

Praktijkonderzoek ix35 FCEV



door:

Lejo Buning
(HAN Automotive Research)



Inhoud

- **Voorstellen**
- **HAN Automotive Research**
- **ix35 project**
- **Opzet**
- **Resultaten**
- **Vergelijk met BEV's & ICE's**
- **Vragen**

Lejo Buning

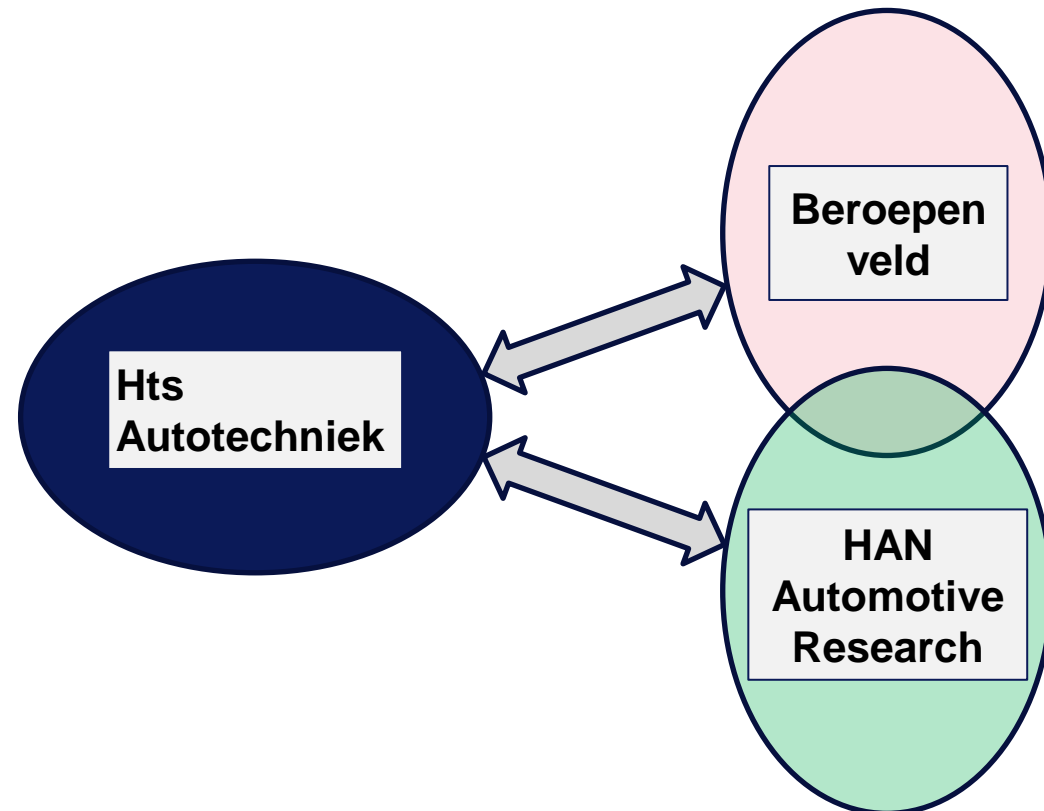
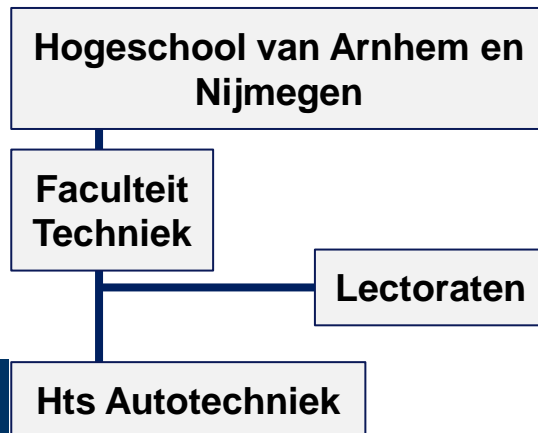
Wie is...

- 1956
- 1980
- 1992
- Nu
 - Projectleider *i*-Mobility
 - PdH-Candidate on Professional Higher Education



HAN Automotive Research

- Toegepast onderzoek
- Beroepenveld
- Onderwijs



HANAR - Projecten

- **INTRALOG**
- **VIANOVA**
- **Ix35 FCEV – Praktijk onderzoek**

INTRALOG - The project

Intelligent Autonomous Truck Applications in Logistics

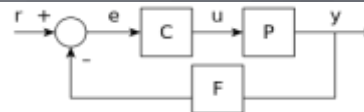
Main Goal: PPP improvement by AGVs, by



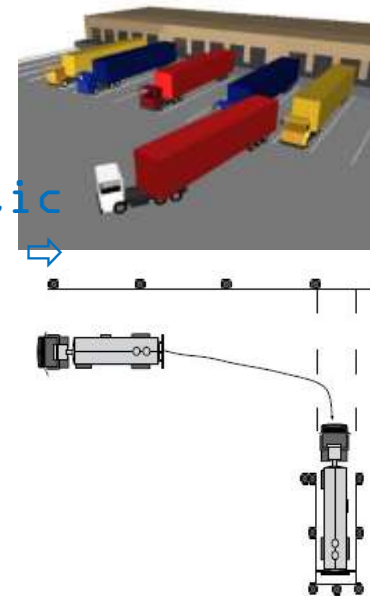
Business
↓ Requirements
(wp1)



