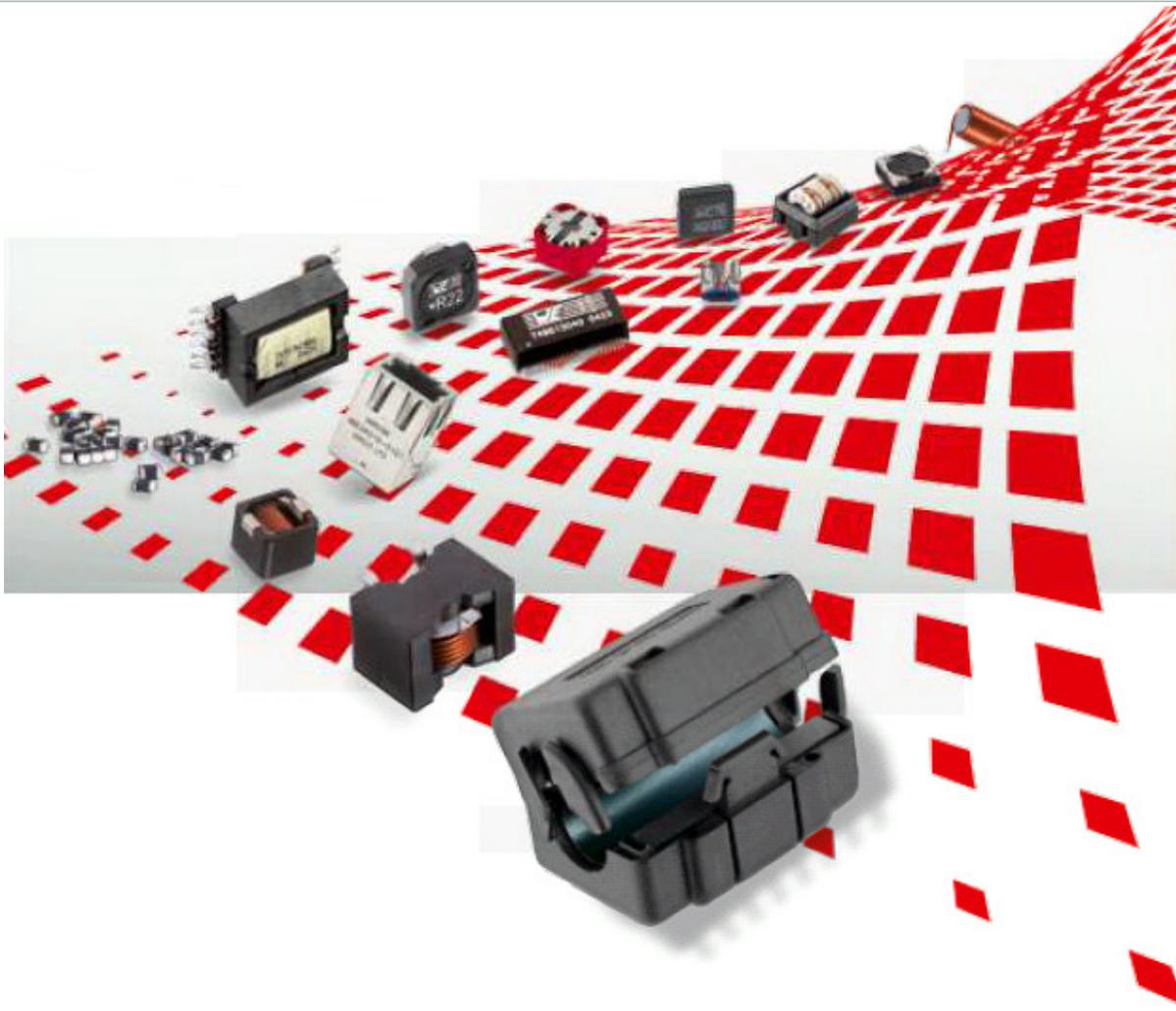
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7. November 2016

# Agenda



- **Kinds of Interferences**
- **Core materials**
- **Cable Ferrites**
- **Shielding materials**
- **Conclusion**
- **Q & A**

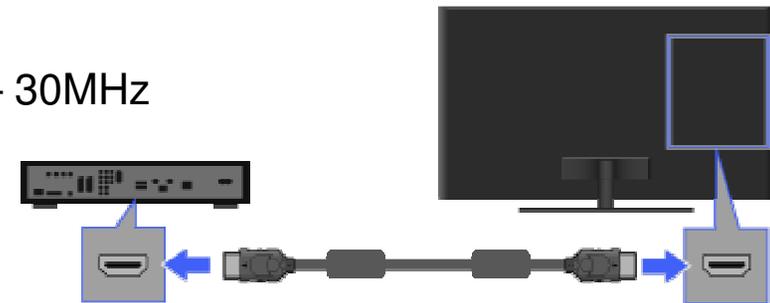
# Kinds of Interferences

## ■ Origin of an Interference:

- Change of Voltage and Current in the disturbing source

## ■ Conductive Interferences:

- Standard definition: Test at EMC Lab from 150kHz – 30MHz
- For Differential Mode disturbances



## ■ Radiated Interferences:

- Standard definition: Test at EMC Lab from 30MHz – 2GHz
- For Common Mode disturbances



## ■ Conclusion:

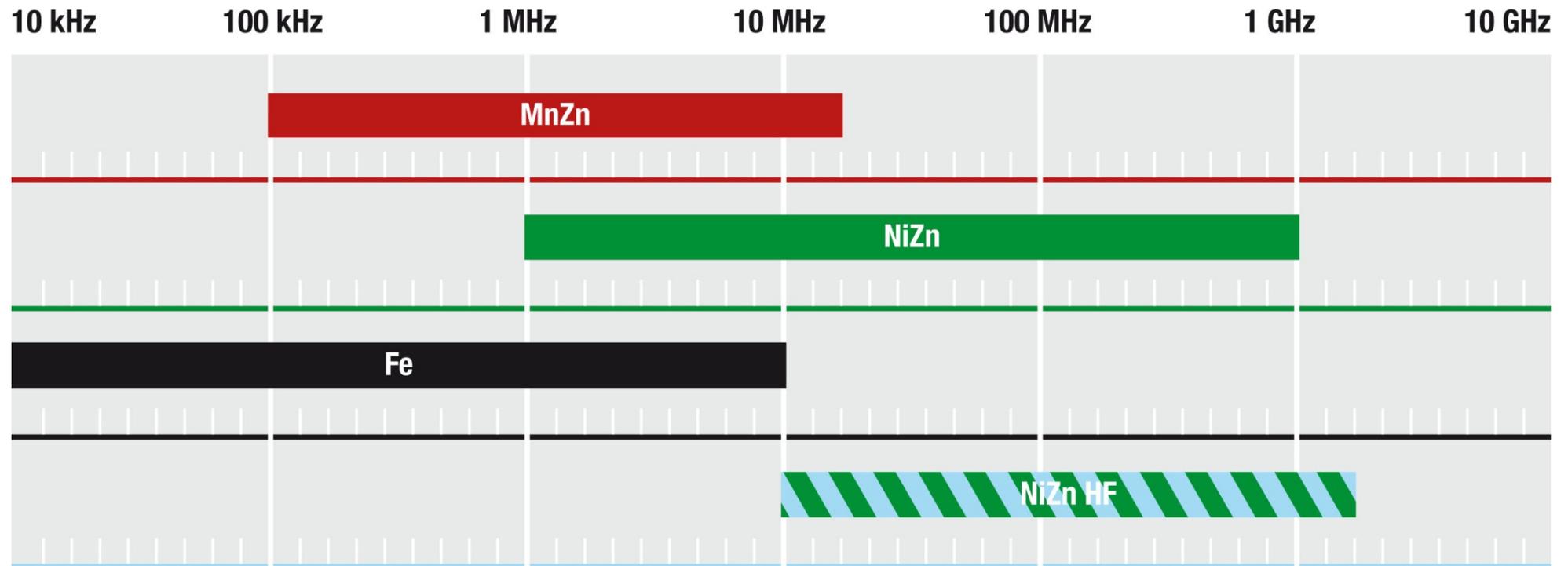
- Depending on the frequency we have different kind of interferences



