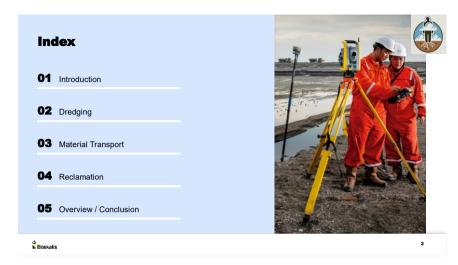
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## Introduction

- Dredging
- Capital
- Maintenance
- Borrow
- Reclamation
- Granular materials
- Drainage, removing process water
- Compaction methods
- Limited bearing capacity issues
- Projects
- Maasvlakte 2, Palm Islands, Tuas View, Hong Kong Airport



Introduction

Masviata 2

Vibro Compaction

Vibro Compaction

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### Introduction

- Re-use of dredged materials
- Restrictions on offshore dumping
- Circular construction
- Contaminated materials
- Shortage of granular borrow material
- Reclamation with cohesive materials becoming more common
- What challenges does this pose?



**Mechanical Dredging** 

- Backhoe dredger
- Grab dredger
- Limited additional water
- · Limited remolding during dredging process
- · Applicable in soft and stiff soils
- Applicable when dealing with contaminated materials



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## **Hydraulic Dredging**

- Trailing Suction Hopper Dredger (TSHD)
- Cutter Suction Dredger (CSD)
- Significant additional process water (bulking)
- Significant remolding during dredging process
- Applicable in soft and stiff soils
- CSD applicable in soft rock



**Material Transport** 

- Pumping through Pipelines
- Applicable to hydraulic dredging methods
- High Production
- Additional process water
- Further remolding expected
- Behavior in pipeline (clay balls?)
- Transport in Barges
- Applicable to mechanical and hydraulic dredging methods
- Hydraulic methods, require overflowing to reduce water.



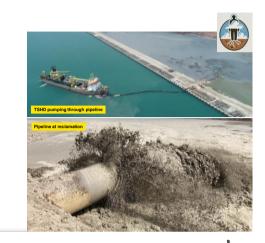
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## **Reclamation - Filling**

- Pipeline Pumping
- High production
- Process Water
- Slurry fill less variability
- Segregation
- Barge Dumping
- Low production
- Draft limitations
- Lumpy fill high variability
- Reclamation from Land
- Low production
- Requires stable working platform



**Reclamation - Filling** Slurry Dominated Fill Φ N Boskalis

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## **Reclamation - Capping**

- Direct capping
- With competent cohesive materials
- · Dry earth moving equipment
- Stability and Accessibility
- With granular materials
- Hydraulic / dry earth moving equipment
- Mixing and losses
- Other solutions
- Geotextile
- Bamboo
- Crust forming
- Ripening (time)
- Accelerated dewatering



**Reclamation - Capping** Capping of soft materials

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### **Reclamation - Treatment**

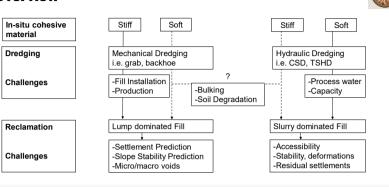
- Settling/selfweight consolidation
- Soil Improvement
- PVDs and surcharge
- Reduce residual settlements
- Liquefaction?
- Prediction
- Monitoring
- Prediction of future behavior



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#### **Overview**



# **Conclusions**

- Reclamation with Cohesive Materials is possible
- Change in dredging and transportation methods?
- Change in Soil Improvement Methods
- Consolidation instead of compaction
- More time required
- Change in Requirements
- Less focus on material quality
- More focus on performance criteria (residual settlements, bearing capacity)
- Improvement verification methods
- From compaction to (residual) settlement



**Further Research** 

- Behaviour of Cohesive Material
- Dredging

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- Behaviour of lumpy (highly heterogenic) fill
- Behaviour of slurry
- After reclamation: Testing methods
- During capping: Failure mechanisms
- Behaviour of reclamation fill after handover
- Settlement predictions
- Liquefaction susceptibility
- Alternative capping methods
- Crust formation
- Bamboo mattresses



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