AGT Control
design ⇒
(wp3)



Logistic
frame
work ⇒
(wp2)



Two Stage Autonomous Docking (Double Articulated Vehicle)

Via Nova

Image source: latimes.com



Traffic Conditions

Image source: patternsall.blogspot.com



Incidents

Image source www.lookers.co.uk



Road Anomalies

Image source : www.infobae.com



Slippery Roads

Image source : nypost.com



Temporary Conditions



Hyundai ix35 FCEV

Opdrachtgevers:

Gemeente Arnhem 1 voertuig en
Rijkswaterstaat 2 voertuigen

Onderzoek(deel)trajecten:

- Evaluate the fuel efficiency
- Assessment of the well-to-wheel energy usage
- Gain insight in the user experience of the vehicle



Hyundai ix35 FCEV

*2 jaar en 3 maanden
63 parameters
Nederland, België, Duitsland
Arnhem, Helmond en Rhoon*

Rhoon



Helmond



Arnhem



Hyundai ix35 FCEV



The fuel tank (1) has a pressure of 700 [bar]...

lithium polymer battery pack (2) of 24 [kWh], charged by the fuel cell (3) and captured when braking...

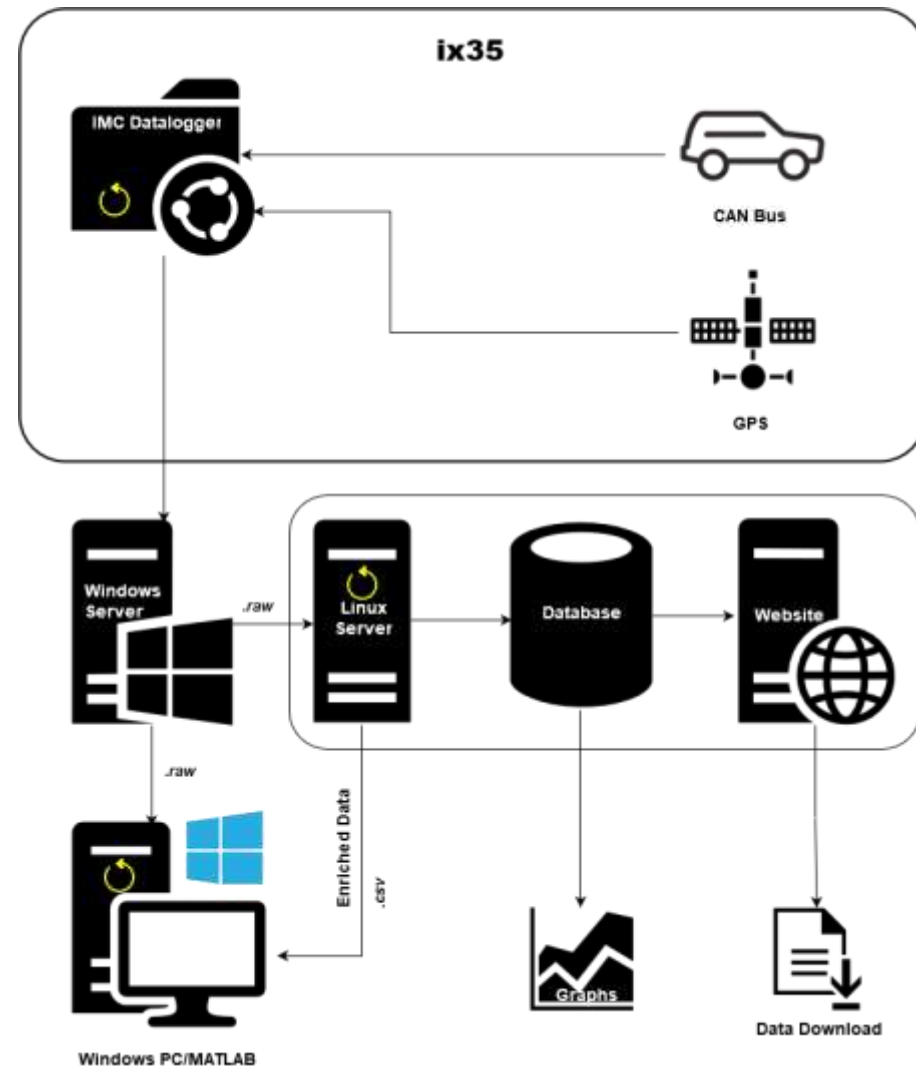
Inverter converts (4) direct current from the fuel cell to alternating current to the motor and regulates engine speed and torque.

The electronically controlled transmission (5) recovers energy during braking.

Data acquiring...