# Different Core materials

## Step 1: Check the frequency range

### Frequency Range



# Solid Cores

- **Planned EMI Suppression**
- **Smaller Dimensions**
- **Cheaper**
- **No Rattling** 😊



WE-Flat

WE-AFB

WE-TOF

# Snap Ferrites (STAR-Series)

- **Subsequent EMI Suppression**
- **Key Technology**
  - Patented
  - Inner security lock
  - No unauthorized removing
- **Fixation of the cable**
- **Cable Clamping Protection**



Star-Ring

Star-Bueno

Star-Flat

Star-Tec

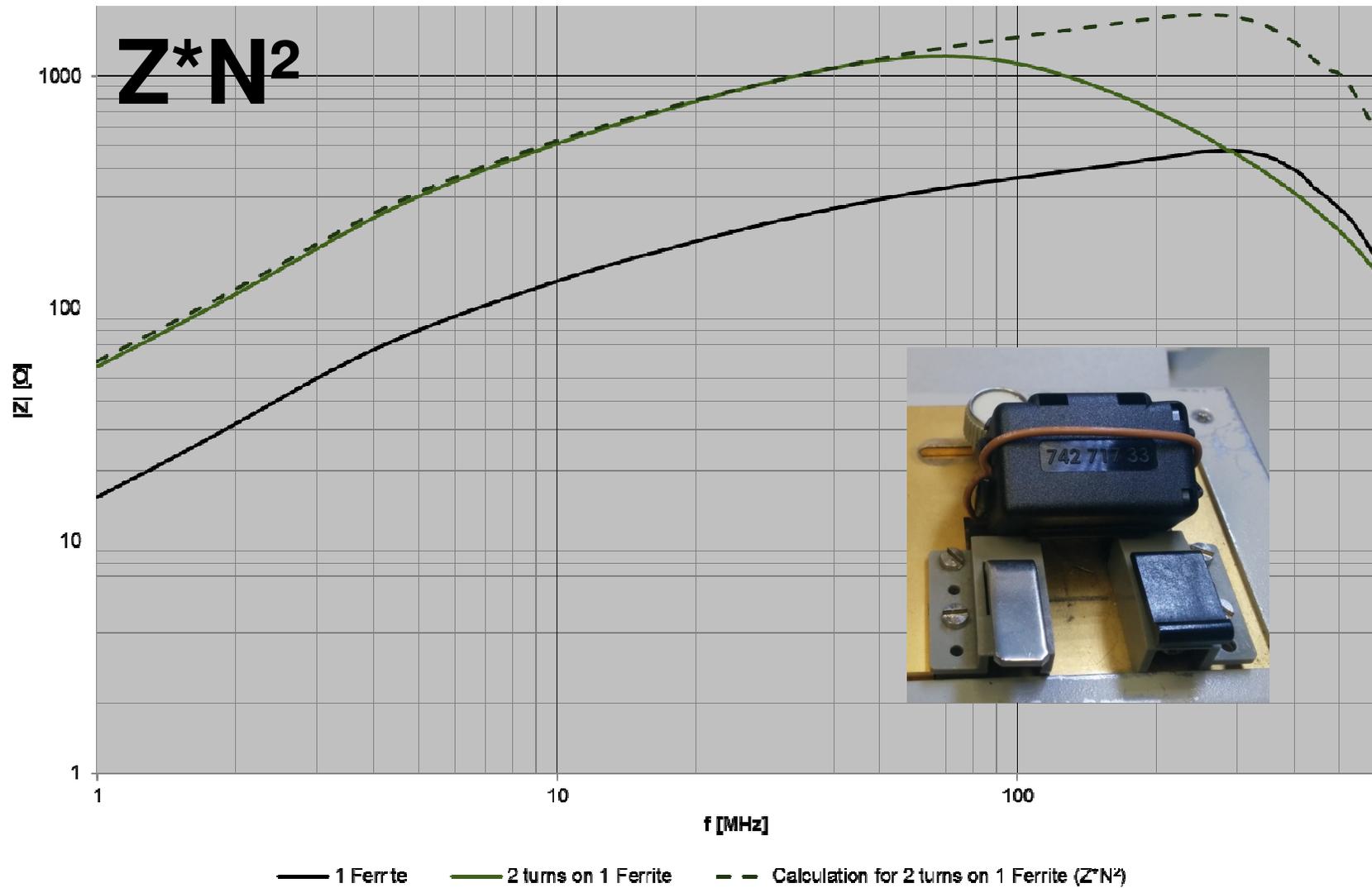
Star-Fix

Star-Fix LFS

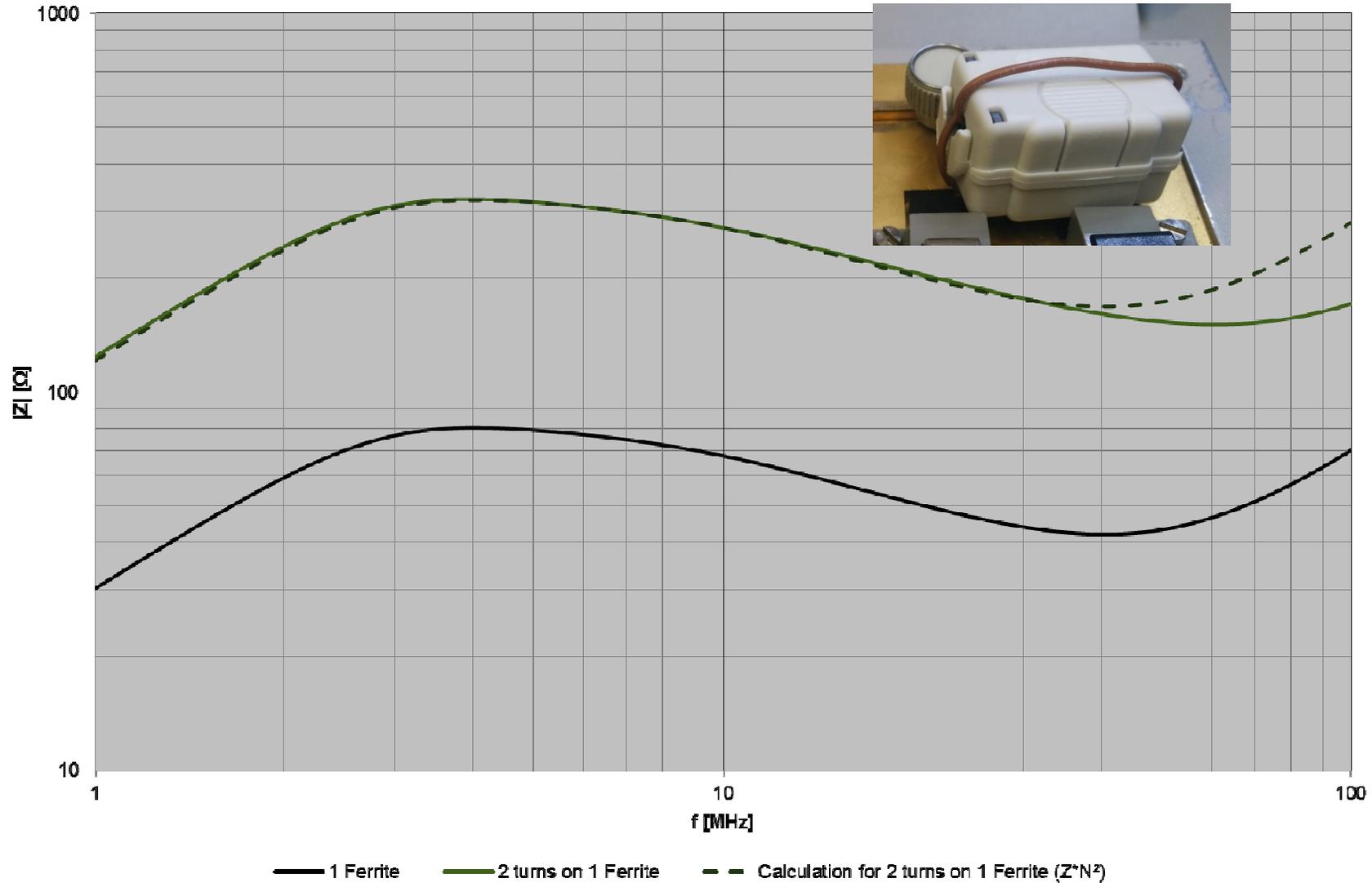
Star-Gap

Key

# NiZn Ferrite 74271733 – 2 turns on 1 Ferrite



# MnZn Ferrite 74272733 – 1 Ferrite 2 turns



# Application of Cable Ferrites

## ■ Usage for:

- Interference suppression
- Conductive and radiated emissions
- Common and differential mode noise



## ■ Benefits:

- Fast and cheap solution to ensure delivery
- No redesign of the printed circuit needed
- No influence to the data signal

## ■ Application Areas:

- Computer, Industry, Consumer products, Telecommunication...

## ■ Conclusion:

- Cable ferrites are used to eliminate EMI-Problems!



## EMC SHIELDING

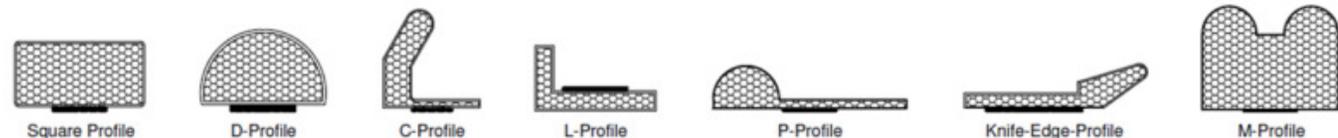
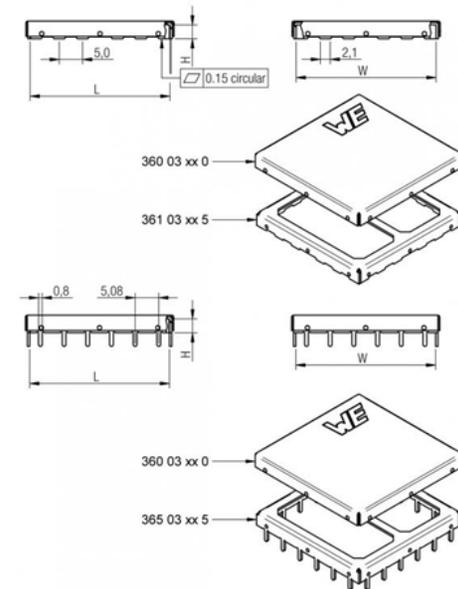
# EMC Shielding



## ■ What is EMC shielding?

### Designing:

- Material:
  - Conductivity
  - Permeability
  - Permittivity
  - Galvanic properties
- Shape
- Mechanical properties
  - Flexibility
  - Mechanical resistance

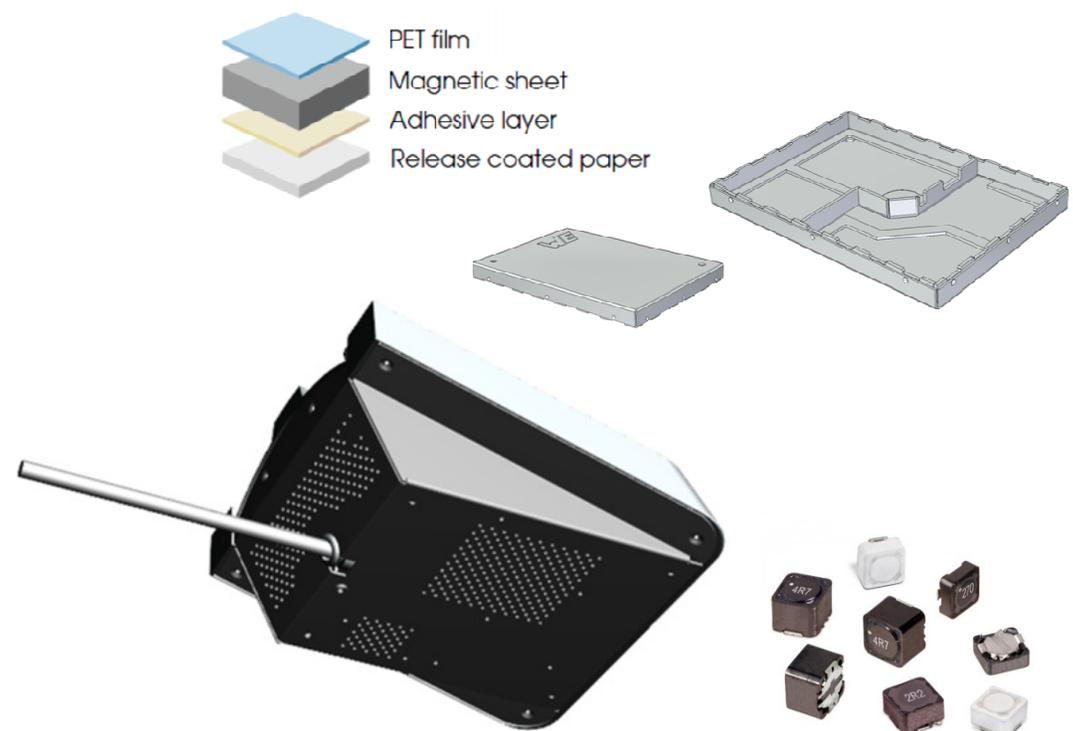


# EMC Shielding

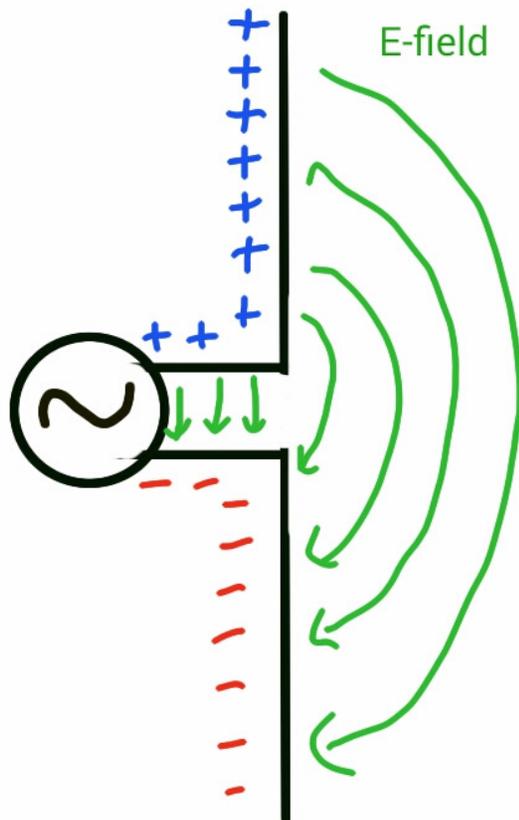
## ■ What is EMC shielding?