For monitoring - while driving - behavior, status and performance of the:

- Fuel tank
- Fuel cell system
- Driver
 - Subjective: surveys
 - Objective: steering, braking, lateral- and longitudinal behaviour (acceleration)
 - AC and Drive Selector



Fuel Efficiency (1)

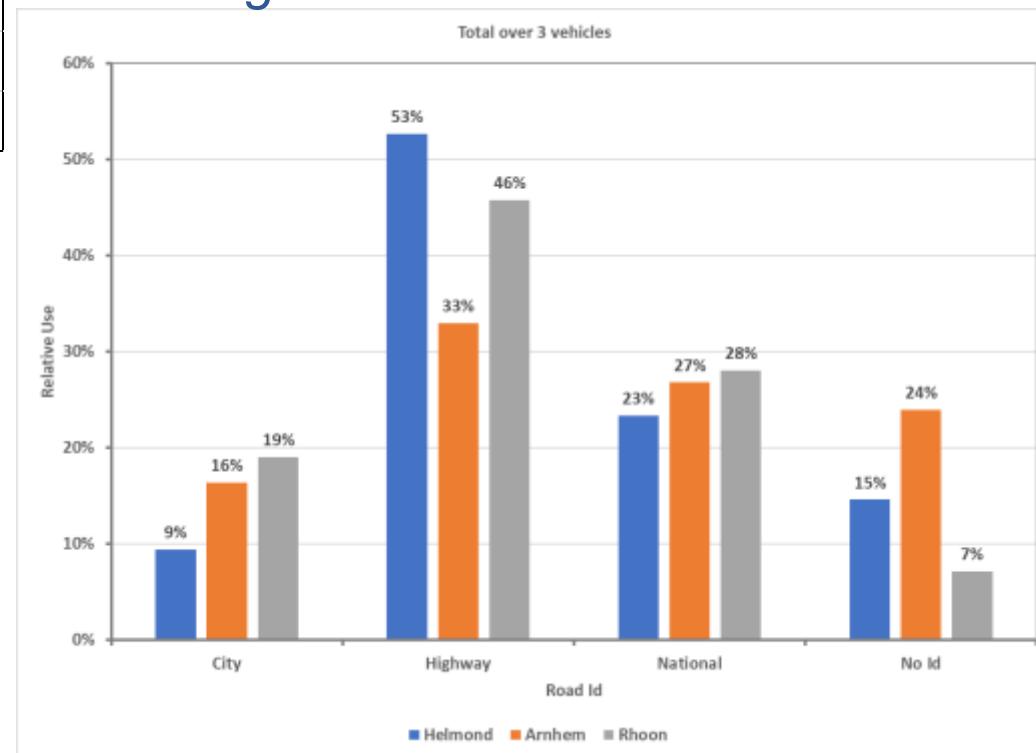
Vehicle	#Trips	Total trip time hr	Total distance covered km	Total Hydrogen mass kg	Mean values		
					Trip distance km	Speed km/hr	Fuel Efficiency km/kgH ₂
Helmond	681	477	32084	358.6	47	67	89.5
Arnhem	596	213	10205	124.8	17	47	81.8
Rhoon	1108	353	20067	257.8	18	57	77.9
Fleet	2385	1043	62356	741.1	-	-	84.1

Fuel Efficiency (2), Road type

Impact of road type on fuel efficiency

GPS_road	Mean Speed	Mean Fuel Efficiency
	km/hr	km/kgH2
City	17,7	81,6
Highway	88,7	83,4
National	41,7	85,1
No Id	40,7	81,2

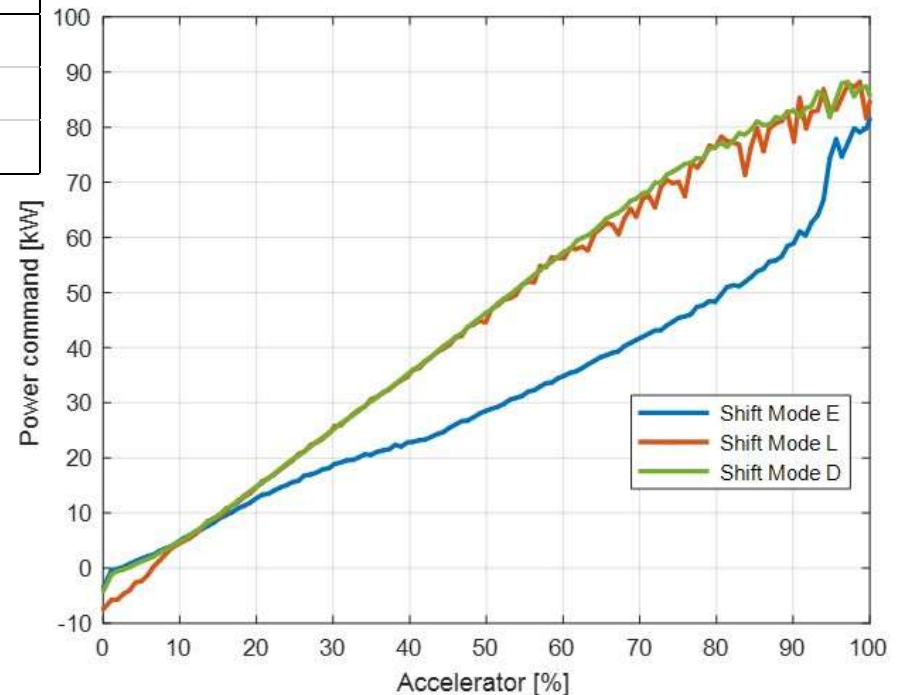
Helmond, Arnhem & Rhoon – Impact of road usage