### Placing:

- Fixing method:
  - Adhesive
  - Solder
  - Screw
  - Assembly
- Location:
  - Component
  - PCB
  - System
  - Building



# EMC Radiation



$$\lambda = \frac{C}{F}$$

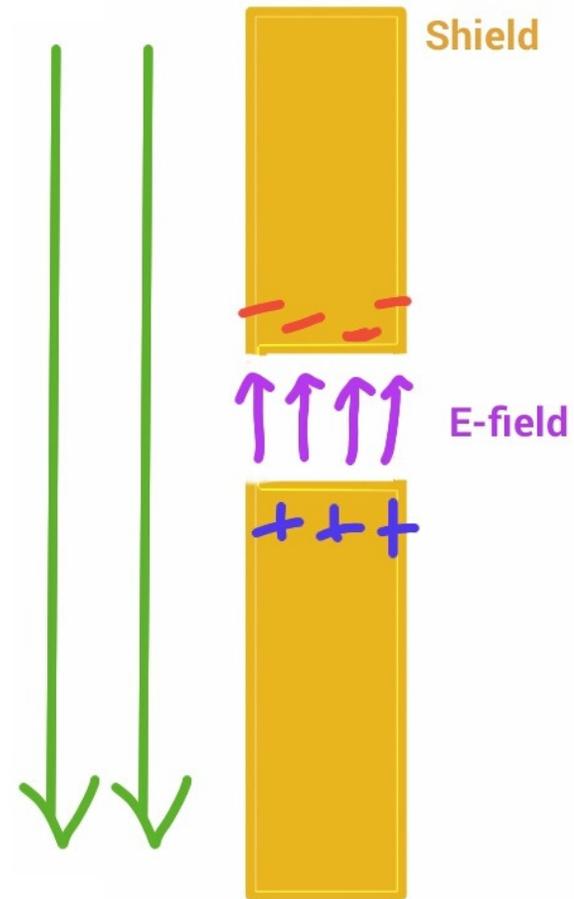
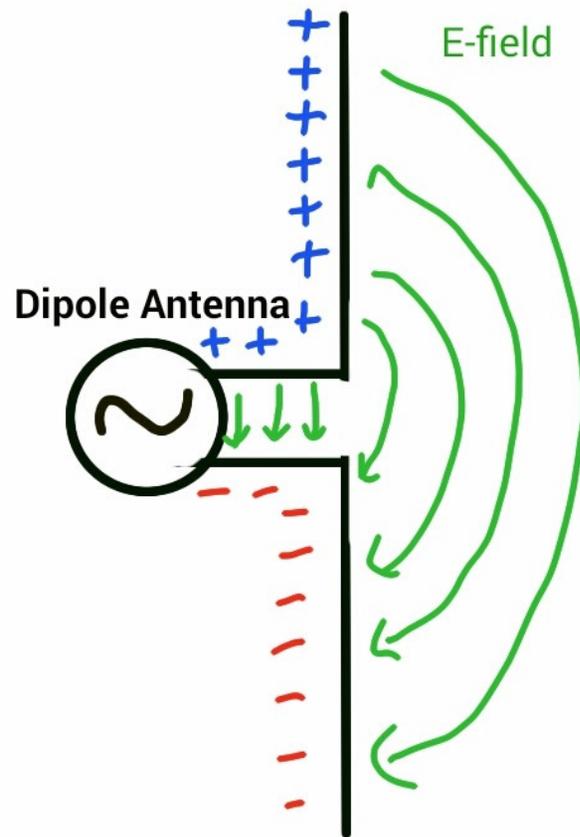
$\lambda$  — wavelength  
 $C$  — wave speed  
 $F$  — frequency



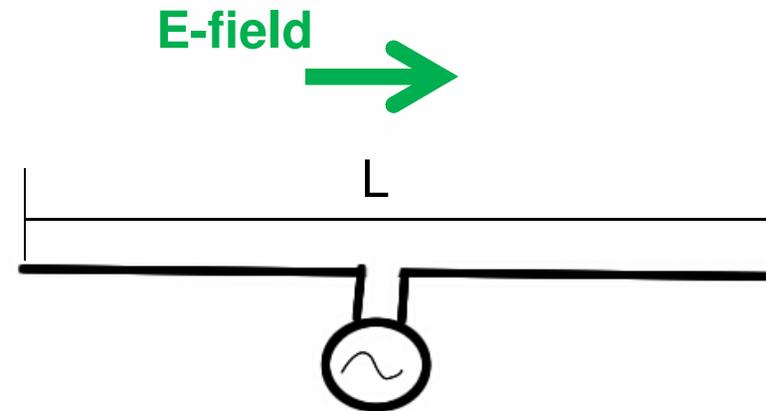
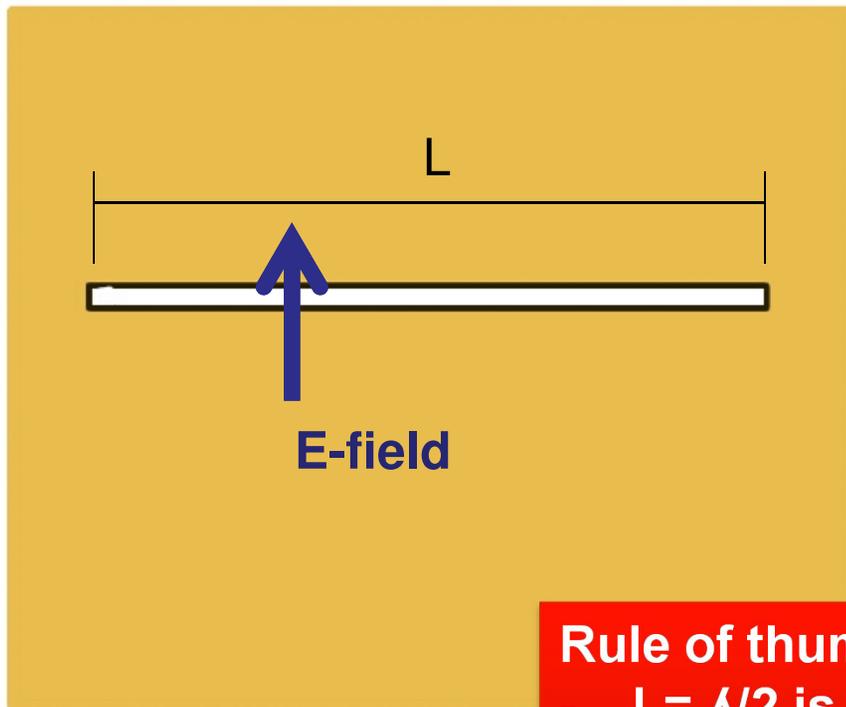
## Rule of thumb :

- $L = \lambda/2$  is a perfect dipole antenna
- $L < \lambda/100$  is a bad antenna

# EMC Radiation



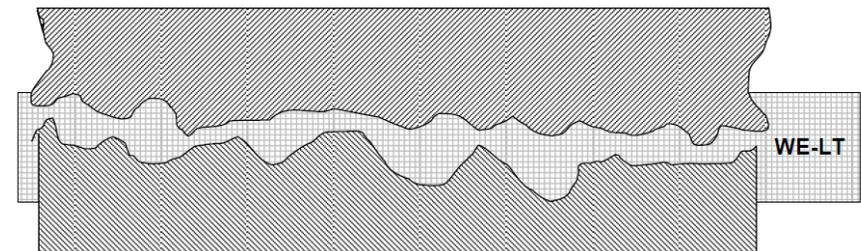
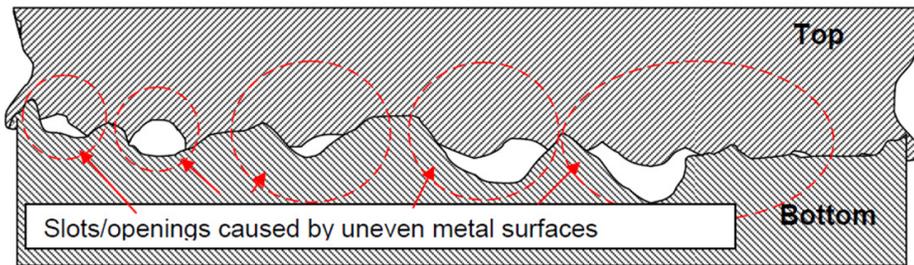
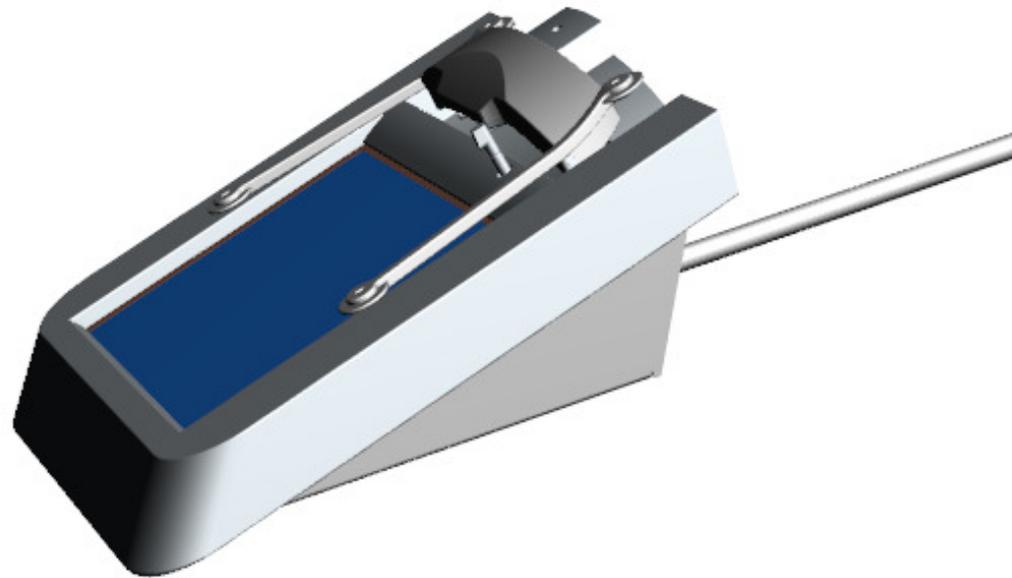
# EMC Radiation



## Rule of thumb :

- $L = \lambda/2$  is a perfect dipole antenna
- $L < \lambda/100$  for a shielding effectiveness of 60dB

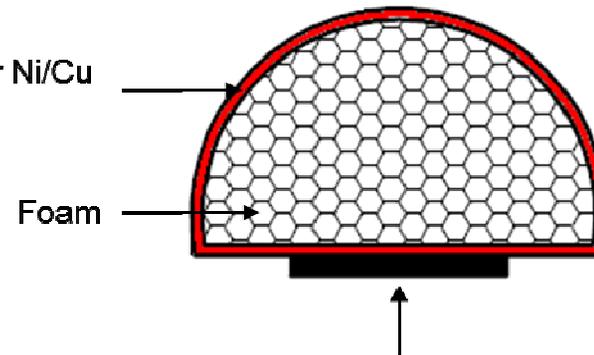
# EMC Design of Electronic Devices: Joints and seams



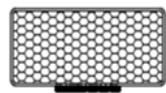
# EMC Design of Electronic Devices: Joints and seams



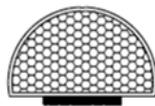
Metallized Fiber Ni/Cu  
(as standard)



Rayon Paper with acrylic adhesive /  
Aluminium foil with conductive adhesive



Square Profile



D-Profile



C-Profile



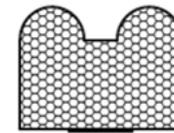
L-Profile



P-Profile

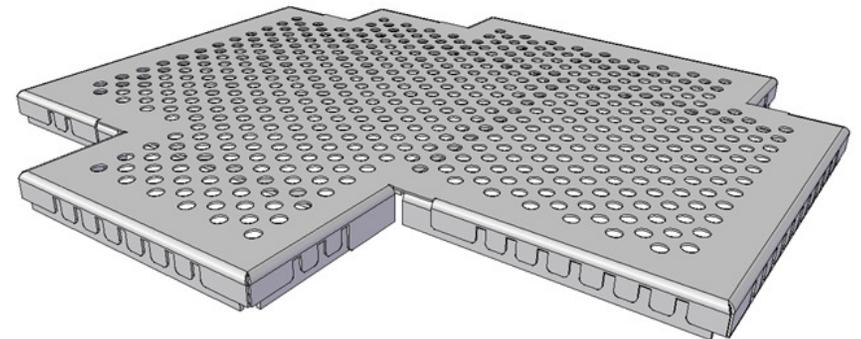
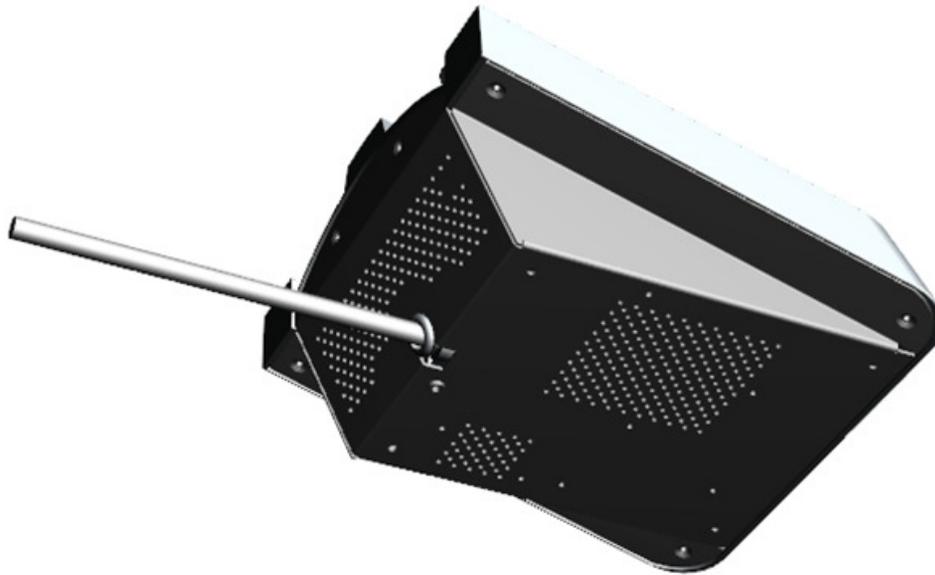