Fuel Efficiency (3), Drive mode

Impact of the drive mode on fuel efficiency

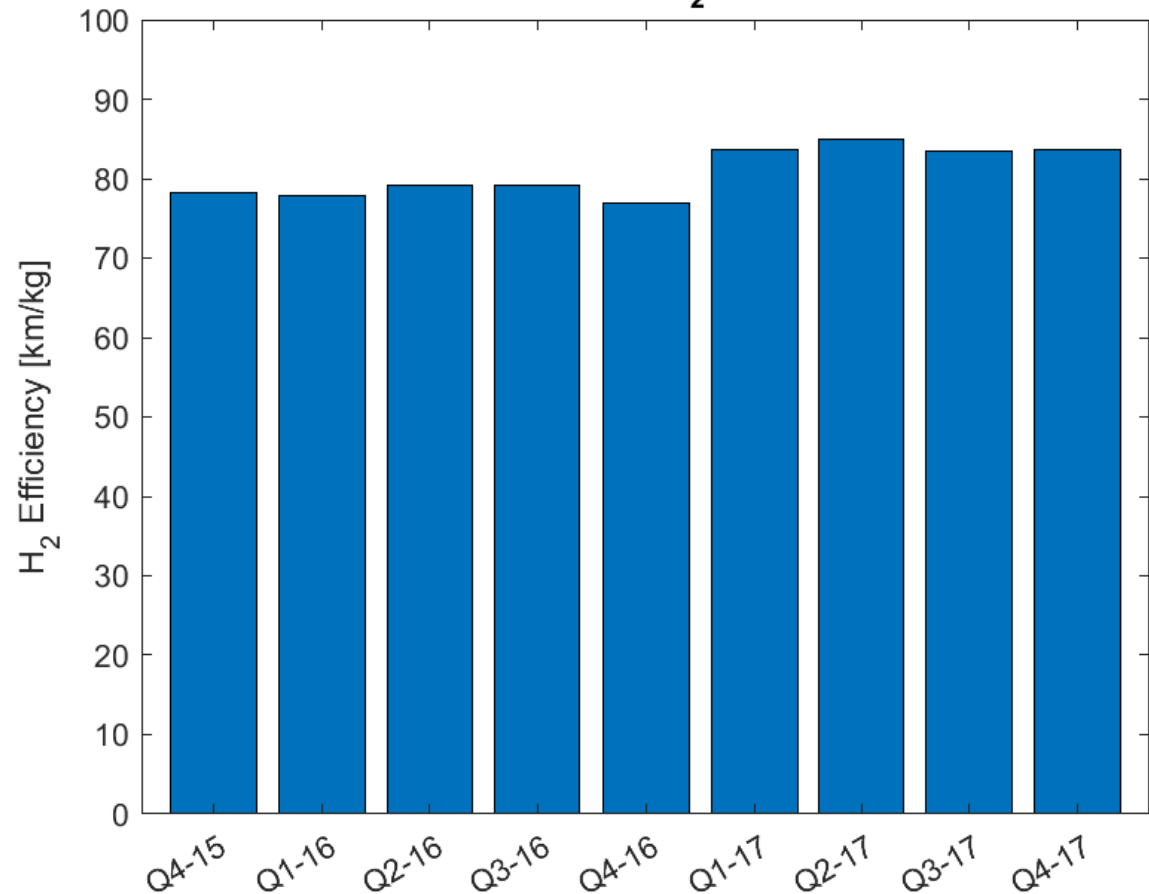
Drive Mode	Mean Accelerator Pedal position %	Mean Vehicle Speed km/hr	Mean Fuel Efficiency km/kgH ₂
D	18,7 (σ:17,6)	60,3	83,7
E	27,4 (σ:23,7)	65,3	84,0
L	15,3 (σ:17,2)	45,0	85,2



Fuel Efficiency (4 - Arnhem)