Knife-Edge-Profile

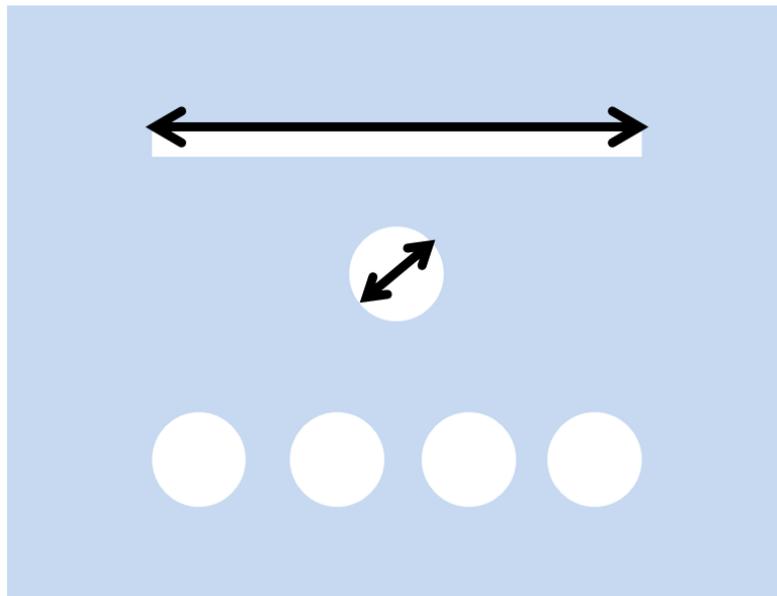


M-Profile

# EMC Design of Electronic Devices: Ventilation



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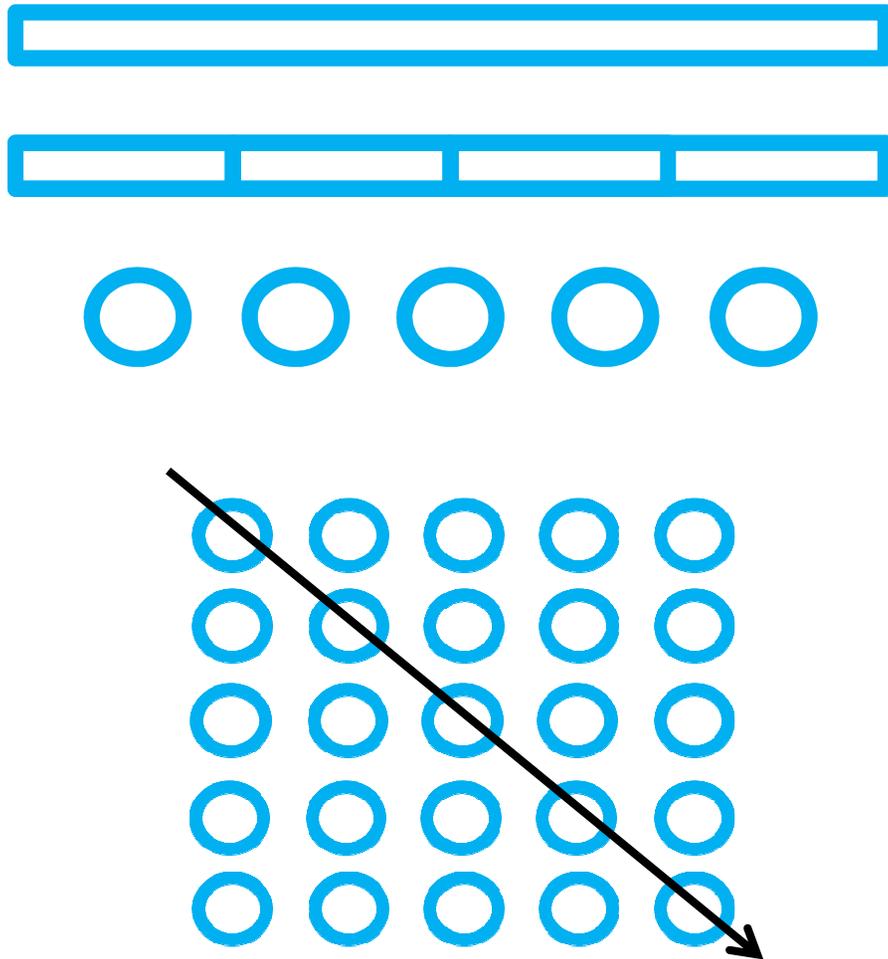


## Maximum length for 20dB Shielding Effectiveness

Frequency (MHz)	Maximum length (cm)
30	46
50	30
100	15
300	5
500	3
1000	1.5
3000	0.2