Aggregated results Arnhem vehicle - Fuel Efficiency

4-ZTB-51 Mean H₂ Efficiency



↓ 81.8 km/kgH₂

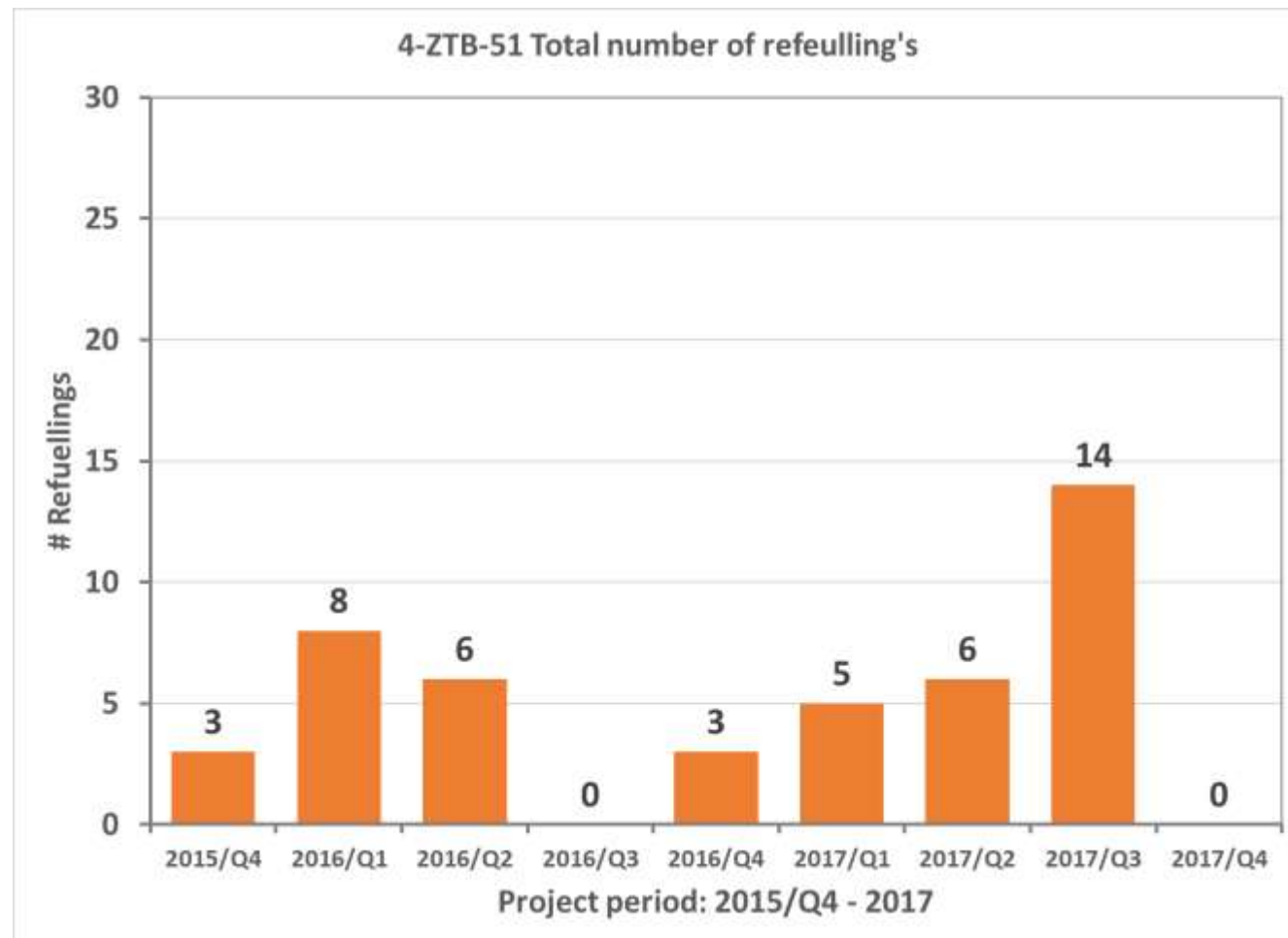
≈ 73.6 km/kgH₂

↑ 85.8 km/kgH₂



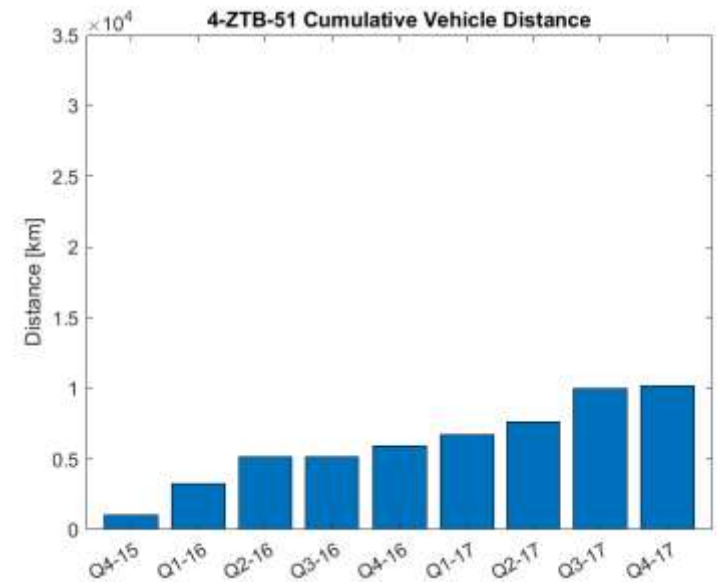
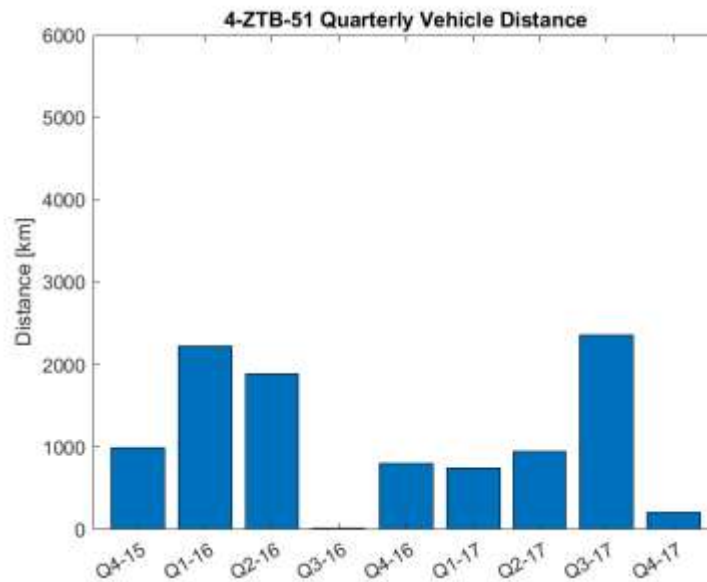
Fuel Efficiency (5 - Arnhem)

Arnhem vehicle - Quarterly refuels (vehicle data)



Fuel Efficiency (6 - Arnhem)

Aggregated results Arnhem vehicle - Distance driven

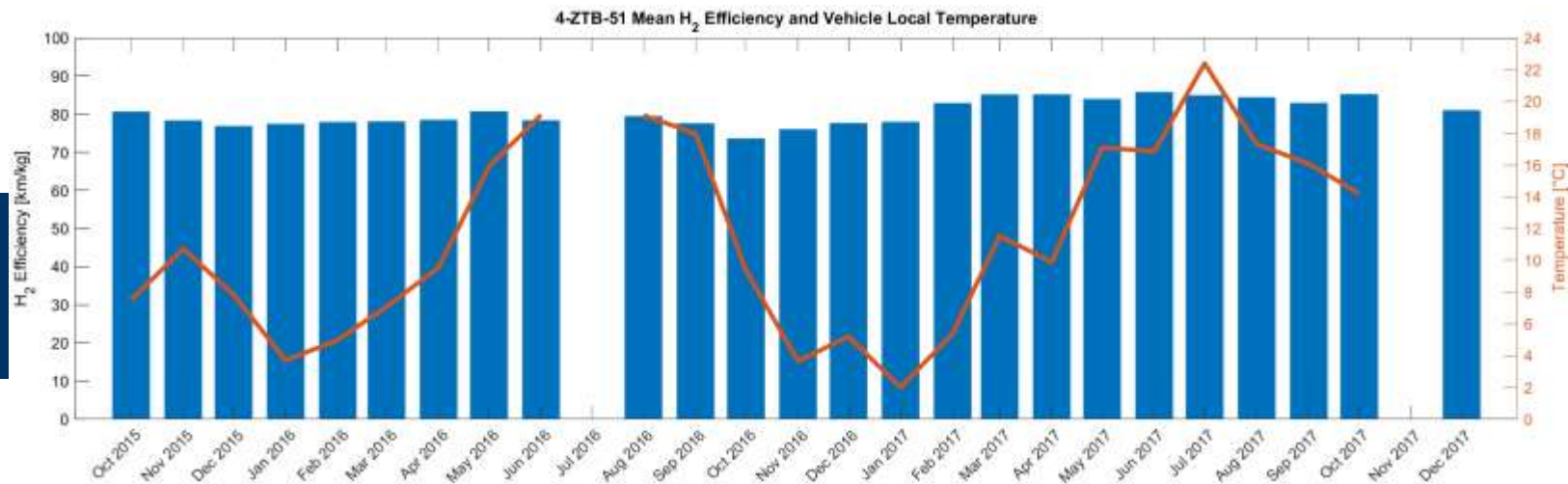


Fuel Efficiency (6 - Arnhem)

Arnhem vehicle - fuel consumption and temperature

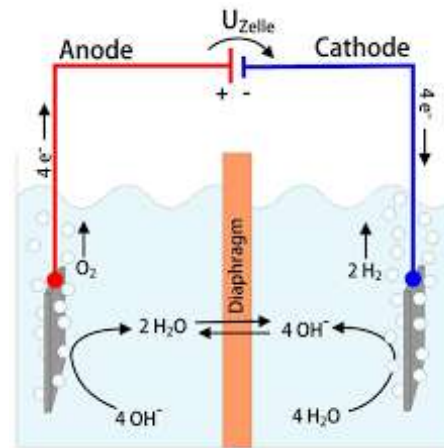
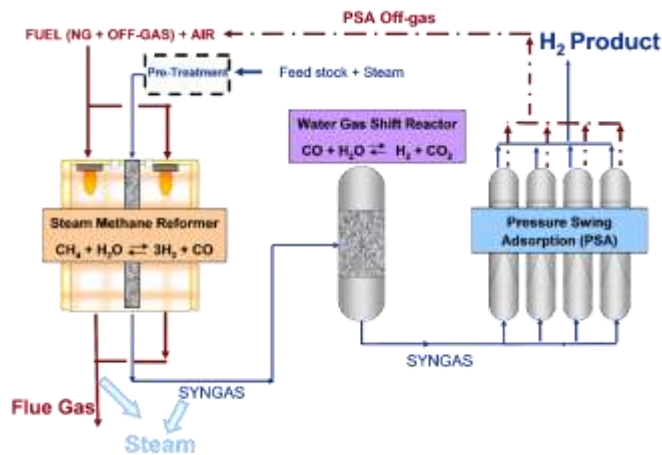
Average fuel efficiency **81.8 km/kgH₂**.
 The minimum **73.6 km/kgH₂** in October 2016 ($T_{AQ} = 9.4^{\circ}\text{C}$)
 The maximum **85.8 km/kgH₂** in June 2017 ($T_{AQ} = 16.9^{\circ}\text{C}$).

No impact of the environmental temperature on the fuel efficiency could be established.
 A minor effect could be seen in the min./max. value; during the summer months these values are little less than the winter months.
 The results during the month of august (2016 and 2017) can be affected by the repairs on the vehicle in those periods.



Well-to-Wheel (1)

Well-to-wheel (WTT) fuel chain, consisting of well-to-tank and tank-to-wheel parts.