Source: Electromagnetic Compatibility Engineering. Henry W. Ott

# EMC Design of Electronic Devices: Ventilation

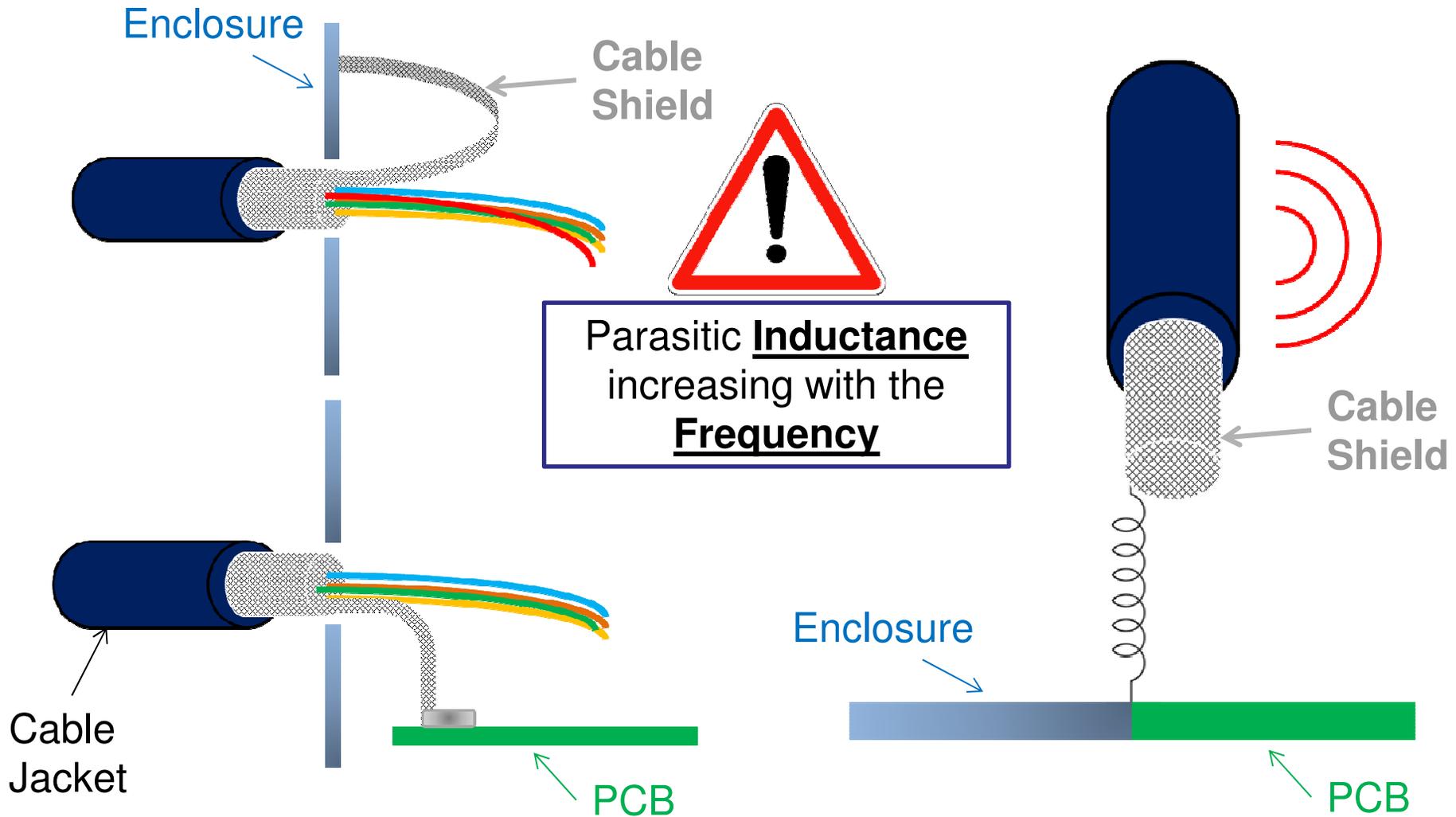


Reduction of Shielding Effectiveness versus the Number of Apertures

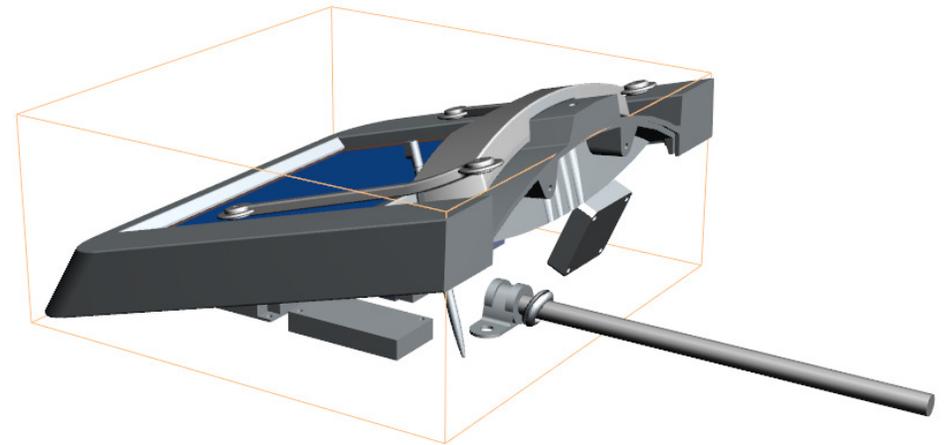
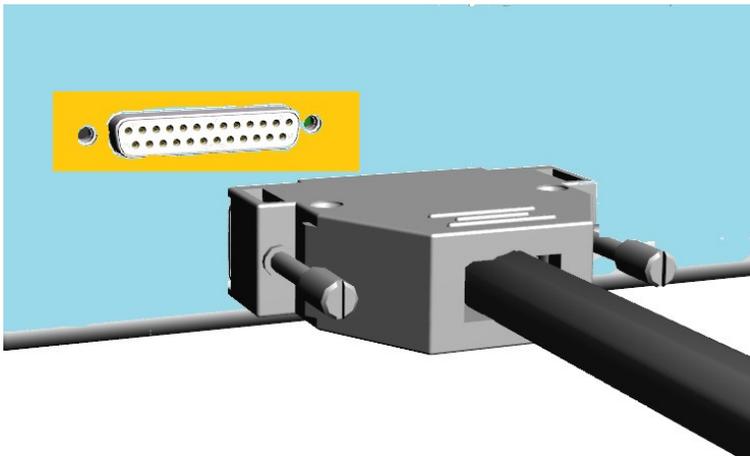
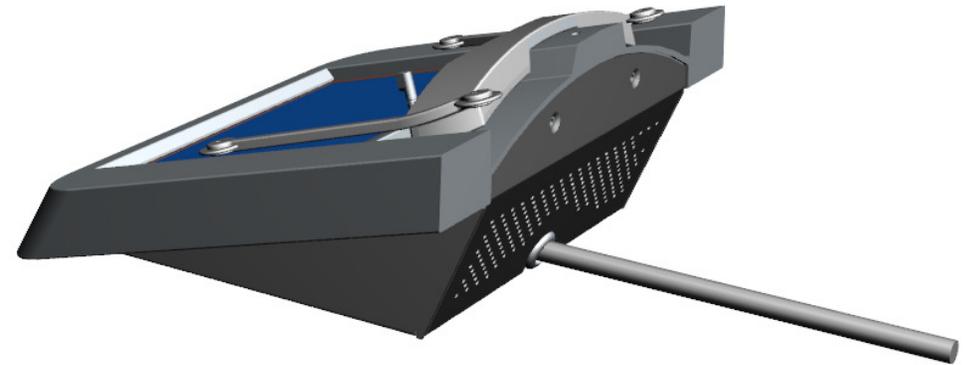
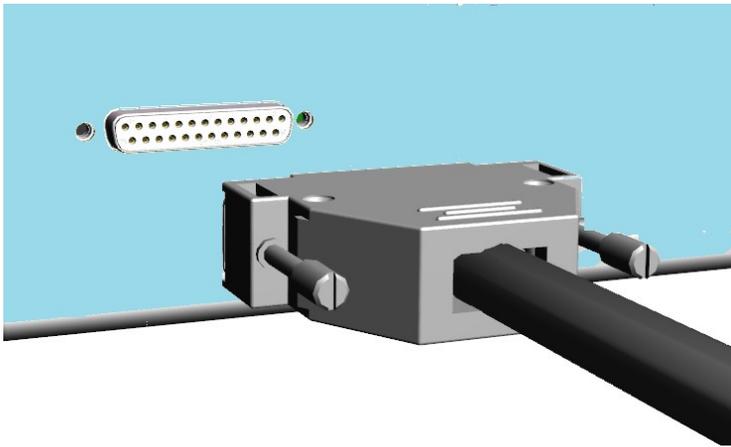
Number	Shielding Reduction
2	-3
4	-6
6	-8
8	-9
10	-10
20	-13
30	-15
40	-16
50	-17
100	-20

Source: Electromagnetic Compatibility Engineering. Henry W. Ott

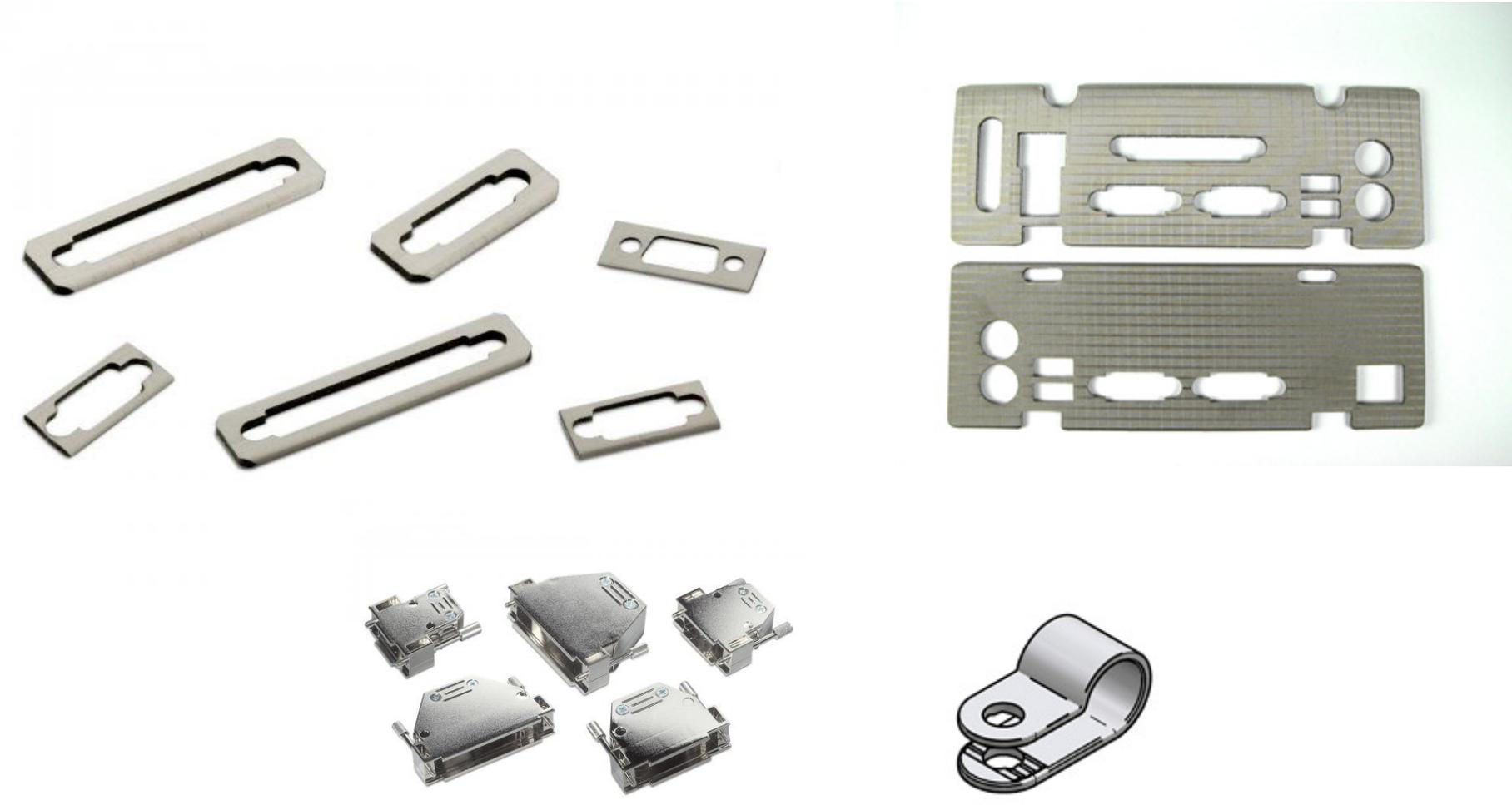
# EMC Design of Electronic Devices: Cable entry



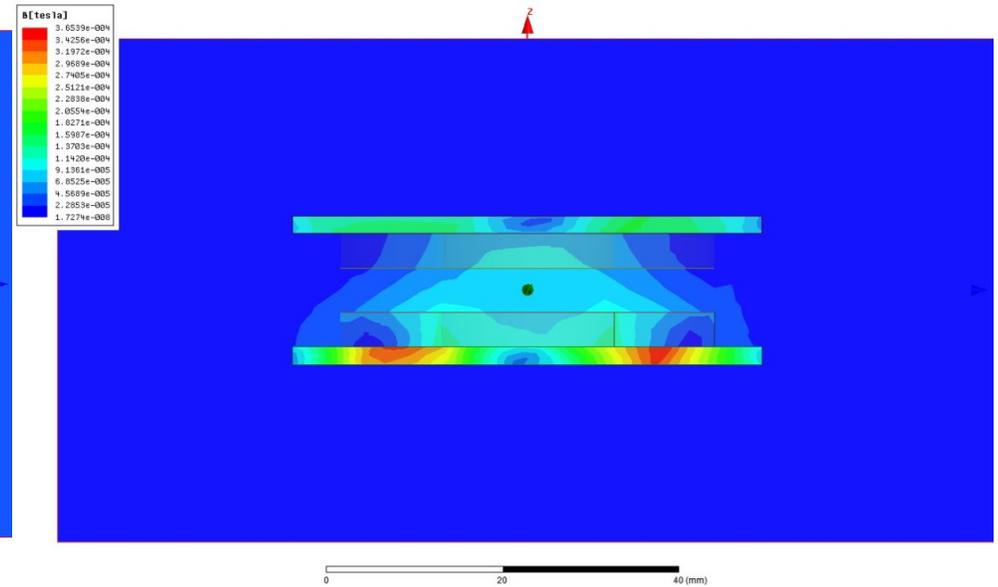
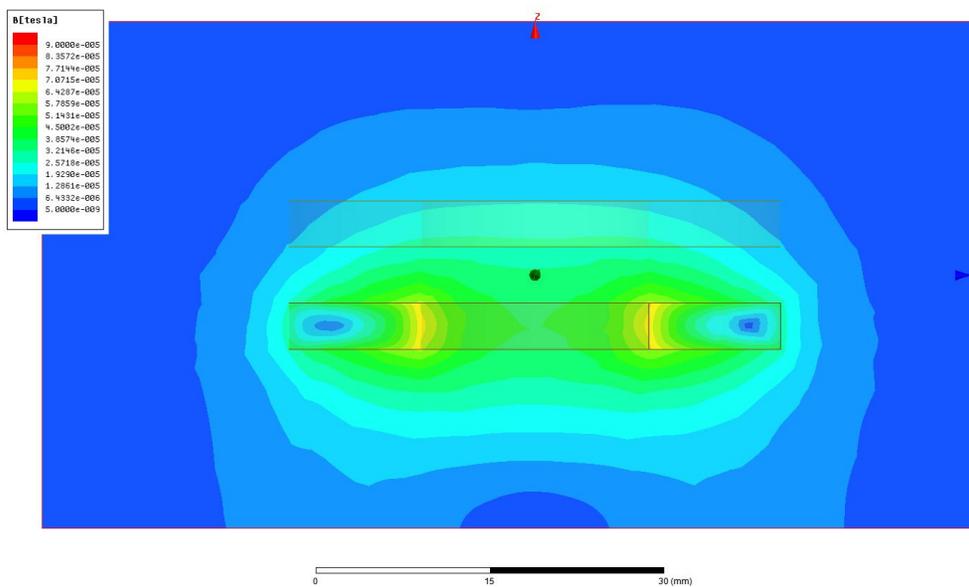
# EMC Design of Electronic Devices: Cable entry



# EMC Design of Electronic Devices: Cable entry



# Magnetic field

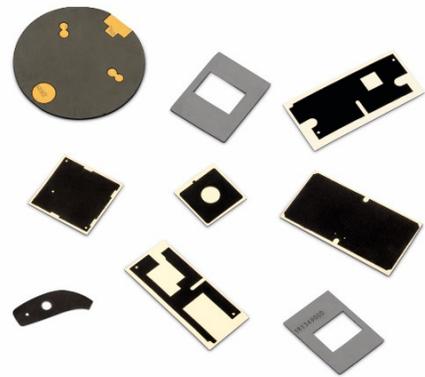


**Without Shielding**

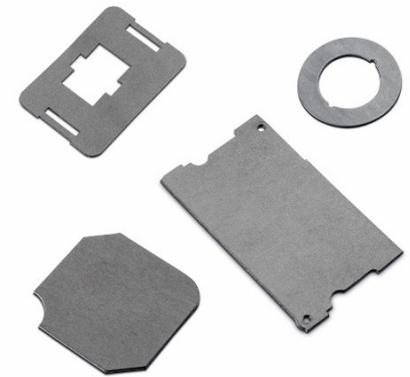
**With Magnetic Shielding**

# Soft Magnetic Shielding

## WE-FSFS Flexible Sintered Ferrite Sheet



## WE-FAS Flexible Absorber Sheet



# Application of shielding materials

## ■ Usage for:

- Interference suppression
- Only for radiated emissions



## ■ Benefits:

- Can be very effective up to 100 dB effectiveness.
- No redesign of the printed circuit needed

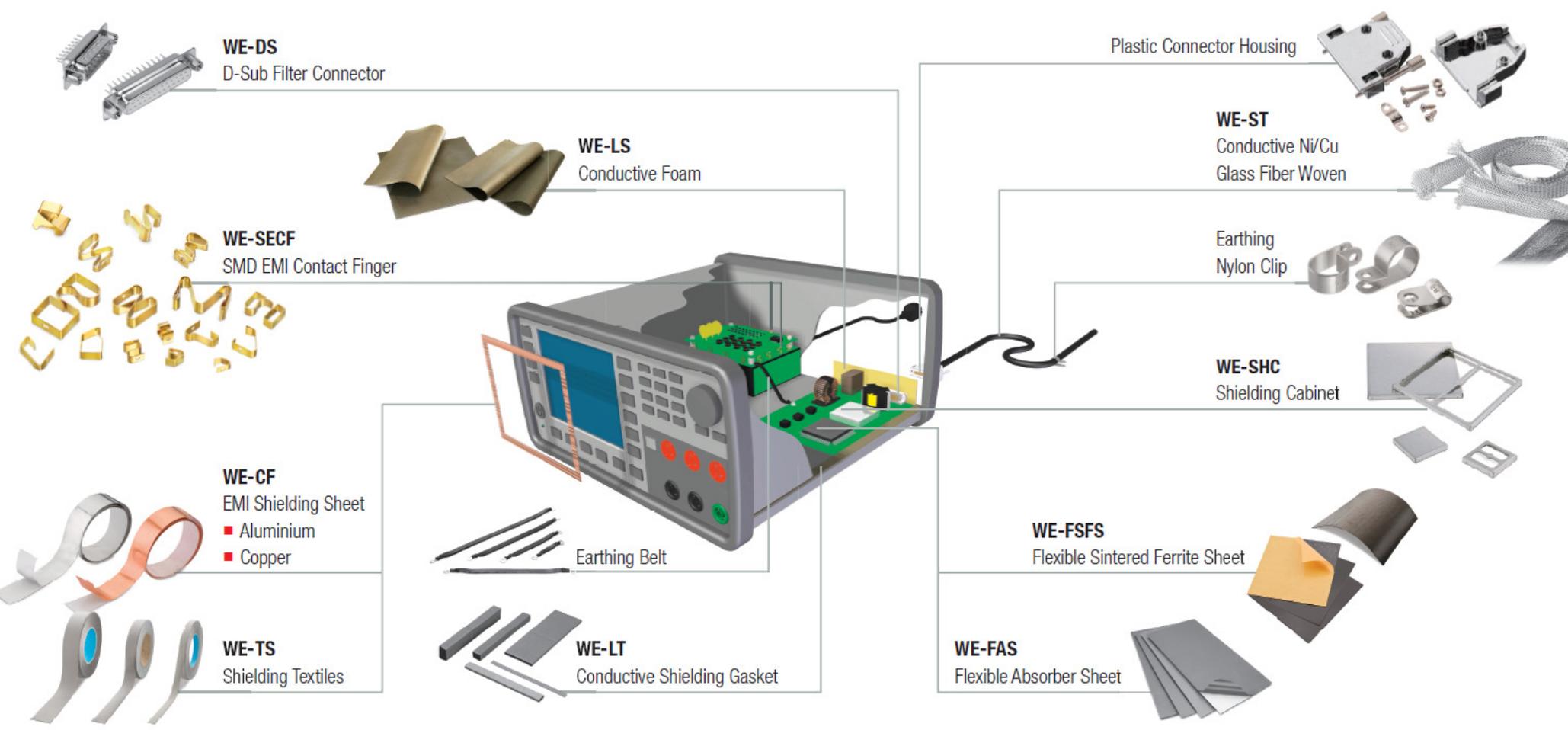
## ■ Application Areas:

- Computer, Industry, Consumer products, Telecommunication...

## ■ Conclusion:

- Shielding materials are used to eliminate radiated EMI-Problems!

# What WE have?



Thank you for your attention



# EMC on a system level



Any questions?