Well to Tank (WTT)

Tank to Wheel (TTW)



Well-to-Wheel (1)

Helmond Waterstofnet	Rhoon Air Liquide			Arnhem HyGear
Electrolysis (on site)	Electrolysis (GC)	Electrolysis (GC _p)	SMR (pipe line)	SMR (on site)
8.5kg CO _{2EQ} per Tank	0.0kg CO _{2EQ} per Tank	9kg CO _{2EQ} per Tank	72.6 – 86.1kg CO _{2EQ} per Tank	72.6kg CO _{2EQ} per Tank



GC Green Certificates

GC_p Green Certificates on production, pipe line transport (NOT included in GC)

Well-to-Wheel (2) - CO₂ labels

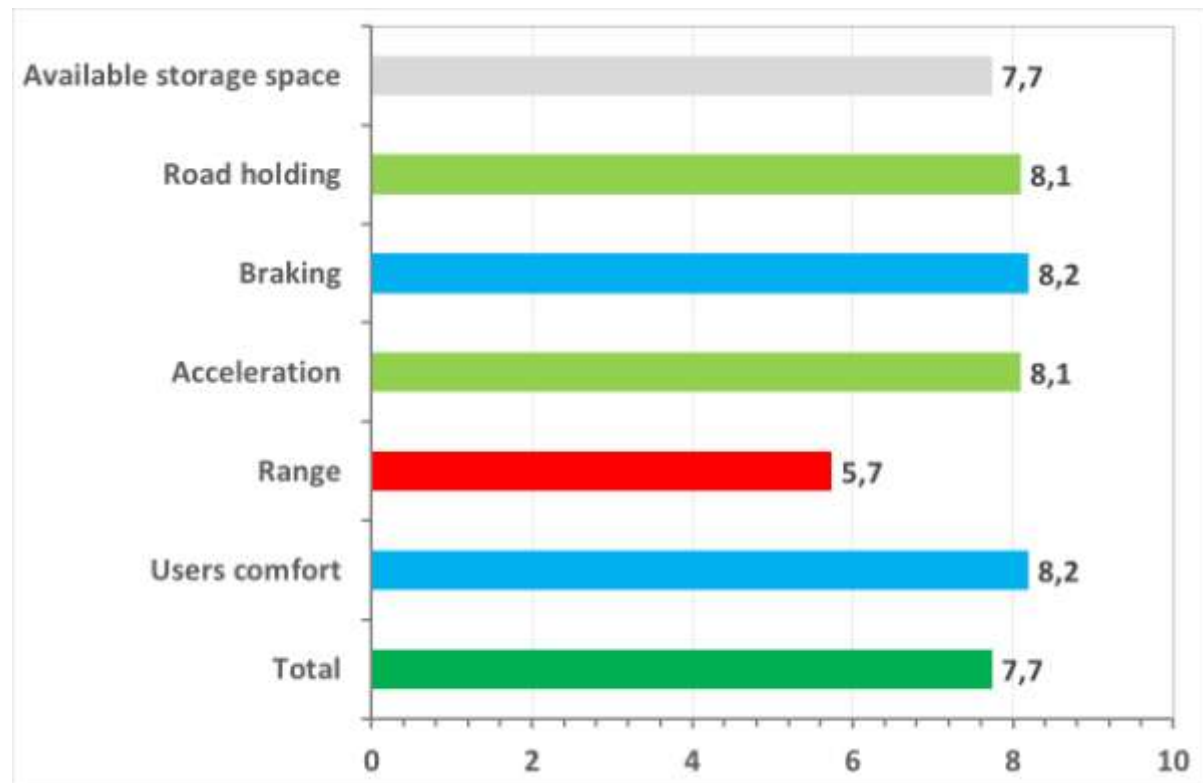
Label	Class average		149 g/km, based on the Hyundai Tucson family
	CO _{2EQ} GHG emission		Vehicle type
	g/km		
A <20%	<120		ix35 FCEV, using electrolysis
B -20% - -10%	120	134	ix35 FCEV (Helmond) using SMR, natural gas piped over 4,000km
C -10% - 0%	134	149	Hyundai ix35 - 2.0 CRDi Business Edition (147 g/km)
D 0% - +10%	149	164	ix35 FCEV (Arnhem & Rhoon) using SMR, natural gas
E +10 - +20%	164	179	
F +20 - +30%	179	194	Hyundai ix35 - 2.0i Active (177g/km)
G >30%	>194		ix35 FCEV (Rhoon, using SMR, natural gas piped over 7,000km)

		Refuelling station	at Rhoon			at Arnhem
		at Helmond	chlorine electrolysis, with green certificates	Steam Methane Reforming		Steam Methane Reforming
		electrolysis	natural gas piped over 7,000k	natural gas piped over 4,000km		
GHG-emissions in kg CO_{2EQ}/kgH₂		1.525	0	15.3	12.9	11.7
Vehicle	km/kgH ₂	g/km	g/km	g/km	g/km	g/km
Helmond	89.5	17	0	171	144	131
Arnhem	81.8	18	0	187	158	143
Rhoon	77.9	19	0	196	166	150

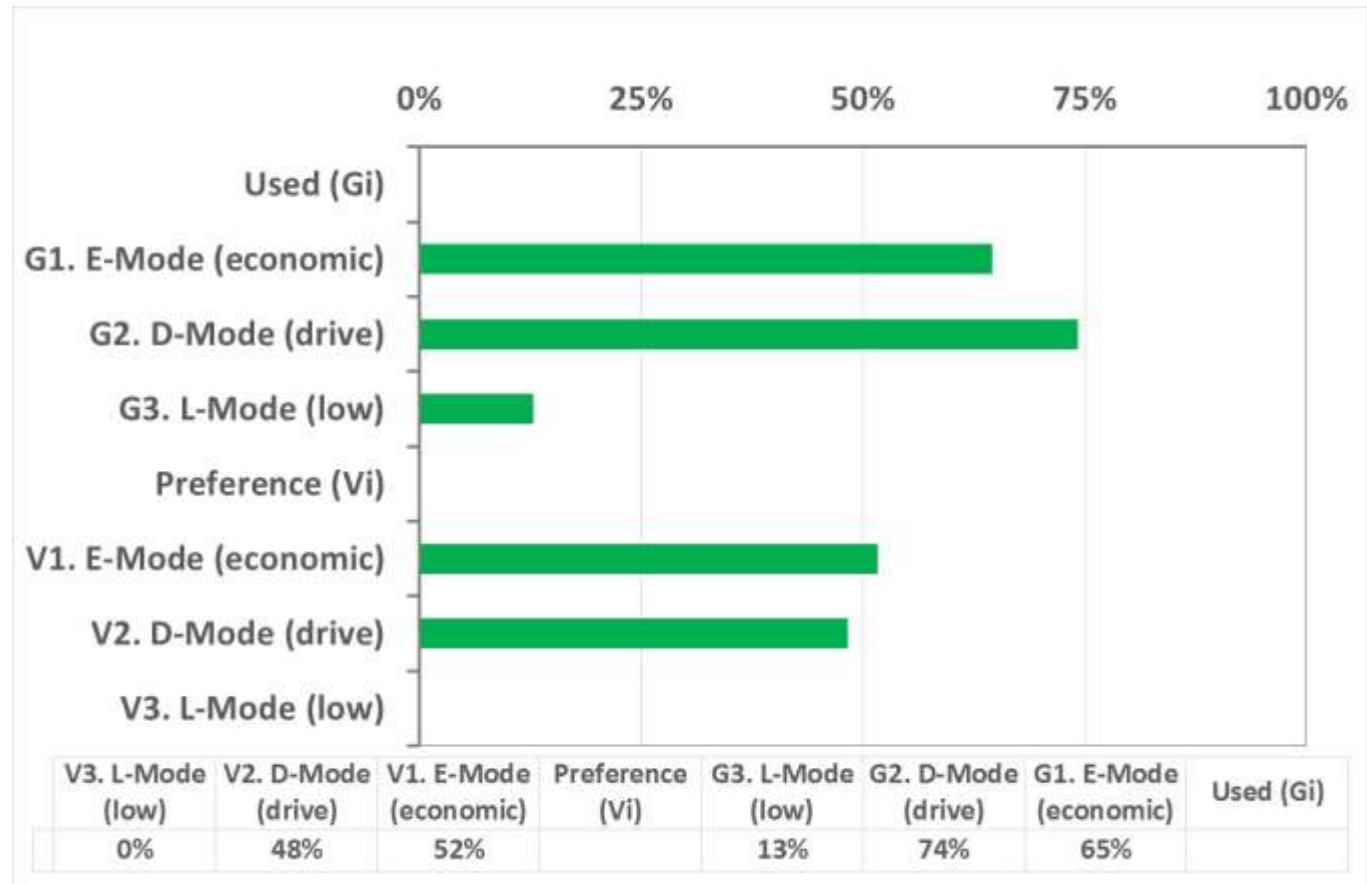


User Experience (1)

Vehicle appreciation



User Experience (2)



BEV as a Reference

Overview Energy Consumption, Real Life vs NEDC

ix35FCEV

- (empty) vehicle weight: 1921 kg in Wh/km
- test fleet average is 220Wh/km
- rated to weight: 115 Wh/ton.km

Merk	Type	Weight	Range	NEDC	Real life _{EQ}	
					EC [Wh/km]	EC' [Wh/ton.km]
				β=0,7%	β=14,5%	
Renault Zoe	Q90	1468	240	146	100	116
Mitsubishi	i-MiEV	1085	160	125	116	135
Volkswagen	e-Golf (2017)	1485	300	127	86	100
Hyundai	IONIQ Electric	1420	280	115	82	95
Ford	Focus Electric	1700	225	164	97	113
BMW	is (94Ah)	1440	300	131	92	106
Nissan	Leaf (30kWh)	1525	250	150	99	115
Peugeot	iOn	1140	150	126	111	129
Chevrolet	Bolt EV (2017)	1624	520	145	90	104



ix35FCEV ↔ Conventional

Energy required for covering 100km

#	Vehicle Id	Fuel Efficiency (km/kgH ₂)			Fuel Consumption (km/ℓ)		
		Average	Min.	Max	Average	Min.	Max
1	Helmond	89,5	82	98	21 _{PETROL} /25 _{DIESEL}	20 _{PETROL} /23 _{DIESEL}	24 _{PETROL} /27 _{DIESEL}
2	Rhoon	81.8	75	89	20 _{PETROL} /22 _{DIESEL}	18 _{PETROL} /21 _{DIESEL}	21 _{PETROL} /25 _{DIESEL}
3	Arnhem	77.9	58	87	18 _{PETROL} /21 _{DIESEL}	14 _{PETROL} /16 _{DIESEL}	21 _{PETROL} /24 _{DIESEL}

Bedankt voor uw Aandacht

Vragen?

en minstens zo belangrijk: **Opmerkingen**

- Lejo Buning
- HAN Automotive Research
- Hogeschool van Arnhem en Nijmegen

- e: lejo.buning@han.nl
- m: +31 6 134 134 17